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(54) DERIVES DE QUINAZOLINE

(54) QUINAZOLINE DERIVATIVES

de formule I (voir formule. I), où m est 1, 2 ou 3, chaque R1 représentant un groupe hydroxy, amino, carboxy, carbarnoyle, urcido, (1-4C)alcovycarbonyle, N-(1-4C)alkylearbarnoyle, N.N-di-[(1-4C)alkyl]carbarnoyle, hydroxyamino, hydroxyamino, (1-4C)alcoxyamino, (2-4C)alcanoyloxyamino, trifluorométhoxy, (1-4C)alkyle, (1-4C)alcoxy et (1-3C)alkylėnedioxy, n est 1 ou 2 et chaque R² représente de l'hydrogène ou un groupe hydroxy, halogéno, trifluorométhyle, amino, nitro, cysno on (1-4C)alkyle; ou nn de leurs sels acceptables en pharmacie; méthode pour les préparer; compositions phermaceutiques qui en renferment; utilisation des propriétés inhibitrices de ces composés pour la tyrosinekinase dans le traitement du cancer.

(57) L'invention porte sur des dérivés de la quinazoline

(57) The invention concerns quinazoline derivatives of the formula I (see formula I) wherein m is 1, 2 or 3 and each \mathbb{R}^1 includes hydroxy, amino, carboxy, carbamoyl, urcido, (1-4C)ulkoxycarbonyl, N-(1-4C)ulkylearbamoyl, N.N-di-[(1-4C)sikyl]carbarnoyl, hydroxyamno, (1-4C)alkoxyamino, (2-4C)alkanoyloxyamino,

trifluoromethoxy, (1-4C)alkyl, (1-4C)alkoxy and (1-3C)alkylenedioxy, n is 1 or 2 and each R2 includes hydrogen, hydroxy, halogeno, triflumenethyl, arnino, nitro, cyano and (1-4C)alkyl; or a pharmaceuticallyacceptable salt thereof: processes for their preparation; pharmaceutical compositions containing them, and the use of the receptor tyrosine kinase inhibitory properties of the compounds in the treatment of cancer.

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QUINAZOLINE DERIVATIVES

The invention relates to quinazoline derivatives, or pharmaceutically-acceptable salts thereof, which possess anti-cancer activity and are accordingly useful in methods of treatment of the human or animal body. The invention also relates to processes for the manufacture of said quinazoline derivatives, to pharmaceutical compositions containing them and to their use in the manufacture of medicaments of use in the production of an anti-cancer effect in a warm-blooded animal such as man.

Many of the current treatment regimes for cancer utilise compounds which inhibit DNA synthesis. Such compounds are toxic to cells generally but their toxic effect on the rapidly dividing tumour cells can be beneficial. Alternative approaches to anti-cancer agents which act by mechanisms other than the inhibition of DNA synthesis have the potential to display enhanced selectivity of action against cancer cells.

In recent years it has been discovered that a cell may become cancerous by virtue of the transformation of a portion of its DNA into an oncogene i.e. a gene which, on activation, leads to the formation of malignant tumour cells (Bradshav, <u>Mutagenesis</u>, 1986, <u>1</u>, 91). Several such oncogenes give rise to the production of peptides which are receptors for growth factors. The growth factor receptor complex subsequently leads to an increase in cell proliferation. It is known, for example, that several oncogenes encode tyrosine kinase enzymes and that certain growth factor receptors are also tyrosine kinase enzymes (Yarden <u>et al.</u>, <u>Ann. Rev. Biochem.</u>, 1988, <u>57</u>, 443; Larsen <u>et al.</u> <u>Ann. Reports in Med. Chem.</u> 1989, Chpt. 13).

Receptor tyrosine kinases are important in the transmission of biochemical signals which initiate cell replication. They are large enzymes which span the cell membrane and possess an extracellular binding domain for growth factors such as epidermal growth factor and an intracellular portion which functions as a kinase to phosphorylate tyrosine amino acids in proteins and hence to influence cell proliferation. It is known that such kinases are

2086368

frequently present in common human cancers such as breast cancer (Sainsbury et al., Brit. J. Cancer, 1988, 58, 458; Guerin et al., Oncogene Res., 1988, 3, 21), gastrointestinal cancer such as colon. rectal or stomach cancer (Bolen et al., Oncogene Res., 1987, 1, 149), leukaemia (Konaka et al., Cell, 1984, 37, 1035) and ovarian, bronchial or pancreatic cancer (European Patent Specification No. 0400586). As further human tumour tissues are tested for receptor tyrosine kinase activity it is expected that its widespread prevalance will be established in further cancers such as thyroid and uterine cancer. It is also known that tyrosine kinase activity is rarely detected in normal cells whereas it is more frequently detectable in malignant cells (Hunter, $Cell_1$, 1987, $\underline{50}$, 823). It has been shown more recently (W J Gullick, Brit. Med. Bull., 1991, 47, 87) that epidermal growth factor receptor which possesses tyrosine kinase activity is overexpressed in many human cancers such as brain, lung squamous cell, bladder, gastric, breast, head and neck, oesophageal, gynaecological and thyroid tumours.

Accordingly it has been recognised that an inhibitor of receptor tyrosine kinase should be of value as a selective inhibitor of the growth of mammalian cancer cells (Yaish et al. Science, 1988, 242. 933). Support for this view is provided by the demonstration that erbstatin, a receptor tyrosine kinase inhibitor, specifically attenuates the growth in athymic nude mice of a transplanted human mammary carcinoma which expresses epidermal growth factor (EGF) receptor tyrosine kinase but is without effect on the growth of another carcinoma which does not express EGF receptor tyrosine kinase (Toi et al., Eur. J. Cancer Clin. Oncol., 1990, 26, 722.) Various derivatives of styrene are also stated to possess tyrosine kinase inhibitory properties (European Patent Application Nos. 0211363, 0304493 and 0322738) and to be of use as anti-tumour agents. The in vivo inhibitory effect of two such styrene derivatives has been demonstrated against the growth of human squamous cell carcinoma inoculated into nude mice (Yoneda et al., Cancer Research, 1991, 51, 4430). Accordingly it has been indicated that receptor tyrosine kinase inhibitors will prove to be useful in the treatment of a variety of human cancers. Various known tyrosine kinase inhibitors

2086368

are disclosed in a more recent review by T R Burke Jr. (<u>Drugs of the</u> Future, 1992, 17, 119).

We have now found that certain quinazoline derivatives possess anti-cancer properties which are believed to arise from their receptor tyrosine kinase inhibitory properties.

Many quinazoline derivatives are already known but we are not aware of any public disclosure that any such quinazoline derivative possesses anti-cancer properties arising from receptor tyrosine kinase inhibitory properties.

It is known from UK Patent Application No. 2033894 that certain quinazoline derivatives possess analgesic and anti-inflammatory properties. The compounds, and pharmaceutical compositions containing them, are disclosed by way of a generic formula II (set our hereinafter) wherein R¹ is hydrogen, halogeno, trifluoromethyl or nitro;
R² is hydrogen. halogeno, alkyl or alkoxy; and

R² is hydrogen, halogeno, alkyl or alkoxy; and R³ is hydrogen or alkyl.

With one exception, all of the examples or named compounds therein require \mathbb{R}^1 to be a substituent other than hydrogen. The exception is the compound $^4-(\underline{\mathbb{N}}$ -methylanilino)quinazoline i.e. each of \mathbb{R}^1 and \mathbb{R}^2 is hydrogen and \mathbb{R}^3 is methyl. It is believed that the quinazoline derivatives disclosed hereinafter do not embrace any of the specifically disclosed compounds of UK Patent Specification No. 2033894.

Further known quinazoline derivatives mentioned in UK 2033894 include the compounds 4-anilinoquinazoline and 4-anilino-6-chloroquinazoline [J. Org. Chem., 1976, 41, 2646 and US Patent No. 3985749 respectively], known for use in the treatment of coccidiosis.

It is known from <u>Chemical Abstracts</u>, volume 107, abstract number 134278h, that certain 4-(4'-hydroxyanilino)quinazoline derivatives have been tested for antiarrythmic properties. Compounds mentioned as chemical intermediates include 4-(4'-hydroxyanilino)-6-methoxyquinazoline and 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline. It is known from <u>Chemical Abstracts</u>, volume 70, abstract number 68419u, that certain 4-aminoquinazoline derivatives possess

bronchodilator and/or hypotensive properties. One such compound disclosed is 4-anilino-6,7-dimethoxyquinazoline. It is further known from <u>Chemical Abstracts</u>, volume 92, abstract number 76445u, that certain 6,7,8-trimethoxyquinazoline derivatives possess antimalarial properties. One compound mentioned as a chemical intermediate is 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline.

It is further known from <u>Chemical Abstracts</u>, volume 58, abstract number 9268, that certain 4-(4'-azoanilino)quinazoline derivatives are dyestuffs. A compound mentioned therein as an intermediate is 6-amino-4-(4'-aminoanilino)quinazoline. It is also known from <u>J. Chem. Soc.</u>, 1962, 4679 that 4-chloro-6-methylquinazoline reacts with aniline to furnish 4-anilino-6-methylquinazoline.

According to one aspect of the invention there is provided a quinazoline derivative of the formula I (set out hereinafter) wherein m is 1. 2 or 3 and each R¹ is independently hydroxy, amino, carboxy, carbamoyl, ureido, (1-4C)alkoxycarbonyl, N-(1-4C)alkylcarbamoyl, N.N-di-[(1-4C)alkyl]carbamoyl, hydroxyamino, (1-4C)alkoxyamino, (2-4C)alkanovloxyamino, trifluoromethoxy, (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, pyrrolidin-1-yl, piperidino, morpholino, piperazin-1-yl, 4-(1-4C)alkylpiperazin-1-yl, (1-4C)alkylthio, (1-4C)alkylsulphinyl, (1-4C)alkylsulphonyl, halogeno-(1-4C)alkyl (other than trifluoromethyl), hydroxy-(1-4C)alkyl, (2-4C)alkanoyloxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, carboxy-(1-4C)alkyl, (1-4C)alkoxycarbonyl-(1-4C)alkyl, carbamoyl-(1-4C)alkyl, N-(1-4C)alkylcarbamoyl-(1-4C)alkyl, N,N-di-[(1-4C)alkyl]carbamov1-(1-4C)alkyl, amino-(1-4C)alkyl, (1-4C)alkylamino-(1-4C)alkyl, di-[(1-4C)alkyl]amino-(1-4C)alkyl, piperidino-(1-4C)alkyl, morpholino-(1-4C)alkyl, piperazin-1-yl-(1-4C)alkyl, 4-(1-4C)alkylpiperazin-1-yl-(1-4C)alkyl, hydroxy-(2-4C)alkoxy-(1-4C)alkyl, (1-4C)alkoxy-(2-4C)alkoxy-(1-4C)alkyl, hydroxy-(2-4C)alkylamino-(1-4C)alkyl, (1-4C)alkoxy-(2-4C)alkylamino-(1-4C)alkyl, (1-4C)alkylthio-(1-4C)alkyl, hydroxy-(2-4C)alkylthio-(1-4C)alkyl, (1-4C)alkoxy-(2-4C)alkylthio-(1-4C)alkyl, phenoxy-(1-4C)alkyl, anilino-(1-4C)alkyl, phenylthio-(1-4C)alkyl, cyano-(1-4C)alkyl,

halogeno-(2-4C)alkoxy, hydroxy-(2-4C)alkoxy, (2-4C)alkanoyloxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy, carboxy-(1-4C)alkoxy, (1-4C)alkoxycarbonyl-(1-4C)alkoxy, carbamoyl-(1-4C)alkoxy, N-(1-4C)alkylcarbamoyl-(1-4C)alkoxy, N,N-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkoxy, amino-(2-4C)alkoxy. (1-4C)alkylamino-(2-4C)alkoxy, di-[(1-4C)alkyl]amino-(2-4C)alkoxy. (2-4C)alkanoyloxy, hydroxy-(2-4C)alkanoyloxy, (1-4C)alkoxy-(2-4C)alkanoyloxy, phenyl-(1-4C)alkoxy, phenoxy-(2-4C)alkoxy, anilino-(2-4C)alkoxy, phenylthio-(2-4C)alkoxy, piperidino-(2-4C)alkoxy, morpholino-(2-4C)alkoxy, piperazin-1-yl-(2-4C)alkoxy, 4-(1-4C)alkylpiperazin-1-yl-(2-4C)alkoxy. halogeno-(2-4C)alkylamino, hydroxy-(2-4C)alkylamino, (2-4C)alkanoyloxy-(2-4C)alkylamino, (1-4C)alkoxy-(2-4C)alkylamino, carboxy-(1-4C)alkylamino, (1-4C)alkoxycarbonyl-(1-4C)alkylamino, carbamoyl-(1-4C)alkylamino, M-(1-4C)alkylcarbamoyl-(1-4C)alkylamino. N,N-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkylamino, amino-(2-4C)alkylamino, (1-4C)alkylamino-(2-4C)alkylamino. di-[(1-4C)alkyl]amino-(2-4C)alkylamino. phenyl-(1-4C)alkylamino, phenoxy-(2-4C)alkylamino, anilino-(2-4C)alkylamino, phenylthio-(2-4C)alkylamino, (2-4C)alkanoylamino, (1-4C)alkoxycarbonylamino, (1-4C)alkylsulphonylamino, benzamido, benzenesulphonamido, 3-phenylureido, 2-oxopyrrolidin-1-yl, 2,5-dioxopyrrolidin-1-yl, halogeno-(2-4C)alkanoylamino, hydroxy-(2-4C)alkanoylamino, (1-4C)alkoxy-(2-4C)alkanoylamino, carboxy-(2-4C)alkanoylamino, (1-4C)alkoxycarbonyl-(2-4C)alkanoylamino, carbamoyl-(2-4C)alkanoylamino, N-(1-4C)alkylcarbamoyl-(2-4C)alkanoylamino, N,N-di-[(1-4C)alkyl]carbamoyl-(2-4C)alkanoylamino, amino-(2-4C)alkanoylamino, (1-4C)alkylamino-(2-4C)alkanoylamino or di-[(1-4C)alkyl]amino-(2-4C)alkanoylamino, and wherein said benzamido or benzenesulphonamido substituent or any anilino, phenoxy or phenyl group in a R1 substituent may optionally bear one or two halogeno, (1-4C)alkyl or (1-4C)alkoxy substituents: n is 1 or 2 and each R² is independently hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio,

(1-4C)alkylsulphinyl, (1-4C)alkylsulphonyl, (2-4C)alkanoylamino, benzamido or (2-4C)alkanoyl, and wherein said benzamido group may optionally bear one or two halogeno, (1-4C)alkyl or (1-4C)alkoxy substituents;

or a pharmaceutically-acceptable salt thereof, except that 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 4-(4'-methoxyanilino)-8-methoxyquinazoline, 4-(4'-chloroanilino)-8-methoxyquinazoline, 4-(4'-chloroanilino)-8-hydroxy-4-(4'-methoxyanilino)quinazoline, 4-(4'-chloroanilino)-8-hydroxyquinazoline, 6-amino-4-(4'-aminoanilino)-quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof are excluded.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I as defined hereinbefore wherein each R² is independently hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl or (1-4C)-alkylsulphonyl,

or a pharmaceutically-acceptable salt thereof.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I wherein m is 1, 2 or 3 and each \mathbb{R}^1 is independently hydroxy, amino, carboxy, carbamoyl, ureido, (1-4C)alkoxycarbonyl, $\underline{N} \cdot (1-4C)$ -alkylcarbamoyl, $\underline{N} \cdot \underline{N} \cdot \underline{N$

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CA 02086968 1997-06-18

2086968

(1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl,
(1-4C)alkylsulphonyl, halogeno-(1-4C)alkyl (other than
trifluoromethyl), hydroxy-(1-4C)alkyl, (2-4C)alkanoyloxy(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, carboxy-(1-4C)alkyl,
(1-4C)alkoxycarbonyl-(1-4C)alkyl, carbamoyl-(1-4C)alkyl, N(1-4C)alkylcarbamoyl-(1-4C)alkyl, N(1-4C)alkylcarbamoyl-(1-4C)alkyl, N(1-4C)alkyl, di-[(1-4C)alkyl, M(1-4C)alkyl, di-[(1-4C)alkyl)]amino-(1-4C)alkyl, piperidino(1-4C)alkyl, morpholino-(1-4C)alkyl, piperazin-1-yl-(1-4C)alkyl, 4-(1-4C)alkylpiperazin-1-yl-(1-4C)alkyl, hydroxy(2-4C)alkoxy-(1-4C)alkyl, (1-4C) alkoxy-(2-4C)alkoxy-(1-4C)alkyl, hydroxy(2-4C)alkylamino-(1-4C)alkyl, (1-4C)alkyl, (1-4C)alkoxy(2-4C)alkylamino-(1-4C)alkyl, (1-4C)alkylthio

10

(1-4C)alkvl, hydroxy-(2-4C)alkvlthio-(1-4C)alkvl. (1-4C)alkoxy-(2-4C)alkylthio-(1-4C)alkyl, halogeno-(2-4C)alkoxy. hydroxy-(2-4C)alkoxy, (2-4C)alkanoyloxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy, carboxy-(1-4C)alkoxy, (1-4C)alkoxycarbonyl-(1-4C)alkoxy, carbamoyl-(1-4C)alkoxy, N-(1-4C)alkylcarbamoyl-(1-4C)alkoxy, N,N-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkoxy, amino-(2-4C)alkoxy, (1-4C)alkylamino-(2-4C)alkoxy, di-[(1-4C)alkvl]amino-(2-4C)alkoxv, halogeno-(2-4C)alkvlamino. hydroxy-(2-4C)alkylamino, (2-4C)alkanoyloxy-(2-4C)alkylamino, (1-4C)alkoxy-(2-4C)alkylamino, carboxy-(1-4C)alkylamino, (1-4C)alkoxycarbonyl-(1-4C)alkylamino, carbamoyl-(1-4C)alkylamino, N-(1-4C)alkylcarbamovl-(1-4C)alkylamino. N.N-di-[(1-4C)alkyl]carbamovl-(1-4C)alkylamino. amino-(2-4C)alkylamino, (1-4C)alkylamino-(2-4C)alkylamino, di-((1-4C)alkvl)amino-(2-4C)alkvlamino, (2-4C)alkanovlamino, (1-4C)alkoxycarbonylamino, (1-4C)alkylsulphonylamino, benzamido, benzenesulphonamido, halogeno-(2-4C)alkanoylamino, hydroxy-(2-4C)alkanoylamino, (1-4C)alkoxy-(2-4C)alkanoylamino, carboxy-(2-4C)alkanovlamino, (1-4C)alkoxycarbonyl-(2-4C)alkanovlamino, carbamov1-(2-4C)alkanovlamino, N-(1-4C)alkvlcarbamov1-(2-4C)alkanovlamino, N,N-di-[(1-4C)alkyl]carbamoyl-(2-4C)alkanoylamino, amino-(2-4C)alkanoylamino, (1-4C)alkylamino-(2-4C)alkanoylamino or di-[(1-4C)alkyl]amino-(2-4C)alkanoylamino, and wherein said benzamido or benzenesulphonamido substituent may optionally bear one or two halogeno, (1-4C)alkyl or (1-4C)alkoxy substituents; n is 1 or 2 and each R² is independently hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio. (1-4C)alkylsulphinyl or (1-4C)alkylsulphonyl; or a pharmaceutically-acceptable salt thereof: except that 4-(4'-hydroxyanilino)-6-methoxyguinazoline. 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxy-

quinazoline or the hydrochloride salt thereof are excluded.

According to a further aspect of the invention there is provided a quinazoline derivative of the formula I wherein m is 1 or 2 and each R1 is independently hydroxy, amino, carboxy. (1-4C)alkoxycarbonyl, (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl, (1-4C)alkylsulphonyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, amino-(1-4C)alkyl, (1-4C)alkylamino-(1-4C)alkyl, di-[(1-4C)alkyl]amino-(1-4C)alkyl, hydroxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy, carboxy-(1-4C)alkoxy, (1-4C)alkoxycarbonyl-(1-4C)alkoxy, (2-4C)alkanoylamino, (1-4C)alkylsulphonylamino, benzamido or benzenesulphonamido, and wherein said last 2 substituents may optionally bear one or two halogeno, (1-4C)alkyl or (1-4C)alkoxy substituents: n is 1 or 2 and each R² is independently hydrogen, hydroxy, halogeno. trifluoromethyl, amino, nitro, cyano, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl or (1-4C)alkylsulphonyl; or a pharmaceutically-acceptable salt thereof: except that 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyguinazoline. 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6.7-dimethoxyquinazoline or the hydrochloride salt thereof are excluded.

The chemical formulae referred to herein by Roman numerals are set out for convenience on a separate sheet hereinafter. In this specification the term "alkyl" includes both straight and branched chain alkyl groups but references to individual alkyl groups such as "propyl" are specific for the straight chain version only. An analogous convention applies to other generic terms.

Within the present invention it is to be understood that a quinazoline of the formula I may exhibit the phenomenon of tautomerism and that the formulae dravings within this specification can represent only one of the possible tautomeric forms. It is to be understood that the invention encompasses any tautomeric form which possesses anti-cancer activity and is not to be limited merely to any one tautomeric form utilised within the formulae dravings.

-9- 2086368

The quinazolines of the formula I are unsubstituted at the 2-position. This is specifically indicated in formula I by the hydrogen atom at the 2-position. It is to be understood that the R¹ groups are located only on the benzo position of the quinazoline ring.

It is also to be understood that certain quinazolines of the formula I can exist in solvated as well as unsolvated forms such as, for example, hydrated forms. It is to be understood that the invention encompasses all such solvated forms which possess anti-cancer activity.

Suitable values for the generic radicals referred to above include those set out below.

A suitable value for R¹ or R² when it is (1-4C)alkyl is, for example, methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl or tert-butyl; when it is (1-4C)alkoxy is, for example, methoxy, ethoxy, propoxy, isopropoxy or butoxy; when it is (1-4C)alkylamino is, for example, methylamino, ethylamino or propylamno; when it is di-{(1-4C)alkyl]amino is, for example, dimethylamino, N-ethyl-N-methylamino, diethylamino, N-ethyl-N-propylamino; when it is (1-4C)alkylthio is, for example, methylthio or propylthio; when it is (1-4C)alkylsulphinyl is, for example, methylsulphinyl, ethylsulphinyl, ethylsulphinyl; when it is (1-4C)alkylsulphinyl; when it is (1-4C)alkylsulphonyl; and when it is (2-4C)alkanoylamino is, for example, acetamido, propionamido or butyramido.

Suitable values for each ${\bf R}^{\bf I}$ substituent which may be present on the quinazoline ring include, for example:-

for (1-4C)alkoxycarbonyl: methoxycarbonyl, ethoxycarbonyl.

propoxycarbonyl and tert-butoxycarbonyl:

for N-(1-4C)alkylcarbamoyl: N-methylcarbamoyl, N-ethylcarbamoyl

and M-propylcarbamoyl; for N,N-di-[(1-4C)alkyl]-

carbamoyl: N,N-dimethylcarbamoyl.

2086368

- 10 -

for (1-4C)alkoxyamino:

for (2-4C)alkanovloxyamino:

for (1-3C)alkylenedioxy:

for 4-(1-4C)alkyl-

piperazin-1-yl:

for halogeno-(1-4C)alkyl:

for hydroxy-(1-4C)alkyl:

for (2-4C)alkanovloxy-(1-4C)-

alkyl:

for (1-4C)alkoxy-(1-4C)alkyl:

for carboxy-(1-4C)alkyl:

for (1-4C)alkoxycarbonyl-

(1-4C)alkyl:

N-ethyl-N-methylcarbamoyl and N,N-diethylcarbamoyl; methoxyamino, ethoxyamino and propoxyamino; acetoxyamino, propionyloxyamino and butyryloxyamino: methylenedioxy, ethylenedioxy and propylenedioxy:

4-methylpiperazin-1-vl and 4-ethylpiperazin-1-yl; fluoromethyl, chloromethyl, bromomethyl, difluoromethyl, dichloromethyl, dibromomethyl, 2-fluoroethyl, 2-chloroethyl and 2-bromoethyl but trifluoromethyl is excluded:

hydroxymethyl, 1-hydroxyethyl, 2-hydroxyethyl and 3-hydroxypropyl:

acetoxymethyl, propionyloxymethyl, butyryloxymethyl, 2-acetoxyethyl and 3-acetoxypropyl;

methoxymethyl, ethoxymethyl, 1-methoxyethyl, 2-methoxyethyl, 2-ethoxyethyl and 3-methoxypropyl: carboxymethyl, 1-carboxyethyl, 2-carboxyethyl and 3-carboxypropyl;

methoxycarbonylmethyl, ethoxycarbonylmethyl, tert-butoxycarbonylmethyl, 1-methoxycarbonylethyl, 1-ethoxycarbonylethyl, 2-methoxycarbonylethyl, 2-ethoxycarbonylethyl, 3-methoxycarbonylpropyl and

2086368

- 11 -

for carbamoyl-(1-4C)alkyl:

3-ethoxycarbonylpropyl; carbamoylmethyl, 1-carbamoylethyl, 2-carbamoylethyl and 3-carbamoylpropyl;

for N-(1-4C)alkylcarbamoyl-

N-methylcarbamoylmethyl,

(1-4C)alkyl:

N-ethylcarbamoylmethyl. N-propylcarbamovlmethyl. 1-(N-methylcarbamoyl)ethyl, 1-(N-ethylcarbamoyl)ethyl, 2-(N-methylcarbamoyl)ethyl, 2-(N-ethylcarbamoyl)ethyl and 3-(N-methylcarbamoyl)propyl;

for N, N-di-[(1-4C)alkyl]-

N, N-dimethylcarbamoylmethyl, N-ethyl-N-methylcarbamoylmethyl, N,N-diethylcarbamoylmethyl, 1-(N, N-dimethylcarbamoyl)ethyl. 1-(N,N-diethylcarbamoyl)ethyl. 2-(N, N-dimethylcarbamoyl)ethyl. 2-(N, N-diethylcarbamoyl) ethyl and 3-(N, N-dimethylcarbamoyl)propyl; aminomethyl, 1-aminoethyl,

2-aminoethyl and 3-aminopropyl;

carbamoyl-(1-4C)alkyl:

for amino-(1-4C)alkyl:

for (1-4C)alkylamino-(1-4C)alkvl:

methylaminomethyl, ethylaminomethyl, 1-methylaminoethyl, 2-methylaminoethyl, 2-ethylamimoethyl and 3-methylaminopropyl;

for di-[(1-4C)alkyl]amino-(1-4C)alkyl:

dimethylaminomethyl, diethylaminomethyl, 1-dimethylaminoethyl, 2-dimethylaminoethyl and 3-dimethylaminopropyl;

for piperidino-(1-4C)alkyl:

piperidinomethyl and 2-piperidinoethvl:

2086668 - 12 -

for morpholino-(1-4C)alkyl:

morpholinomethyl and 2-morpholinoethvl:

for piperazin-1-yl-(1-4C)alkyl:

piperazin-1-ylmethyl and 2-

for 4-(1-4C)alkylpiperazin-1-yl-

(piperazin-1-yl)ethyl;

(1-4C)alkyl:

4-methylpiperazin-1-ylmethyl, 4-ethylpiperazin-1-ylmethyl,

2-(4-methylpiperazin-1-yl)ethyl and 2-(4-ethylpiperazin-1-yl)ethyl;

for hydroxy-(2-4C)alkoxy-

(1-4C)alkyl:

(1-4C)alkyl:

2-hydroxyethoxymethyl, 3-hydroxy-

propoxy)ethyl:

propoxymethyl, 2-(2-hydroxyethoxy)ethyl and 2-(3-hydroxy-

for (1-4C)alkoxy-(2-4C)alkoxy-

2-methoxyethoxymethyl, 2-ethoxyethoxymethyl, 3-methoxypropoxy-

methyl, 3-ethoxypropoxymethyl. 2-(2-methoxyethoxy)ethyl and

2-(2-ethoxyethoxy)ethyl;

for hydroxy-(2-4C)alkylamino-

(1-4C)alkyl:

2-hydroxyethylaminomethyl, 3-hydroxypropylaminomethyl, 2-(2-hydroxyethylamino)ethyl and

2-(3-hydroxypropylamino)ethyl;

for (1-4C)alkoxy-(2-4C)alkylamino-(1-4C)alkyl:

2-methoxyethylaminomethyl,

2-ethoxyethylaminomethyl, 3-methoxypropylaminomethyl,

2-(2-methoxyethylamino)ethyl and 2-(2-ethoxyethylamino)ethyl;

for (1-4C)alkylthio-(1-4C)alkyl: methylthiomethyl, ethylthiomethyl,

2-methylthioethyl, 2-ethylthioethyl, 3-methylthiopropyl and

3-ethylthiopropyl;

for hydroxy-(2-4C)alkylthio-

(1-4C)alkyl:	2-hydroxyethylthiomethyl,
	3-hydroxypropylthiomethyl,
	2-(2-hydroxyethylthio)ethyl and
	2-(3-hydroxypropylthio)ethyl;
for (1-4C)alkoxy-(2-4C)alkylthi	.0-
(1-4C)alkyl:	2-methoxyethylthiomethyl,
	2-ethoxyethylthiomethyl,
	3-methoxypropylthiomethyl,
	2-(2-methoxyethylthio)ethyl and
	2-(2-ethoxyethylthio)ethyl;
for phenoxy-(1-4C)alkyl:	phenoxymethyl, 2-phenoxyethyl and
	3-phenoxypropy1;
for anilino-(1-4C)alkyl:	anilinomethyl, 2-anilinoethyl and
	3-anilinopropyl;
for phenylthio-(1-4C)alkyl;	phenylthiomethyl, 2-phenylthioethyl
	and 3-phenylthiopropyl;
for cyano-(1-4C)alkyl:	cyanomethyl, 2-cyanoethyl and
	3-cyanopropyl;
for halogeno-(2-4C)alkoxy:	2-fluoroethoxy, 2-chloroethoxy,
	2-bromoethoxy, 3-fluoropropoxy and
	3-chloropropoxy;
for hydroxy-(2-4C)alkoxy:	2-hydroxyethoxy, 3-hydroxypropoxy
	and 4-hydroxybutoxy;
for (2-4C)alkanoyloxy-(2-4C)-	
alkoxy:	2-acetoxyethoxy, 2-propionyloxy-
	ethoxy, 2-butyryloxyethoxy and
	3-acetoxypropoxy;
for (1-4C)alkoxy-(2-4C)alkoxy:	2-methoxyethoxy, 2-ethoxyethoxy,
	3-methoxypropoxy and
	4-methoxybutoxy;
for carboxy-(1-4C)alkoxy:	carboxymethoxy, 1-carboxyethoxy,
	2-carboxyethoxy and
	3-carboxypropoxy;
for (1-4C)alkowroarbanul	

for (1-4C)alkoxycarbonyl-

(1-4C)alkoxy: methoxycarbonylmethoxy, ethoxycarbonylmethoxy, 1-methoxy-

carbonylethoxy, 2-methoxycarbonylethoxy, 2-ethoxycarbonylethoxy and 3-methoxycarbonylpropoxy;

for carbamoyl-(1-4C)alkoxy: carbamoylmethoxy, 1-carbamoylethoxy, 2-carbamoylethoxy and

3-carbamoylpropoxy;

for N-(1-4C)alkylcarbamoyl-

(1-4C)alkoxy:

N-ethylcarbamoylmethoxy, 2-(N-methylcarbamoyl)ethoxy, $2-(\underline{N}-\text{ethylcarbamoyl})$ ethoxy and 3-(N-methylcarbamoyl)propoxy;

N-methylcarbamoylmethoxy,

for N,N-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkoxy:

N, N-dimethylcarbamoylmethoxy, N-ethyl-N-methylcarbamoylmethoxy, N,N-diethylcarbamoylmethoxy, 2-(N,N-dimethylcarbamoyl)ethoxy, 2-(N,N-diethylcarbamoyl)ethoxy and 3-(N,N-dimethylcarbamoyl)propoxy; 2-aminoethoxy and 3-aminopropoxy;

for amino-(2-4C)alkoxy: for (1-4C)alkylamino-(2-4C)alkoxv:

2-methylaminoethoxy, 2-ethylaminoethoxy, 2-propylaminoethoxy, 3-methylaminopropoxy and 3-ethylaminopropoxy;

for di-[(1-4C)alkyl]amino-(2-4C)alkoxy:

2-dimethylaminoethoxy, 2-(N-ethyl-N-methyl)ethoxy, 2-diethylaminoethoxy, 2-dipropylaminoethoxy, 3-dimethylaminopropoxy and 3-diethylaminopropoxy; acetoxy, propionyloxy and

for (2-4C)alkanoyloxy:

butyryloxy; 2-hydroxyacetoxy,

for hydroxy-(2-4C)alkanoyloxy:

- 15 -

	3-hydroxypropionyloxy and
	4-hydroxybutyryloxy;
for (1-4C)alkoxy-(2-4C)-	
alkanoyloxy:	2-methoxyacetoxy, 2-ethoxyacetoxy
	and 3-methoxypropionyloxy;
for phenyl-(1-4C)alkoxy:	benzyloxy, 2-phenylethoxy and
	3-phenylpropoxy;
for phenoxy-(2-4C)alkoxy:	2-phenoxyethoxy, 3-phenoxypropoxy
	and 4-phenoxybutoxy;
for anilino-(2-4C)alkoxy:	2-anilinoethoxy, 3-anilinopropoxy
	and 4-anilinobutoxy;
for phenylthio-(2-4C)alkoxy:	2-phenylthioethoxy,
	3-phenylthiopropoxy and
	4-phenylthiobutoxy;
for piperidino-(2-4C)alkoxy:	2-piperidinoethoxy and
	3-piperidinopropoxy;
for morpholino-(2-4C)alkoxy:	2-morpholinoethoxy and
	3-morpholinopropoxy;
for piperazin-1-yl-(2-4C)alkoxy:	2-(piperazin-1-yl)ethoxy and
	<pre>3-(piperazin-1-yl)propoxy;</pre>
for 4-(1-4C)alkylpiperazin-1-yl-	
(2-4C)alkoxy:	2-(4-methylpiperazin-1-yl)ethoxy and
	3-(4-methylpiperazin-1-yl)propoxy;
for halogeno-(2-4C)alkylamino:	2-fluoroethylamino,
	2-chloroethylamino,
	2-bromoethylamino,
	3-fluoropropylamino and
	3-chloropropylamino;
for hydroxy-(2-4C)alkylamino:	2-hydroxyethylamino,
	3-hydroxypropylamino and
	4-hydroxybutylamino;
for (2-4C)alkanoyloxy-	
(2-4C)alkylamino:	2-acetoxyethylamino,
	2-propionyloxyethylamino,
	2-butyryloxyethylamino and
	3-acetoxypropylamino;

for (1-4C)alkoxy-(2-4C)alkyl-

amino:

2-methoxyethylamino, 2-ethoxyethylamino, 3-methoxypropylamino and 3-ethoxypropylamino;

carboxymethylamino.

for carboxy-(1-4C)alkylamino:

1-carboxyethylamino, 2-carboxyethylamino and 3-carboxypropylamino;

for (1-4C)alkoxycarbonyl-

(1-4C)alkylamino:

methoxycarbonylmethylamino, ethoxycarbonylmethylamino, 1-methoxycarbonylethylamino, 2-methoxycarbonylethylamino, 2-ethoxycarbonylethylamino and 3-methoxycarbonylpropylamino; carbamovlmethylamino.

for carbamoyl-(1-4C)alkylamino:

1-carbamoylethylamino, 2-carbamoylethylamino and 3-carbamoylpropylamino;

for N-(1-4C)alkylcarbamoyl-

(1-4C)alkylamino:

M-methylcarbamoylmethylamino,
M-ethylcarbamoylmethylamino,
2-(M-methylcarbamoyl)ethylamino,
2-(M-ethylcarbamoyl)ethylamino and
3-(M-methylcarbamoyl)propylamino:

for N,N-di-[(1-4C)alkyl]

carbamoyl-(1-4C)alkylamino:

 $\underline{N}, \underline{N}$ -dimethylcarbamoylmethylamino, \underline{N} -ethyl- \underline{N} -methylcarbamoylmethylamino $\underline{N}, \underline{N}$ -diethylcarbamoylmethylamino, 2- $(\underline{N}, \underline{N}$ -dimethylcarbamoyl)ethylamino, 2- $(\underline{N}, \underline{N}$ -dimethylcarbamoyl)phylamino and 3- $(\underline{N}, \underline{N}$ -dimethylcarbamoyl)propylamino;

for amino-(2-4C)alkylamino:

2-aminoethylamino, 3-aminopropylamino and 4-aminobutylamino; for (1-4C)alkylamino-

(2-4C)alkylamino: 2-methylaminoethylamino, 2-ethyl-

aminoethylamino, 2-propylaminoethylamino, 3-methylaminopropyl-

amino, 3-ethylaminopropylamino and

4-methylaminobutylamino;

for di-[(1-4C)alkyl]amino-

(2-4C)alkylamino: 2-dimethylaminoethylamino,

2-(N-ethyl-N-methylamino)ethylamino,

2-diethylaminoethylamino, 2-dipropylaminoethylamino,

3-dimethylaminopropylamino, 3-diethylaminopropylamino and

4-dimethylaminobutylamino;

for phenyl-(1-4C)alkylamino: benzylamino, phenethylamino and
3-phenylpropylamino:

2-phenoxyethylamino and

for phenoxy-(2-4C)alkylamino: 2-phenoxyethyla

for phenylthio-(2-4C)alkylamino:

3-phenoxypropylamino; 2-anilinoethylamino and

for anilino-(2-4C)alkylamino: 2-anilinoethylamino and 3-anilinopropylamino;

> 2-phenylthioethylamino and 3-phenylthiopropylamino;

for (1-4C)alkoxycarbonylamino: methoxycarbonylamino, ethoxy-

carbonylamino and propoxy-

sulphonylamino;

carbonylamino;

for (1-4C)alkylsulphonylamino: methylsulphonylamino, ethyl-

sulphonylamino and propyl-

for halogeno-(2-4C)alkanoylamino: 2-chloroacetamido, 2-bromoacetamido,

3-chloropropionamido and 3-bromo-

propionamido;

for hydroxy-(2-4C)alkanoylamino: 2-hydroxyacetamido, 3-hydroxy-

propionamido and 4-hydroxybutyramido;

for (1-4C)alkoxy-(2-4C)-

alkanoylamino: 2-methoxyacetamido, 2-ethoxy-

- 18 -

acetamido, 2-propoxyacetamido, 3-methoxypropionamido, 3-ethoxypropionamido and 4-methoxybutyramido; for carboxy-(2-4C)alkanoylamino: 2-carboxyacetamido, 3-carboxypropionamido and

4-carboxybutyramido;

for (1-4C)alkoxycarbonyl-(2-4C)alkanoylamino:

2-methoxycarbonylacetamido, 2-ethoxycarbonylacetamido, 3-methoxycarbonylpropionamido and 3-ethoxycarbonylpropionamido;

for carbamoy1-(2-4C)alkanoy1-

amino:

2-carbamovlacetamido. 3-carbamovlpropionamido and 4-carbamoylbutyramido;

for N-(1-4C)alkylcarbamoyl-(2-4C)alkanoylamino:

2-(N-methylcarbamoyl)acetamido, 2-(N-ethylcarbamoyl)acetamido, 3-(N-methylcarbamoyl)propionamido, 3-(N-ethylcarbamoyl) propionamido and 4-(N-methylcarbamoyl)butyramido;

for N.N-di-[(1-4C)alkyl]carbamoyl-(2-4C)alkanoylamino:

2-(N,N-dimethylcarbamoyl)acetamido, 2-(N-ethyl-N-methylcarbamoyl)acetamido, 2-(N,N-diethylcarbamoyl)acetamido, 3-(N,N-dimethylcarbamoyl)propionamido, 3-(N,N-diethylcarbamoyl)propionamido and 4-(N,N-dimethylcarbamoyl)butyramido; 2-aminoacetamido, 3-amino-

for amino-(2-4C)alkanoylamino:

propionamido and 4-aminobutyramido;

for (1-4C)alkylamino-(2-4C)alkanovlamino:

2-methylaminoacetamido, 2-ethylaminoacetamido.

- 19 -

2-propylaminoacetamido,
3-methylaminopropionamido,
3-ethylaminopropionamido and
4-methylaminobutyramido;

for di-[(1-4C)alkyl]amino-(2-4C)-

alkanoylamino:

2-dimethylaminoacetamido,
2-(N-ethyl-N-methylamino)acetamido,
2-diethylaminoacetamido,
3-dimethylaminopropionamido,
3-diethylaminopropionamido and
4-dimethylaminobutyramido.

When $R^{\hat{1}}$ is (1-3C)alkylenedioxy the oxygen atoms of each such group occupy adjacent positions on the quinazoline ring.

Suitable values for the substituents which may be present on the phenyl ring when \mathbb{R}^1 is benzamido or benzenesulphonamido, \mathbb{R}^2 is benzamido or on a \mathbb{R}^1 substituent which contains an anilino, phenoxy or phenyl group include, for example:-

for halogeno: fluoro, chloro and bromo; for (1-4C)alkyl: methyl, ethyl and propyl; for (1-4C)alkoxy: methoxy, ethoxy and propoxy.

A suitable value for R² when it is halogeno is, for example, fluoro, chloro, bromo or iodo; and when it is (2-4C)alkanoyl is, for example, acetyl, propionyl or butyryl.

A suitable pharmaceutically-acceptable salt of a quinazoline derivative of the invention is, for example, an acid-addition salt of a quinazoline derivative of the invention which is sufficiently basic, for example, an acid-addition salt with, for example, an inorganic or organic acid, for example hydrochloric, hydrobromic, sulphuric, phosphoric, trifluoroacetic, citric or maleic acid. In addition a suitable pharmaceutically-acceptable salt of a quinazoline derivative of the invention which is sufficiently acidic is an alkali metal salt, for example a sodium or potassium salt, an alkaline earth metal salt, for example a calcium or magnesium salt, an ammonium salt or a salt with an organic base which affords a physiologically-acceptable

cation, for example a salt with methylamine, dimethylamine, trimethylamine, piperidine, morpholine or tris-(2-hydroxyethyl)amine.

Particular novel compounds of the invention include, for example, quinazoline derivatives of the formula I, or pharmaceutically-acceptable salts thereof, subject to the exclusions defined hereinbefore, wherein:-

- (a) m is 1 or 2 and each R^1 is independently hydroxy, (1-4C)alkoxycarbonyl, (1-4C)alkyl, (1-4C)alkoxy or (1-3C)alkylenedioxy; and n and R^2 have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention:
- m is 1 or 2 and each R1 is independently hydroxy, amino. (b) (1-4C)alkoxycarbonyl, (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, halogeno-(1-4C)alkyl (but trifluoromethyl is excluded), (1-4C)alkylamino-(1-4C)alkyl, di-[(1-4C)alkyl]amino-(1-4C)alkyl, piperidino-(1-4C)alkyl, morpholino-(1-4C)alkyl, piperazin-1-yl-(1-4C)alkyl, hydroxy-(2-4C)alkylthio-(1-4C)alkyl. hydroxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy, (1-4C)alkoxycarbonyl-(1-4C)alkoxy, carbamoyl-(1-4C)alkoxy, (1-4C)alkylamino-(2-4C)alkoxy, di-[(1-4C)alkyl]amino-(2-4C)alkoxy, hydroxy-(2-4C)alkylamino, (1-4C)alkoxy-(2-4C)alkylamino, (1-4C)alkylamino-(2-4C)alkylamino, di-[(1-4C)alkyl]amino-(2-4C)alkylamino, (2-4C)alkanovlamino, hydroxy-(2-4C)alkanovlamino or (1-4C)alkoxy-(2-4C)alkanovlamino; and n and R2 have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention;
- (c) m is 1 or 2 and each R¹ is independently hydroxy, (1-4C)alkoxy, (1-3C)alkylenedioxy, hydroxy-(2-4C)alkoxy, (1-4C)alkoxy, (1-4C)alkoxy, (1-4C)alkoxy, (1-4C)alkoxy, carbamoyl-(1-4C)alkoxy or di-[(1-4C)alkyl]amino-(2-4C)alkoxy; and n and R² have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention;

- (d) m is 1 or 2 and each R^1 is independently amino, hydroxy-(2-4C)alkylamino, (1-4C)alkoxy-(2-4C)alkylamino, di-[(1-4C)alkylamino-(2-4C)alkylamino, (2-4C)alkylamino, hydroxy-(2-4C)alkanoylamino or (1-4C)alkoxy-(2-4C)alkanoylamino; and n and R^2 have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention;
- m is 1, 2 or 3 and each R is independently hydroxy, amino. (e) carboxy, ureido. (1-4C)alkoxycarbonyl, hydroxyamino, trifluoromethoxy. (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, piperidino, morpholino, piperazin-1-vl. 4-(1-4C)alkylpiperazin-1-yl, (1-4C)alkylthio, halogeno-(1-4C)alkyl (but trifluoromethyl is excluded), (1-4C)alkoxy-(1-4C)alkyl. (1-4C)alkylamino-(1-4C)alkyl, di-[(1-4C)alkyl]amino-(1-4C)alkyl, piperidino-(1-4C)alkyl, morpholino-(1-4C)alkyl, piperazin-1-yl-(1-4C)alkyl, hydroxy-(2-4C)alkoxy-(1-4C)alkyl. (1-4C)alkoxy-(2-4C)alkoxy-(1-4C)alkyl, (1-4C)alkylthio-(1-4C)alkyl, hydroxy-(2-4C)alkylthio-(1-4C)alkyl, anilino-(1-4C)alkyl, phenylthio-(1-4C)alkyl, cyano-(1-4C)alkyl, halogeno-(2-4C)alkoxy, hydroxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy, (1-4C)alkoxycarbonyl-(1-4C)alkoxy, carbamoyl-(1-4C)alkoxy. (1-4C)alkylamino-(2-4C)alkoxy, di-[(1-4C)alkyl]amino-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkanoyloxy, phenyl-(1-4C)alkoxy, phenoxy-(2-4C)alkoxy, anilino-(2-4C)alkoxy, piperidino-(2-4C)alkoxy, morpholino-(2-4C)alkoxy, piperazin-1-yl-(2-4C)alkoxy. hydroxy-(2-4C)alkylamino, (1-4C)alkoxy-(2-4C)alkylamino, (1-4C)alkylamino-(2-4C)alkylamino, di-[(1-4C)alkyl]amino-(2-4C)alkylamino, (2-4C)alkanoylamino, benzamido, 3-phenylureido. 2-oxopyrrolidin-1-yl, halogeno-(2-4C)alkanoylamino, hydroxy-(2-4C)alkanoylamino, (1-4C)alkoxy-(2-4C)alkanoylamino or (1-4C)alkoxycarbonyl-(2-4C)alkanovlamino; and n and R2 have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention:
- (f) m is 1 or 2 and each R1 is independently hydroxy, amino,

ureido, (1-4C)alkoxycarbonyl, trifluoromethoxy, (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di-[(1-4C)alkyl]maino, piperidino, morpholino, (1-4C)alkylthio, halogeno-(1-4C)alkyl, thut trifluoromethyl is excluded), cyano-(1-4C)alkyl, halogeno-(2-4C)alkoxy, hydroxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy, carbamoyl-(1-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkanoyloxy, phenyl-(1-4C)alkoxy, anilino-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkanoylamino, halogeno-(2-4C)alkanoylamino, 3-phenylureido, 2-oxopyrrolidin-1-yl or (1-4C)alkoxy-(2-4C)alkanoylamino; and n and R² have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention;

- (g) n is 1 or 2 and each R^2 is independently hydrogen, halogeno, trifluoromethyl, nitro, cyano, (1-4C)alkyl, di-[(1-4C)alkyl]amino or (1-4C)alkylthio; and m and R^1 have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention;
- (h) n is 1 or 2 and each R^2 is independently halogeno, trifluoromethyl or (1-4C)alkyl; and m and R^1 have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention; or
- (1) n is 1 or 2 and each \mathbb{R}^2 is independently hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano or (1-4C)alkyl; and m and \mathbb{R}^1 have any of the meanings defined hereinbefore or in this section relating to particular novel compounds of the invention.

A preferred compound of the invention is a quinazoline derivative of the formula I wherein m is 1 or 2 and each \mathbb{R}^L is independently hydroxy, methyl, ethyl, methoxy, ethoxy or methylenedioxy;

n is 1 and $\ensuremath{\mathbb{R}}^2$ is hydrogen, fluoro, chloro, bromo, iodo, methyl or ethyl:

or a pharmaceutically-acceptable acid-addition salt thereof;

except that 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof are excluded.

A further preferred compound of the invention is a quinazoline derivative of the formula I wherein (R1) is 6-hydroxy, 7-hydroxy, 6,7-dihydroxy, 6-methyl, 7-methyl, 6-methoxy, 7-methoxy, 6,7-dimethoxy or 6,7-methylenedioxy; and (R²) is 3'-chloro, 3'-bromo or 3'-methyl; or a pharmaceutically-acceptable acid-addition salt thereof. A specific preferred compound of the invention is the following quinazoline derivative of the formula I, or a pharmaceutically-acceptable acid-addition salt thereof:-6,7-dimethoxy-4-(3'~methylanilino)quinazoline. 6,7-dimethoxy-4-(3'-chloroanilino)quinazoline. 6.7-dimethoxy-4-(3'-bromoanilino)quinazoline, 6.7-methylenedioxy-4-(3'-methylanilino)quinazoline, 7-methoxy-4-(3'-methylanilino)quinazoline, 7-hydroxy-4-(3'-methylanilino)quinazoline, 6-methyl-4-(3'-methylanilino)quinazoline or 7-methoxycarbonyl-4-(3'-methylanilino)quinazoline.

A further preferred compound of the invention is a quinazoline derivative of the formula I wherein m is 1 or 2 and each RI is independently hydroxy, amino, methoxycarbonyl, ethoxycarbonyl, methyl, ethyl, methoxy, ethoxy, methylenedioxy, dibromomethyl, dimethylaminomethyl, piperazin-1-ylmethyl, 2-hydroxyethylthiomethyl, 2-hydroxyethoxy, 3-ethoxypropoxy, 2-methoxyethoxy, 2-ethoxyethoxy, 3-ethoxypropoxy, methoxycarbonylmethoxy, ethoxycarbonylmethoxy, carbamoylmethoxy, 2-dimethylaminoethoxy, 2-diethylaminoethoxy, 2-hydroxyethylamino, 3-methoxypropylamino, 2-methoxyethylamino, 2-dimethylamino, 3-methoxypropylamino, 3-diethylaminoethylamino, 3-dimethylaminopropylamino, 3-diethylaminopropylamino, 3-diethylaminopropylamino, 3-diethylaminopropylamino, acetamido, propionamido, 2-methoxyacetamido or 2-ethoxyacetamido;

n is 1 or 2 and each R^2 is independently fluoro, chloro, bromo, trifluoromethyl, methyl or ethyl; or a pharmaceutically-acceptable salt thereof.

A further preferred compound of the invention is a quinazoline derivative of the formula I wherein (R^I)_m is 6-hydroxy, 7-hydroxy, 6,7-dihydroxy, 6-amino, 7-amino, 6-methyl, 6,7-dimethyl, 7-methoxy, 6,7-dimethoxy, 6-hydroxy-7-methoxy, 7-hydroxy-6-methoxy, 6,7-methylenedioxy, 6-(2-hydroxyethylthiomethyl), 7-(2-hydroxyethoxy)-6-methoxy, 6,7-di-(2-hydroxyethoxy), 6-methoxy-7-(2-dimethylaminoethoxy)-6-methoxy, 7-(2-dimethylaminoethoxy)-6-methoxy, 6-(2-methoxyethylamino), 6-acetamido or 7-(2-methoxyacetamido); and (R²)_n is 4'-fluoro, 3'-chloro, 3'-bromo, 3'-methyl, 3'-trifluoromethyl or 4'-fluoro-3'-trifluoromethyl; or a pharmaceutically-acceptable acid-addition salt thereof.

A further preferred compound of the invention is a quinazoline derivative of the formula I wherein $(\mathbb{R}^1)_m$ is 6-amino, 7-amino, 6-(2-methoxyethylamino), 6-acetamido or 7-(2-methoxyacetamido); and $(\mathbb{R}^2)_n$ is 3'-chloro, 3'-methyl or 3'-trifluoromethyl; or a pharmaceutically-acceptable acid addition salt thereof.

A further specific preferred compound of the invention is the following quinazoline derivative of the formula I, or a pharmaceutically-acceptable acid-addition salt thereof:-6,7-dimethoxy-4-(3'-reifluoromethylanilino)quinazoline,
6-hydroxy-7-methoxy-4-(3'-methylanilino)quinazoline,
7-hydroxy-6-methoxy-4-(3'-methylanilino)quinazoline,
6-amino-4-(3'-methylanilino)quinazoline,
6-amino-4-(3'-methylanilino)quinazoline,
6-acetamido-4-(3'-methylanilino)quinazoline,
6-(2-methoxyethylamino)-4-(3'-methylanilino)quinazoline,
7-(2-hydroxyethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline or
7-(2-methoxyethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline.

A further preferred compound of the invention is a

quinazoline derivative of the formula I wherein m is 1, 2 or 3 and each R¹ is independently hydroxy, amino, ureido, methoxycarbonyl, ethoxycarbonyl, hydroxyamino, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, propoxy, isopropoxy, butoxy, methylenedioxy, ethylenedioxy, methylamino, ethylamino, dimethylamino, diethylamino, piperidino, morpholino, methylthio, ethylthic, bromomethyl, dibromomethyl, methoxymethyl, piperidinomethyl, morpholinomethyl, piperazin-1-ylmethyl, methoxyethoxymethyl, methylthiomethyl, 2-hydroxyethylthiomethyl, anilinomethyl, phenylthiomethyl, cyanomethyl, 2-bromoethoxy. 2-hydroxyethoxy, 3-hydroxypropoxy, 2-methoxyethoxy, 2-ethoxyethoxy, 3-methoxypropoxy, 3-ethoxypropoxy, methoxycarbonylmethoxy, ethoxycarbonylmethoxy, carbamoylmethoxy, 2-dimethylaminoethoxy. 2-diethylaminoethoxy, 2-methoxyacetoxy, benzyloxy, 2-anilinoethoxy, 2-piperidinoethoxy, 2-morpholinoethoxy, 2-(piperazin-1-yl)ethoxy, 2-hydroxyethylamino, 3-hydroxypropylamino, 2-methoxyethylamino, 2-ethoxyethylamino, 3-methoxypropylamino, 3-ethoxypropylamino, 2-dimethylaminoethylamino, 2-diethylaminoethylamino, 3-dimethylaminopropylamino, 3-diethylaminopropylamino, acetamido, propionamido, benzamido, 3-phenylureido, 2-chloroacetamido, 2-oxopyrrolidin-1-yl, 2-hydroxyacetamido, 2-methoxyacetamido or 2-ethoxyacetamido; n is 1 or 2 and each R2 is independently hydrogen, fluoro, chloro, bromo, trifluoromethyl, nitro, cyano, methyl or ethyl; or a pharmaceutically-acceptable salt thereof.

A further preferred compound of the invention is a quinazoline derivative of the formula I wherein (R¹)_m is 6-hydroxy, 7-hydroxy, 6,7-dihydroxy, 6-amino, 7-amino, 6-ureido, 6-trifluoromethoxy, 6-methyl, 6,7-dimethyl, 6-methoxy, 7-methoxy, 6,7-dimethoxy, 6-dimethoxy, 6-hydroxy-7-methoxy, 7-hydroxy-6-methoxy, 6-amino-7-methoxy, 6-amino-7-methylthio, 5-amino-6,7-dimethoxy, 6-methoxy-7-isopropoxy, 6,7-methylenedioxy, 6,7-ethylenedioxy, 6-dimethylamino, 6-methoxymethyl, 6-(2-methoxymethyl), 6-cyanomethyl, 7-(2-hydroxyethoxy)-6-methoxy, 6,7-di-(2-hydroxyethoxy), 6-methoxy-7-(2-methoxyethoxy),

6,7-di-(2-methoxyethoxy), 7-(2-bromoethoxy)-6-methoxy, 7-benzyloxy-6-methoxy, 6-(2-methoxyethylamino), 6-acetamido, 6-(2-chloroacetamido), 6-(2-methoxyacetamido) or 7-(2-methoxyacetamido); and (R2), is hydrogen, 4'-fluoro, 3'-chloro, 3'-bromo, 3',4'-dichloro, 4'-fluoro-3'-chloro, 3'-trifluoromethyl, 4'-fluoro-3'-trifluoromethyl, 3'-nitro, 3'-nitro-4'-chloro, 3'-nitro-4'-fluoro or 3'-methyl; or a pharmaceutically-acceptable acid-addition salt thereof. A further specific preferred compound of the invention is the following quinazoline derivative of the formula I, or a pharmaceutically-acceptable acid-addition salt thereof:-4-(3'-chloro-4'-fluoroanilino)-6,7-dimethoxyquinazoline, 4-(3',4'-dichloroanilino)-6,7-dimethoxyquinazoline,

6.7-dimethoxy-4-(3'-nitroanilino)quinazoline, 6,7-diethoxy-4-(3'-methylanilino)quinazoline. 6-methoxy-4-(3'-methylanilino)quinazoline, 4-(3'-chloroanilino)-6-methoxyquinazoline, 6,7-ethylenedioxy-4-(3'-methylanilino)quinazoline,

6-amino-7-methoxy-4-(3'-methylanilino)quinazoline, 4-(3'-methylanilino)-6-ureidoquinazoline or

6-(2-methoxyethoxymethyl)-4-(3'-methylanilino)quinazoline.

A further preferred compound of the invention is a quinazoline derivative of the formula I wherein (R1) is 6-hydroxy, 7-hydroxy, 6,7-dihydroxy, 6-amino, 7-amino, 6-ureido, 6-trifluoromethoxy, 6-methyl, 6,7-dimethyl, 6-methoxy, 7-methoxy, 6,7-dimethoxy, 6,7-diethoxy, 6-hydroxy-7-methoxy, 7-hydroxy-6-methoxy, 6-amino-7-methoxy, 6-amino-7-methylthio, 5-amino-6,7-dimethoxy, 6-methoxy-7-isopropoxy, 6.7-methylenedioxy, 6.7-ethylenedioxy, 6-methylamino, 7-methylamino, 6-dimethylamino, 6-amino-7-methylamino, 6-methoxymethyl. 6-bromomethyl, 6-(2-methoxyethoxymethyl), 6-cyanomethyl, 6-methylthiomethyl, 6-phenylthiomethyl, 7-(2-hydroxyethoxy)-6-methoxy, 6.7-di-(2-hydroxyethoxy), 6-(2-bromoethoxy), 6-(2-methoxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6,7-di-(2-methoxyethoxy), 7-(2-bromoethoxy)-6-methoxy, 7-benzyloxy-6-methoxy,

6-(2-methoxyethylamino), 6-acetamido, 6-benzamido,
6-(2-chloroacetamido), 6-(2-methoxyacetamido) or
7-(2-methoxyacetamido); and (R²)_n is hydrogen, 4'-fluoro, 3'-chloro,
3'-bromo, 3',4'-dichloro, 4'-fluoro-3'-chloro, 3'-trifluoromethyl,
4'-fluoro-3'-trifluoromethyl, 3'-nitro, 3'-nitro-4'-chloro,
3'-nitro-4'-fluoro or 3'-methyl;
or a pharmaceutically-acceptable acid-addition salt thereof.

A further specific preferred compound of the invention is the following quinazoline derivative of the formula I, or a pharmaceutically-acceptable acid-addition salt thereof:-6,7-di-(2-methoxyethoxy)-4-(3'-methylanilino)quinazoline,6-dimethylamino-4-(3'-methylanilino)quinazoline or 6-benzamido-4-(3'-methylanilino)quinazoline.

A quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, may be prepared by any process known to be applicable to the preparation of chemically-related compounds. A suitable process is, for example. illustrated by that used in UK Patent Application No. 2033894. Such processes, when used to prepare a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, are provided as a further feature of the invention and are illustrated by the following representative examples in which, unless otherwise stated, R1, m, n and R2 have any of the meanings defined hereinbefore for a quinazoline derivative of the formula I. Necessary starting materials may be obtained by standard procedures of organic chemistry. The preparation of such starting materials is described within the accompanying non-limiting Examples. Alternatively necessary starting materials are obtainable by analogous procedures to those illustrated which are within the ordinary skill of an organic chemist.

(a) The reaction, conveniently in the presence of a suitable base, of a quinazoline of the formula III (set out hereinafter), wherein Z is a displaceable group, with an aniline of the formula IV.

A suitable displaceable group Z is, for example, a halogeno, alkoxy, aryloxy or sulphonyloxy group, for example a chloro, bromo,

methoxy, phenoxy, methanesulphonyloxy or toluene-p-sulphonyloxy group.

A suitable base is, for example, an organic amine base such

A suitable base is, for example, an organic amine base such as, for example, pyridine, 2,6-lutidine, collidine, 4-dimethylaminopyridine, triethylamine, morpholine, M-methylmorpholine or diazabicyclo[5.4.0]undec-7-ene, or, for example, an alkali or alkaline earth metal carbonate or hydroxide, for example sodium carbonate, potassium carbonate, calcium carbonate, sodium hydroxide or potassium hydroxide.

The reaction is preferably carried out in the presence of a suitable inert solvent or diluent, for example an alkanol or ester such as methanol, ethanol, isopropanol or ethyl acetate, a halogenated solvent such as methylene chloride, chloroform or carbon tetrachloride, an ether such as tetrahydrofuran or 1,4-dioxan, an aromatic solvent such as toluene, or a dipolar aprotic solvent such as N.N-dimethylformamide, N.N-dimethylacetamide, N-methylpyrrolidin-2-one or dimethylsulphoxide. The reaction is conveniently carried out at a temperature in the range, for example, 10 to 150°C, preferably in the range 20 to 80°C.

The quinazoline derivative of the formula I may be obtained from this process in the form of the free base or alternatively it may be obtained in the form of a salt with the acid of the formula H-Z wherein Z has the meaning defined hereinbefore. When it is desired to obtain the free base from the salt, the salt may be treated with a suitable base as defined hereinbefore using a conventional procedure.

(b) For the production of those compounds of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is hydroxy, the cleavage of a quinazoline derivative of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is $(1-4\mathbb{C})$ alkoxy.

The cleavage reaction may conveniently be carried out by any of the many procedures known for such a transformation. The reaction may be carried out, for example, by treatment of the quinazoline derivative with an alkali metal (1-4C)alkylsulphide such as sodium ethanethiolate or, for example, by treatment with an alkali metal diarylphosphide such as lithium diphenylphosphide. Alternatively the cleavage reaction may conveniently be carried out, for example, by treatment of the quinazoline derivative with a boron or aluminium

trihalide such as boron tribromide. Such reactions are preferably carried out in the presence of a suitable inert solvent or diluent as defined hereinbefore and at a suitable temperature as illustrated in the accompanying Examples.

(c) For the production of those compounds of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is a (1-4C)alkylsulphinyl or (1-4C)alkylsulphonyl group, the oxidation of a quinazoline derivative of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is a (1-4C)alkylthio group.

A suitable oxidising agent is, for example, any agent known in the art for the oxidation of thio to sulphinyl and/or sulphonyl, for example, hydrogen peroxide, a peracid (such as 3-chloroperoxybenzoic or peroxyacetic acid), an alkali metal peroxysulphate (such as potassium peroxymonosulphate), chromium trioxide or gaseous oxygen in the presence of platinium. The oxidation is generally carrried out under as mild conditions as possible and with the required stoichiometric amount of oxidising agent in order to reduce the risk of over oxidation and damage to other functional groups. In general the reaction is carried out in a suitable solvent or diluent such as methylene chloride, chloroform, acetone, tetrahydrofuran or tert-butyl methyl ether and at a temperature, for example, -25 to 50°C, conveniently at or near ambient temperature, that is in the range 15 to 35°C. When a compound carrying a sulphinyl group is required a milder oxidising agent may also be used, for example sodium or potassium metaperiodate, conveniently in a polar solvent such as acetic acid or ethanol. It will be appreciated that when a compound of the formula I containing a (1-4C)alkylsulphonyl group is required, it may be obtained by oxidation of the corresponding (1-4C)alkylsulphinyl compound as well as of the corresponding (1-4C)alkylthic compound.

(d) For the production of those compounds of the formula I wherein \mathbb{R}^1 is amino, the reduction of a quinazoline derivative of the formula I wherein \mathbb{R}^1 is nitro.

The reduction may conveniently be carried out by any of the many procedures known for such a transformation. The reduction may be

carrried out, for example, by the hydrogenation of a solution of the nitro compound in an inert solvent or diluent as defined hereinbefore in the presence of a suitable metal catalyst such as palladium or platinum. A further suitable reducing agent is, for example, an activated metal such as activated iron (produced by washing iron powder with a dilute solution of an acid such as hydrochloric acid). Thus, for example, the reduction may be carried out by heating a mixture of the nitro compound and the activated metal in a suitable solvent or diluent such as a mixture of water and an alcohol, for example, methanol or ethanol, to a temperature in the range, for example, 50 to 150°C, conveniently at or near 70°C.

(e) For the production of those compounds of the formula I wherein \mathbb{R}^1 is $(2-4\mathbb{C})$ alkanoylamino or substituted $(2-4\mathbb{C})$ alkanoylamino, ureido, 3-phenylureido or benzamido, or \mathbb{R}^2 is acetamido or benzamido, the acylation of a quinazoline derivative of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is amino.

A suitable acylating agent is, for example, any agent known in the art for the acylation of amino to acylamino, for example an acyl halide, for example a (2-4C)alkanoyl chloride or bromide or a benzoyl chloride or bromide, conveniently in the presence of a suitable base, as defined hereinbefore, an alkanoic acid anhydride or mixed anhydride, for example a (2-4C)alkanoic acid anhydride such as acetic anhydride or the mixed anhydride formed by the reaction of an alkanoic acid and a (1-4C)alkoxycarbonyl halide, for example a (1-4C)alkoxycarbonyl chloride, in the presence of a suitable base as defined hereinbefore. For the production of those compounds of the formula I wherein R1 is ureido or 3-phenylureido, a suitable acylating agent is, for example, a cyanate, for example an alkali metal cyanate such as sodium cyanate or, for example, an isocyanate such as phenyl isocyanate. In general the acylation is carried out in a suitable inert solvent or diluent as defined hereinbefore and at a temperature, in the range, for example, -30 to 120°C, conveniently at or near ambient temperature.

(f) For the production of those compounds of the formula I

wherein \mathbb{R}^1 is (1-4C)alkoxy or substituted (1-4C)alkoxy or \mathbb{R}^1 is (1-4C)alkylamino or substituted (1-4C)alkylamino, the alkylation, preferably in the presence of a suitable base as defined hereinbefore, of a quinazoline derivative of the formula I wherein \mathbb{R}^1 is hydroxy or amino as appropriate.

A suitable alkylating agent is, for example, any agent known in the art for the alkylation of hydroxy to alkoxy or substituted alkoxy, or for the alkylation of amino to alkylamino or substituted alkylamino, for example an alkyl or substituted alkyl halide, for example a (1-4C)alkyl chloride, bromide or iodide or a substituted (1-4C)alkyl chloride, bromide or iodide, in the presence of a suitable base as defined hereinbefore, in a suitable inert solvent or diluent as defined hereinbefore and at a temperature in the range, for example, 10 to 140°C, conveniently at or near ambient temperature.

(g) For the production of those compounds of the formula I wherein \mathbb{R}^1 is a carboxy substituent or a substituent which includes a carboxy group, the hydrolysis of a quinazoline derivative of the formula I wherein \mathbb{R}^1 is a (1-4C)alkoxycarbonyl substituent or a substituent which includes a (1-4C)alkoxycarbonyl group.

The hydrolysis may conveniently be performed, for example, under basic conditions as illustrated in the accompanying Examples.

(h) For the production of those compounds of the formula I wherein R¹ is an amino-, oxy-, thio- or cyano-substituted (1-4C)alkyl substituent, the reaction, preferably in the presence of a suitable base as defined hereinbefore, of a quinazoline derivative of the formula I wherein R¹ is a (1-4C)alkyl substituent bearing a displaceable group as defined hereinbefore with an appropriate amine, alcohol, thiol or cyanide.

The reaction is preferably carried out in a suitable inert solvent or diluent as defined hereinbefore and at a temperature in the range, for example, 10 to 100°C, conveniently at or near ambient temperature.

When a pharmaceutically-acceptable salt of a quinazoline

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derivative of the formula I is required, it may be obtained, for example, by reaction of said compound with, for example, a suitable acid using a conventional procedure.

Many of the intermediates defined herein are novel, for example, those of the formula III and these are provided as a further feature of the invention. Moreover some of the starting materials for use in process variant (d) described hereinbefore, namely those compounds of the formula I wherein m is 2 or 3 and one of the R¹ groups is nitro, are not only novel but also active as inhibitors of receptor tyrosine kinase. Accordingly these compounds are provided as a further feature of the invention.

As stated hereinbefore the quinazoline derivative defined in the present invention possesses anti-cancer activity which is believed to arise from the receptor tyrosine kinase inhibitory activity of the compound. These properties may be assessed, for example, using one or more of the procedures set out below:-

(a) An <u>in vitro</u> assay which determines the ability of a test compound to inhibit the enzyme receptor tyrosine kinase. Receptor tyrosine kinase was obtained in partially purified form from A-431 cells (derived from human vulval carcinoma) by procedures related to those described by Carpenter <u>et al.</u>, <u>J. Biol. Chem.</u>, 1979, <u>254</u>, 4884, Cohen <u>et al.</u>, <u>J. Biol. Chem.</u>, 1982, <u>257</u>, 1523 and by Braun <u>et al.</u>, J. Biol. Chem., 1984, <u>259</u>, 2051.

A-431 cells were grown to confluence using Dulbecco's modified Eagle's medium (DMEM) containing 5% fetal calf serum (FCS). The obtained cells were homogenised in a hypotonic borate/EDTA buffer at pH 10.1. The homogenate was centrifuged at 400 g for 10 minutes at 0-4°C. The supernatant was centrifuged at 25,000 g for 30 minutes at 0-4°C. The pelleted material was suspended in 30 mM Hepes buffer at pH 7.4 containing 5% glycerol, 4 mM benzamidine and 1% Triton X-100, stirred for 1 hour at 0-4°C, and recentrifuged at 100,000 g for 1 hour at 0-4°C. The supernatant, containing solubilised receptor tyrosine kinase, was stored in 14quid nitrogen.

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For test purposes 40 μ l of the enzyme solution so obtained was added to a mixture of 400 μ l of a mixture of 150 mM Hepes buffer at pH 7.4, 500 μ M sodium orthovanadate, 0.1% Triton X-100*, 10% glycerol, 200 μ l water, 80 μ l of 25 mM DTT and 80 μ l of a mixture of 12.5 mM manganese chloride, 125 mM magnesium chloride and distilled water. There was thus obtained the test enzyme solution.

Each test compound was dissolved in dimethylsulphoxide (DMSO) to give a 50 mM solution which was diluted with 40 mM Hepes buffer containing 0.1% Triton X-100, 10% glycerol and 10% DMSO to give a 500 μ M solution. Equal volumes of this solution and a solution of epidermal growth factor (EGF; 20 μ g/ml) were mixed.

[γ -32]ATP (3000 C1/mM, 250 μ C1) was diluted to a volume of 2 ml by the addition of a solution of ATP (100 μ M) in distilled water. An equal volume of a 4 mg/ml solution of the peptide Arg-Arg-Leu-Ile-Glu-Asp-Ala-Glu-Tyr-Ala-Ala-Arg-Gly in a mixture of 40 mM Hepes buffer at pH 7.4, 0.1% Triton X-100 and 10% glycerol was added.

The test compound/EGF mixture solution (5 μ l) was added to the test enzyme solution (10 μ l) and the mixture was incubated at 0-4°C for 30 minutes. The ATP/peptide mixture (10 μ l) was added and the mixture was incubated at 25°C for 10 minutes. The phosphorylation reaction was terminated by the addition of 5% trichloroacetic acid (40 μ l) and bovine serum albumin (BSA; 1 mg/ml, 5 μ l). The mixture was allowed to stand at 4°C for 30 minutes and then centrifuged. An aliquot

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 $(40~\mu l)$ of the supernatant was placed onto a strip of Whatman p 81 phosphocellulose paper. The strip was washed in 75 mM phosphoric acid (4~x~10~ml) and blotted dry. Radioactivity present in the filter paper was measured using a liquid scintillation counter (Sequence A). The reaction sequence was repeated in the absence of the EGF (Sequence B) and again in the absence of the test compound (Sequence C).

Receptor tyrosine kinase inhibition was calculated as follows:-

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The extent of inhibition was then determined at a range of concentrations of test compound to give an ${\rm IC}_{50}$ value.

- (b) An in vitro assay which determines the ability of a test compound to inhibit the growth of the human naso-pharyngeal cancer cell line KB.
- KB cells were seeded into wells at a density of 1×10^4 1.5×10^4 cells per well and grown for 24 hours in DMEM supplemented with 5% FCS (charcoal-stripped). Cell growth was determined after incubation for 3 days by the extent of metabolism of MTT tetrazolium dye to furnish a bluish colour. Cell growth was then determined in the presence of EGF (10 ng/ml) or in the presence of EGF (10 ng/ml) and a test compound at a range of concentrations. An IC_{50} value could then be calculated.
- (c) An $\underline{\text{in vivo}}$ assay in a group of male rats which determines the ability of a test compound (usually administered orally as a ball-milled suspension in 0.5% polysorbate) to inhibit the stimulation of liver hepatocyte growth caused by the administration of the growth factor $TGP\alpha$ (400 $\mu g/kg$ subcutaneously, usually dosed twice, 3 and 7 hours respectively after the administration of the test compound).

In a control group of rats, the administration of TGFG causes on average a 5-fold stimulation of liver hepatocyte growth.

Cell-growth in the control and test animals is determined as follows:-

On the morning of the day after the dosing of the test compound (or 0.5% polysorbate in the control group), the animals are dosed with bromodeoxyuridine (BrdU; 100 mg/kg intraperitoneally). The animals are killed four hours later and the livers are excised. Slices are cut from each liver and the uptake of BrdU is determined by a conventional immunohistochemical technique similar to that described on pages 267 and 268 of an article by Goldsworthy et al. in Chemically Induced Cell Proliferation: Implications for Risk Assessment, Wiley-Liss Inc., 1991, pages 253-284.

Further tests were carried out using a range of doses of the test compounds to allow the calculation of an approximate ED₅₀ value for the inhibition of liver hepatocyte proliferation as determined by inhibition of the uptake of BrdU.

Although the pharmacological properties of the compounds of the formula I vary with structural change as expected, in general activity possessed by compounds of the formula I may be demonstrated at the following concentrations or doses in one or more of the above tests (a), (b) and (c):-

Test (a):- IC_{50} in the range, for example, 0.0005-1 μ H; Test (b):- IC_{50} in the range, for example, 0.01-10 μ H; Test (c):- ED_{50} in the range, for example, 1-100 mg/kg.

Thus, by way of example, the compound 6,7-dimethoxy-4-(3'-methylanilino)quinazoline has an IC $_{50}$ of 0.005 μM in Test (a), an IC $_{50}$ of 0.05 μM in Test (b) and an ED $_{50}$ of <5 mg/kg in Test (c); the compound 6,7-dimethoxy-4-(3'-trifluoromethylanilino)quinazoline has an IC $_{50}$ of 0.01 μM in Test (a) and an IC $_{50}$ of 0.3 μM in Test (b); the compound 6-amino-4-(3'-methylanilino)quinazoline has an IC $_{50}$ of 0.055 μM in Test (a), an IC $_{50}$ of 1 μM in Test (b) and an ED $_{50}$ of <5 mg/kg in Test (c); the compound 6-acetamido-4-(3'-methylanilino)quinazoline has an IC $_{50}$ of 0.01 μM in Test (a) and an IC $_{50}$ of 0.65 μM in Test (b); and the compound 7-(2-hydroxyethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline has an IC $_{50}$ of 0.005 μM in Test (a) and an IC $_{50}$ of 0.14 μM in Test (b).

As stated hereinbefore the compound 4-anilino-6,7-dimethoxyquinazoline is known and is stated to possess bronchodilator and/or hypotensive properties. There is no disclosure that the other quinazoline derivatives excluded from the definition of the invention possess pharmacological properties.

According to a further aspect of the invention there is provided a pharmaceutical composition which comprises a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined hereinbefore or a quinazoline derivative selected from 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline and 4-anilino-6-methylquinazoline or the hydrochloride salt thereof, in association with a pharmaceutically-acceptable diluent or carrier.

The composition may be in a form suitable for oral administration, for example as a tablet or capsule, for parenteral injection (including intraveous, subcutaneous, intramuscular, intravascular or infusion) as a sterile solution, suspension or emulsion, for topical administration as an ointment or cream or for rectal administration as a suppository.

In general the above compositions may be prepared in a conventional manner using conventional excipients.

The quinazoline will normally be administered to a varm-blooded animal at a unit dose within the range 5-5000 mg per square meter body area of the animal, i.e. approximately 0.1-100 mg/kg, and this normally provides a therapeutically-effective dose. A unit dose form such as a tablet or capsule will usually contain, for example 1-250 mg of active ingredient. Preferably a daily dose in the range of 1-50 mg/kg is employed. However the daily dose will necessarily be varied depending upon the host treated, the particular route of administration, and the severity of the illness being treated. Accordingly the optimum dosage may be determined by the practitioner who is treating any particular patient.

According to a further aspect of the present invention there is provided a quinazoline derivative of the formula I as defined hereinbefore for use in a method of treatment of the human or animal body by therapy.

We have now found that the compounds of the present invention and those known compounds excluded from the definition of the compounds of the invention possess anti-cancer properties which are believed to arise from their receptor tyrosine kinase inhibitory activity.

Thus according to this aspect of the invention there is provided the use of a quinazoline derivative of the formula I, or a

pharmaceutically-acceptable salt thereof, as defined hereinbefore or a quinazoline derivative selected from 4-(4'-hydroxyanilino)-6-methoxy-quinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7.8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof in the manufacture of a medicament for use in the production of an anti-cancer effect in a varm-blooded animal such as man.

According to a further feature of this aspect of the invention there is provided a method for producing an anti-cancer effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a quinazoline derivative as defined immediately above.

As stated above the size of the dose required for the therapeutic or prophylactic treatment of a particular cancer will necessarily be varied depending on the host treated, the route of administration and the severity of the illness being treated. A unit dose in the range, for example, 1-100 mg/kg, preferably 1-50 mg/kg is envisaged.

The anti-cancer treatment defined hereinbefore may be applied as a sole therapy or may involve, in addition to the quinazoline derivative of the invention, one or more other anti-tumour substances, for example those selected from, for example, mitotic inhibitors, for example vinblastine; alkylating agents, for example cis-platin, carboplatin and cyclophosphamide; antimetabolites. for example 5-fluorouracil, cytosine arabinoside and hydroxyurea, or, for example, one of the preferred antimetabolites disclosed in European Patent Application No. 239362 such as N-{5-[N-(3,4-dihydro-2-methyl-4-oxoquinazolin-6-ylmethyl)-N-methylamino]-2-thenoyl}-L-glutamic acid; intercalating antibiotics, for example adriamycin and bleomycin; enzymes, for example asparaginase; topoisomerase inhibitors. for example etoposide; biological response modifiers, for example interferon; and anti-hormones, for example antioestrogens such as 'NOLVADEX' (tamoxifen) or, for example antiandrogens such as 'CASODEX' (4'-cyano-3-(4-fluorophenylsulphonyl)-2-hydroxy-2-methyl-3'-

(trifluoromethyl)propionanilide. Such conjoint treatment may be achieved by way of the simultaneous, sequential or separate dosing of the individual components of the treatment. According to this aspect of the invention there is provided a pharmaceutical product comprising a quinazoline derivative of the formula I as defined hereinbefore or a quinazoline derivative selected from

- 4-(4'-hydroxyanilino)-6-methoxyquinazoline,
- 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline,
- 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and
- 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof and an additional anti-tumour substance as defined hereinbefore for the conjoint treatment of cancer.

As stated above the quinazoline derivative defined in the present invention is an effective anti-cancer agent, which property is believed to arise from its receptor tyrosine kinase inhibitory properties. Such a quinazoline derivative of the invention is expected to possess a wide range of anti-cancer properties as receptor tyrosine kinases have been implicated in many common human cancers such as leukaemia and breast, lung, colon, rectal, stomach, prostate, bladder, pancreas and ovarian cancer. Thus it is expected that a quinazoline derivative of the invention will possess anti-cancer activity against these cancers. It is in addition expected that a quinazoline of the present invention will possess activity against a range of leukaemias, lymphoid malignancies and solid tumours such as carcinomas and sarcomas in tissues such as the liver, kidney, prostate and pancreas.

The invention will now be illustrated in the following non-limiting Examples in which, unless otherwise stated:-

- (i) evaporations were carried out by rotary evaporation in vacuo and work-up procedures were carried out after removal of residual solids such as drying agents by filtration;
- (ii) operations were carried out at ambient temperature, that is in the range 18-25°C and under an atmosphere of an inert gas such as argon;
 - (iii) column chromatography (by the flash procedure) and

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medium pressure liquid chromatography (MPLC) were performed on Merck Kieselgel silica (Art. 9305) or Merck Lichroprep RP-18* (Art. 9303) reversed-phase silica obtained from E. Merck, Darmstadt. Germany:

- (iv) yields are given for illustration only and are not necessarily the maximum attainable;
- (v) melting points are uncorrected and were determined using a Mettler SP62 automatic melting point apparatus, an oil-bath apparatus or a Koffler hot plate apparatus.
- (vi) the structures of the end-products of the formula I were confirmed by nuclear (generally proton) magnetic resonance (NMR) and mass spectral techniques; proton magnetic resonance chemical shift values were measured on the delta scale and peak multiplicities are shown as follows: s, singlet; d, doublet; t, triplet, m, multiplet;
- (vii) intermediates were not generally fully characterised and purity was assessed by thin layer chromatography (TLC), infra-red (IR) or NMR analysis;

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Example 1

A mixture of 4-chloro-6,7-dimethoxyquinazoline (0.3 g), 3-methylaniline (0.143 g) and isopropanol (5 ml) was stirred and heated to reflux for I hour. The mixture was cooled to ambient temperature. The precipitate was filtered off and washed with cold isopropanol and with diethyl ether. There was thus obtained 6,7-dimethoxy-4-(3'-methylanilino)quinazoline hydrochloride (0.226 g, 51%), m.p. 248-249°C.
NNR Spectrum: (CD₃SOCD₃) 2.36 (s, 3H), 3.99 (s, 3H), 4.02 (s, 3H), 7.13 (d, 1H), 7.38 (s, 1H), 7.39 (t, 1H), 7.49 (s, 2H), 8.34 (s, 1H), 8.80 (s, 1H), 5.6; N, 12.5; C_{1,7H,N}O₂, RCI requires C, 61.4; H, 5.4; N, 12.7%.

The 4-chloro-6,7-dimethoxyquinazoline used as a starting material was obtained as follows:-

A mixture of 4,5-dimethoxyanthranilic acid (19.7 g) and formamide (10 ml) was stirred and heated to 190°C for 5 hours. The mixture was allowed to cool to approximately 80°C and water (50 ml) was added. The mixture was stored at ambient temperature for 3 hours. The precipitate was isolated, washed with water and dried. There was thus obtained 6.7-dimethoxyauinazolin-4-one (3.65 g).

A mixture of a portion (2.06 g) of the material so obtained, thionyl chloride (20 ml) and DMF (1 drop) was stirred and heated to reflux for 2 hours. The mixture was evaporated and the residue was partitioned between ethyl acetate and a saturated aqueous sodium bicarbonate solution. The organic phase was washed with water, dried (MgSO $_4$) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained the required starting material (0.6 g, 27%).

Example 2

The procedure described in Example 1 was repeated except that the appropriate aniline was used in place of 3-methylaniline and, where appropriate, the appropriate substituted 4-chloroquinazoline was

- 41 -

used in place of 4-chloro-6,7-dimethoxyquinazoline. There were thus obtained, as hydrochloride salts, the compounds described in the following table, the structures of which were confirmed by proton magnetic resonance spectroscopy and by elemental analysis.

TABLE I

Example 2 Compd. No.	(R ¹) _m	R ²	m.p. (°C)
1	6,7-dimethoxy	3'-chloro	245-247
2ª	6,7-dimethoxy	3'-bromo	>250 (decomposes)
3 _p	6,7-methylenedioxy	3'-methyl	>280
4 ^C	7-methoxy	3'-methyl	232-233
5 ^d	7-methoxycarbonyl	3'-methyl	206-211

Notes

a. The product gave the following analytical data: Found C, 48.3; H, 3.6; N, 10.4; C₁₆H₁₄BrN₃O₂. HCl requires C, 48.4; H, 3.8; N, 10.67.

and the following characteristic NHR data: (CD_3SOCD_3) 4.0 (s, 3H), 4.22 (s, 3H), 7.36 (s, 1H), 7.5 (m, 2H), 7.76 (m, 1H), 8.02 (m, 1H), 8.35 (s, 1H), 8.66 (s, 1H).

b. The product gave the following analytical data: Found C,

60.3; H, 4.3; N, 13.3; $C_{16}H_{13}N_{3}O_{2}$. 1.08HCl requires C, 60.2, H, 4.4; N, 13.2%. and the following characteristic NMR data (CD $_{3}$ SOCD $_{3}$) 2.36 (s, 3H),

and the following characteristic NMR data (CD_3SOCD_3) 2.36 (s, 3H), 6.37 (s, 2H), 7.13 (d, 2H), 7.35 (t, 1H), 7.37 (s, 1H), 7.49 (m, 2H), 8.28 (s, 1H), 8.78 (s, 1H).

The 4-chloro-6,7-methylenedioxyquinazoline used as a starting material was obtained from 4,5-methylenedioxyanthranilic acid using analogous procedures to those described in the portion of Example 1 which is concerned with the preparation of starting materials.

- c. The 4-chloro-7-methoxyquinazoline used as a starting material was obtained from 4-methoxyanthranilic acid using analogous procedures to those described in the portion of Example 1 which is concerned with the preparation of starting materials.
- d. The reaction mixture was heated to reflux for 2 hours. A precipitate was not deposited when the mixture was cooled to ambient temperature. The mixture was poured into water (50 ml) and a saturated aqueous ammonium hydroxide solution was added dropwise. The resultant precipitate was isolated, washed with water and dried. There was thus obtained 7-methoxycarbonyl-4-(3'-methylanilino)-quinazoline in 47% yield.

The product gave the following analytical data: Found C, 69.8; H, 5.2; N, 13.9; $\mathrm{C}_{17}\mathrm{H}_1\mathrm{cN}_3\mathrm{O}_2$ requires C, 69.6; H, 5.2; N, 14.3%; and the following characteristic NMR data: (CD, SOCD_1) 2.36 (s, 3H), 3.95 (s, 3H), 6.98 (d, 1H), 7.29 (t, 1H),

7.67 (m, 2H), 8.08 (m, 1H), 8.29 (d, 1H), 8.68 (s, 1H), 8.70 (s, 1H).

The 4-chloro-7-methoxycarbonylquinazoline used as a starting material was obtained as follows:-

Using an analogous procedure to that described in the first paragraph of the portion of Example 1 which is concerned with the preparation of starting materials, 4-carboxyanthranilic acid (14.2 g) was reacted with formamide to give 7-carboxyquinazolin-4-one (8.5 g). A mixture of a portion (4 g) of the material so obtained, methanol (40

ml) and concentrated sulphuric acid (2 ml) was stirred and heated to reflux for 6 hours. The mixture was cooled to ambient temperature and the precipitate was isolated. There was thus obtained 7-methoxycarbonylquinazolin-4-one (5.7 g).

A mixture of a portion (0.5 g) of the material so obtained, phosphoryl chloride (2 ml) and DMF (1 drop) was stirred and heated to reflux for 2 hours. The mixture was evaporated to give 4-chloro-7-methoxycarbonylquinazoline which was used without further purification.

Example 3

A mixture of 4-chloro-6-methylquinazoline (0.5 g), 3-methylaniline (0.33 g) and isopropanol (10 ml) was stirred and heated to reflux for l hour. The mixture was cooled to ambient temperature. The precipitate was filtered off and washed with cold isopropanol and with diethyl ether. There was thus obtained 6-methyl-4-(3'-methylanilino)quinazoline (0.61 g, 76%), m.p. 243-245°C.

NMR Spectrum: (CD_3SOCD_3) 2.38 (s, 3H), 2.57 (s, 3H), 7.1-8.0 (m, 6H), 8.77 (s, 1H), 8.88 (s, 1H); Elemental Analysis: Found C, 67.0; H, 5.5; N, 14.5; $C_{16}H_{15}N_3$. HCl requires C, 67.2; H, 5.6; N, 14.7%.

The 4-chloro-6-methylquinazoline used as a starting material was obtained as follows:-

A mixture of 6-methylquinazolin-4-one (10 g; J. Hed. Chem., 1989, 32, 847), phosphoryl chloride (12.5 ml), N.N-dimethylaniline (14.25 ml) and toluene (150 ml) was stirred and heated to reflux for 2.5 hours. The mixture was poured onto ice and the organic layer was separated, washed with water, dried (MgSO $_4$) and evaporated. There was thus obtained the required starting material as a solid (10.4 g, 93%) which was used without further purification.

Example 4

A mixture of 7-methoxy-4-(3'-methylanilino)quinazoline (0.106 g), sodium ethanethiolate (0.336 g) and DMF (5 ml) was stirred

and heated to 140°C for 4 hours. The mixture was evaporated and the residue was purified by column chromatography using a 45:55:0.2 v/v mixture of vater, methanol and trifluoroacetic acid as eluent. There was thus obtained 7-hydroxy-4-(3'-methylanilino)quinazoline (0.068 g, 41%), m.p. 52-60°C.

Elemental Analysis: Found C, 51.6; H, 3.6; N, 10.3; $C_{1x}H_{12}N_{2}O$. 1.4CF₂CO₂H requires C, 52.0; H, 3.5; N, 10.2x.

Example 5

Using an analogous procedure to that described in Example 4, 6,7-dimethoxy-4-(3'-chloroanilino)quinazoline was reacted with sodium ethanethiolate to give 6,7-dihydroxy-4-(3'-chloroanilino)quinazoline in 68% yield, m.p. 233-235°C.

Elemental Analysis: Found C, 46.3; H, 2.7; N, 10.0; $C_{14}H_{10}ClN_3o_2$. 1.18CF $_3CO_2H$ requires C, 46.6; H, 2.7; N, 10.0%.

Example 6

The procedure described in Example 1 was repeated except that the appropriate aniline was used in place of 3-methylaniline and, where appropriate, the appropriate substituted 4-chloroquinazoline was used in place of 4-chloro-6,7-dimethoxyquinazoline. There were thus obtained, as hydrochloride salts, the compounds described in the following table, the structures of which were confirmed by proton magnetic resonance spectroscopy and by elemental analysis.

TABLE II

(R²)_n

(R¹)_m

Example 6 Compd. No.	(R ¹) _m	(R ²) _n	m.p. (°C)
1 ^a	6,7-dimethoxy	3'-trifluoromethyl	261-262
2 ^b	6,7-dimethoxy	4'-fluoro-3'- trifluoromethyl	260-261
3 ^c	6,7-dimethoxy	4'-fluoro	227-230
4 ^d ,e	6,7-dimethyl	3'-methyl	263-272
5 ^{d, f}	6,7-dimethyl	3'-chloro	-
6 ^g	6-dibromomethyl	3'-methyl	247-252

Notes

a. The product gave the following analytical data: Found C, 52.9; H, 4.0; N, 10.6; C_{1.7}H_{1.4}F₃N₃O₂. HCl. 0.1(CH₃)₂CHOH requires C, 53.0; H, 4.0; N, 10.7%; and the following characteristic NHR data: (CO₃SOCO₃) 4.0 (s, 3H), 4.03 (s, 3H), 7.37 (s, 1H), 7.64 (d, 1H), 7.73 (t, 1H), 8.09 (d, 1H), 8.16 (s, 1H), 8.39 (s, 1H), 8.99 (s, 1H), 11.59

(broad s, 1H).

- b. The product gave the following analytical data: Found C, 50.3; H, 3.7; N, 9.9; C₁₇H₁₃F₄N₃O₂. HCl. 0.5EtOH requires C, 50.7; H, 3.6; N, 9.9%; and the following characteristic NHR data: (CD₃SOCD₃) 4.0 (s, 3H), 4.03 (s, 3H), 7.37 (s, 1H), 7.65 (t, 1H), 8.1-8.25 (m, 2H), 8.44 (s, 1H), 8.89 (s, 1H), 11.76 (s, 1H).
- c. The product, obtained initially as the hydrochloride salt, was converted into the corresponding free base as follows. The salt was partitioned between ethyl acetate and IN aqueous sodium hydroxide solution. The organic phase was washed with brine, dried (MgSO₄) and evaporated. The material so obtained was triturated under ethyl acetate. There was thus obtained the required free base, m.p. 227-230°C;
 NNR Spectrum: (CD₃SOCD₃) 3.94 (s, 3H), 3.98 (s, 3H), 7.16-7.25 (m, 3H), 7.7-7.8 (m, 3H), 8.40 (s, 1H), 9.5 (s, 1H);
 Elemental Analysis: Found C, 64.1; H, 4.7; N, 13.8; $C_{16}H_1 \chi FN_2O_2 requires C, 64.2; H, 4.7; N, 14.0%.$
- d. Two equivalents of triethylamine were added to the reaction mixture prior to the reaction mixture being heated to reflux for 3 hours. The mixture was cooled to ambient temperature and partitioned between methylene chloride and water. The organic phase was dried (MgSO_L) and evaporated. The residue was recrystallised from

isopropanol to give the required product.

e. The product gave the following analytical data: Found C, 70.7; H, 6.3; N, 14.3; $C_{17}H_{17}N_3$. 0.7HCl requires C, 70.7; H, 6.15; N, 14.5%; and the following characteristic NMR data: (CD_3SOCD_3) 2.36 (s, 3H), 2.5 (s, 6H), 7.1-7.7 (m, 5H), 8.56 (s, 1H), 8.77 (s, 1H).

The 4-chloro-6,7-dimethylquinazoline used as a starting material was obtained from 4,5-dimethylanthranilic acid (<u>Acta Chemica Scand.</u>, 1967, <u>21</u>, 983) using analogous procedures to those described

2086968

in the portion of Example 1 which is concerned with the preparation of starting materials.

- f. The product gave the following analytical data: Found C, 58.2; H, 5.9; N, 10.6; $C_{16}H_{14}ClN_3$. 1.3 HCl. 0.8(CH₃)₂CHOH requires C, 58.2; H, 5.8; N, 11.0%; and the following characteristic NMR data: (CD_3SOCD_3) 2.5 (s, 6H), 7.37 (m, 1H), 7.51 (t, 1H), 7.73 (s, 1H), 7.78 (m, 1H), 7.96 (t, 1H), 8.74 (s, 1H), 8.92 (s, 1H), 11.5 (broad s. 1H).
- g. The product gave the following analytical data: Found C, 41.4; H, 3.4; N, 9.1; $C_{16}H_{13}BrN_3$. HCl. 1.1 H_2O requires C, 41.4; H, 3.5; N, 9.1; and the following characteristic NMR data: (CD_3SOCD_3) 2.38 (s, 3H), 7.18 (d, 1H), 7.40 (t, 1H), 7.49 (m, 2H), 7.51 (s, 1H), 7.94 (d, 1H), 8.29 (m, 1H), 8.91 (s, 1H), 9.10 (d, 1H), 11.7 (s, 1H).

The 4-chloro-6-dibromomethylquinazoline used as a starting material was obtained as follows:-

A mixture of 4-chloro-6-methylquinazoline (7.3 g) [obtained by the reaction 6-methyl-4-oxo-3,4-dihydroquinazoline (European Patent Application No. 0204529, published December 10, 1986 with thionyl chloride], N-bromosuccinimide (7.32 g) dibenzoyl peroxide (0.1 g) and carbon tetrachloride (200 ml) was stirred and heated to reflux for 6 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There were thus obtained in turn 4-chloro-6-dibromo-

10

20

2086968

methylquinazoline (0.5 g) and 6-bromomethyl-4-chloroquinazoline (4 g).

Example 7

Ammonium formate (3.6 g) was added to a stirred mixture of 4-(3'-methylanilino)-7-nitroquinazoline (4 g), 10% palladium-on-charcoal catalyst (0.4 g) and ethanol (200 ml) and the mixture was stirred at ambient temperature for 3 hours. The mixture was filtered and the filtrate was evaporated. The residue was partitioned between methylene chloride and water. The organic phase

vas dried (${\rm HgSO}_4$) and evaporated. The residue was recrystallised from ethanol. There was thus obtained 7-amino-4-(3'-methylanilino)-quinazoline (3.39 g), m.p. 196-197°C. NMR Spectrum: (${\rm CO}_3{\rm SOCO}_3$) 2.32 (s, 3H), 5.96 (broad s, 2H), 6.7-6.9 (m, 3H), 7.23 (t, 1H), 7.6 (m, 2H), 8.21 (d, 1H), 8.38 (s, 1H); Elemental Analysis: Found C, 69.1; H, 6.8; N, 19.0; ${\rm C}_1{\rm S}{\rm H}_1{\rm A}^{\rm N}_4$. ${\rm C}_2{\rm H}_5{\rm OH}$ requires C, 69.1; H, 6.8; N, 18.9%.

The 4-(3'-methylanilino)-7-nitroquinazoline used as a starting material was obtained as follows:-

Using an analogous procedure to that described in the portion of Example 1 which is concerned with the preparation of starting materials, 4-nitroanthranilic acid was converted into 4-chloro-7-nitroquinazoline. Using an analogous procedure to that described in Example 1 except that the reactants were stirred together at ambient temperature for 20 minutes, 4-chloro-7-nitroquinazoline was reacted with 3-methylaniline to give 4-(3'-methylanilino)-7-nitroquinazoline.

Example 8

Using an analogous procedure to that described in Example 7, 4-(3'-methylanilino)-6-nitroquinazoline was reduced to give 6-amino-4-(3'-methylanilino)quinazoline in 43% yield, m.p. 205-206°C. NMR Spectrum: (CD₃SoCD₃) 2.32 (s, 3H), 5.6 (broad s, 2H), 6.8 (d, 1H), 7.2-7.7 (m, 6H), 8.34 (s, 1H); Elemental Analysis: Found C, 71.7; H, 5.7; N, 22.4; C₁₅H₁₄N₄ requires C, 72.0; H, 5.6; N, 22.4%.

 $\label{thm:continuous} The \ 4-(3'-methylanilino)-6-nitroquinazoline \ used \ as \ a \ starting \ material \ was \ obtained \ as \ follows:-$

Using an analogous procedure to that described in the first paragraph of the portion of Example 1 which is concerned with the preparation of starting materials, 5-nitroanthranilic acid was reacted with formamide to give 6-nitroquinazolin-4-one in 82% yield, m.p. 268-271°C.

A mixture of 6-nitroguinazolin-4-one (10 g), phosphorus

pentachloride (16.4 g) and phosphoryl chloride (20 ml) was heated to reflux for 2 hours. The mixture was cooled to ambient temperature and hexane (700 ml) was added. The mixture was stored at 0°C for 16 hours. The precipitate was isolated and partitioned between chloroform (700 ml) and water (550 ml). The aqueous layer was basified by the addition of 2N aqueous sodium hydroxide solution and extracted with chloroform (2 x 200 ml). The combined organic solutions were dried (MgSO₄) and evaporated. There was thus obtained 4-chloro-6-nitroquinazoline (1.6 g) which was used without further purification.

3-Methylaniline (0.139 g) was added to a mixture of 4-chloro-6-nitroquinazoline (0.25 g) and isopropanol (5 ml) and the mixture was stirred and heated to reflux for 2 hours. The mixture was cooled to ambient temperature and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of hexane and ethyl acetate as eluent. There was thus obtained an oil which solidified on trituration under a mixture of diethyl ether and isopropanol. There was thus obtained 4-(3'-methylanilino)-6-nitroquinazoline (0.09 g, 26%), m.p. 248-249°C.
Mass Spectrum: (P+1) m/e 281.
Elemental Analysis: Found C, 64.0; H, 4.5; N, 18.6;
C15H12N4O2. 0.25(CH3)2CHOH requires C, 64.1; H, 4.8; N, 18.9%.

Example 9

Using an analogous preocedure to that described in Example 7, 4-(3'-chloroanilino)-6-nitroquinazoline was reduced to give 6-amino-4-(3'-chloroanilino)quinazoline in 18% yield, m.p. >150°C (decomposes).

NMR Spectrum: (CD₃SOCD₃) 7.27 (m, 1H), 7.39 (d, 1H), 7.45 (m, 2H), 7.66 (d, 1H), 7.74 (d, 1H), 7.97 (t, 1H), 8.60 (s, 1H);

Elemental Analysis: Found C, 56.4; H, 4.5; N, 18.4;

The 4-(3'-chloroanilino)-6-nitroquinazoline used as a starting material was obtained as follows:Triethylamine (2.53 g) and 3-chloroaniline (3.35 g) were

C12H11ClN4. 0.5 HCl. 0.5H2O requires C, 56.4; H, 4.2; N, 18.8%.

added in turn to a stirred mixture of 4-chloro-6-nitroquinazoline (5 g) and isopropanol (40 ml). The mixture was stirred and heated to 80°C for 1 hour. The mixture was cooled to ambient temperature and the precipitate was isolated and washed with diethyl ether. There was thus obtained the required starting material (5.09 g), m.p. 272-274°C.

Example 10

Using an analogous procedure to that described in Example 7, 6-nitro-4-(3'-trifluoromethylanilino)quinazoline was reduced to give 6-amino-4-(3'-trifluoromethylanilino)quinazoline in 38% yield, m.p. 190-192°C.

NMR Spectrum: (CD₃SOCD₃) 5.7 (broad s, 2H), 7.28 (m, 1H), 7.38 (d, 1H), 7.40 (d, 1H), 7.6 (m, 2H), 8.23 (d, 1H), 8.35 (s, 1H), 8.42 (s, 1H);

Elemental Analysis: Found C, 57.4; H, 3.6; N, 17.6; $C_{15}H_{11}F_{3}N_{\Delta}$. 0.5H₂O requires C, 57.5; H, 3.8; N, 17.9%.

The 6-nitro-4-(3'-trifluoromethylanilino)quinazoline used as a starting material was obtained as follows:-

Triethylamine (3.46 g) and 3-trifluoromethylaniline (3.46 g) were added in turn to a stirred mixture of 4-chloro-6-nitroquinazoline (4.5 g) and isopropanol (30 ml). The mixture was heated to 80°C for 1 hour. The mixture was cooled to ambient temperature and partitioned between methylene chloride and water. The organic phase was dried (MgSO $_4$) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained the required starting material (1.76 g), m.p. 206-207°C.

Example 11

Acetic anhydride (0.204 g) was added to a stirred solution of 6-amino-4-(3'-methylanilino)quinazoline (0.5 g) in DMA (5 ml) and the mixture was stirred at ambient temperature for 24 hours. The mixture was evaporated and the residue was recrystallised from a 4:1:2 mixture of isopropanol, acetone and water. There was thus obtained 6-acetamido-4-(3'-methylanilino)quinazoline (0.413 g).

NNR Spectrum: (CD_3SOCD_3) 2.12 (s, 3H), 2.33 (s, 3H), 6.93 (d, 1H), 7.28 (t, 1H), 7.6 (m, 2H), 7.73 (d, 1H), 7.84 (m, 1H), 8.49 (s, 1H), 8.64 (d, 1H), 9.68 (s, 1H); Elemental Analysis: Found C, 69.6; H, 5.5; N, 19.1; $C_{17}H_{16}N_2O$ requires 69.8; H, 5.5; N, 19.2%.

Example 12

Using an analogous procedure to that described in Example 11, 6-amino-4-(3'-chloroanilino)quinazoline was reacted with acetic anhydride to give 6-acetamido-4-(3'-chloroanilino)quinazoline in 50% yield, m.p. 260-262°C.

NHR Spectrum: (CD₃SOCD₃) 2.13 (s, 3H), 7.13 (m, 1H), 7.39 (t, 1H), 7.8 (m, 3H), 8.03 (s, 1H), 8.56 (s, 1H), 8.66 (d, 1H), 9.87 (broad s, 1H), 10.24 (broad s, 1H);

Elemental Analysis: Found C, 61.2; H, 4.1; N, 18.0; ${\rm C}_{16}{\rm H}_{13}{\rm ClN}_4{\rm O}$ requires C, 61.4; H, 4.2; N, 17.9%.

Example 13

2-Methoxyacetyl chloride (0.094 g) was added to a stirred solution of 7-amino-4-(3'-methylanilino)quinazoline (0.206 g) in DMA (4 ml). The mixture was stirred and heated to 100°C for 1 hour. The mixture was cooled to ambient temperature and poured into a mixture of methylene chloride and water. The mixture was basified to pH 9 by the addition of dilute aqueous sodium hydroxide solution. The organic layer was dried (MgSO₄) and evaporated. The residue was purified by column chromatography using initially a 100:1 mixture of methylene chloride and ethanol and then increasingly polar mixtures of methylene chloride and ethanol as eluent. There was thus obtained 7-(2-methoxyacetamido)-4-(3'-methylanilino)quinazoline (0.085 g), m.p. 222°C.

NMR Spectrum: (CD_3SOCD_3) 2.34 (s, 3H), 3.42 (s, 3H), 4.08 (s, 2H), 6.9-7.9 (m, 4H), 8.21 (d, 1H), 8.48 (d, 1H), 8.52 (s, 1H), 9.6 (s, 1H), 10.2 (s, 1H);

Elemental Analysis: Found C, 66.6; H, 5.7; N, 17.0; $C_{18}H_{18}N_4O_2$. 0.1 H_2O requires C, 66.7; H, 5.6; N, 17.3%.

Example 14

Using an analogous procedure to that described in Example 13 except that the reaction mixture was stirred at ambient temperature rather than being heated to 100°C, 6-amino-4-(3'-chloroanilino)-quinazoline was reacted with 2-methoxyacetyl chloride to give 6-(2-methoxyacetamido)-4-(3'-chloroanilino)quinazoline in 41% yield, m.p. 177-180°C.

NMR Spectrum: (CD₃SOCD₃) 3.44 (s, 3H), 4.09 (s, 2H), 7.17 (m, 1H), 7.44 (t, 1H), 7.8 (m, 2H), 8.0 (m, 2H), 8.61 (s, 1H), 8.71 (d, 1H), 9.9 (s, 1H), 10.05 (s, 1H);

Elemental Analysis: Found C, 59.7; H, 4.4; N, 16.2;

C10H18N4O2 requires C, 59.6; H, 4.4; N, 16.3%

Example 15

Benzenesulphonyl chloride (0.158 g) was added to a stirred mixture of 7-amino-4-(3'-methylanilino)quinazoline (0.2 g), triethylamine (0.181 g) and methylene chloride (10 ml) which had been cooled to 3°C. The mixture was allowed to warm to ambient temperature and was stirred for 16 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 7-benzenesulphonamido-4-(3'-methylanilino)quinazoline (0.05 g), m.p. 180-185°C (decomposes).

Elemental Analysis: Found C, 61.5; H, 4.8; N, 13.4; C₂₁H₁₈N₄O₂S. H₂O requires C, 61.7; H, 4.4; N, 13.7%.

Example 16

2-Bromoethanol (0.109 g) was added to a mixture of
7-amino-4-(3'-methylanilino)quinazoline (0.2 g), potassium carbonate
(0.218 g) and DMA (6 ml). The mixture was stirred and heated to 110°C
for 1 hour. Further portions of 2-bromoethanol (3 x 0.109 g) were
added periodically and the mixture was heated to 110°C for 5 hours.
The mixture was evaporated and the residue was purified by column
chromatography using increasingly polar mixtures of methylene chloride
and ethanol as eluent. The product so obtained was further purified
by reverse phase column chromatography using initally a 25:75:0.2

mixture of methanol, vater and trifluoroacetic acid and finally a 50:50:0.2 mixture of these solvents as eluent. There was thus obtained 7-(2-hydroxyethylamino)-4-(3'-methylanilino)quinazoline (0.027 g).

NMR Spectrum (CD₃SOCD₃) 2.36 (s, 3H), 3.77 (t, 2H), 4.34 (t, 2H), 6.8-7.5 (m, 7H), 8.37 (d, 1H), 8.61 (s, 1H), 10.79 (s, 1H).

Example 17

Using an analogous procedure to that described in Example 16, 6-amino-4-(3'-methylanilino)quinazoline was reacted with 2-bromoethyl methyl ether to give 6-(2-methoxyethylamino)-4-(3'-methylanilino)quinazoline in 20% yield, m.p. 163-167°C. NMR Spectrum: $(CD_3SOCD_3 + CD_3CO_2D)$ 2.39 (s, 3H), 3.36 (s, 3H), 3.44 (t, 2H), 3.63 (t, 2H), 7.17 (d, 1H), 7.4-7.7 (m, 6H), 8.6 (s, 1H); Elemental Analysis: Found C, 56.4; H, 5.0; N, 13.1; $C_{18}H_{20}N_{\Delta}O$. CF_3CO_2H requires C, 56.8; H, 5.0; N, 13.3%.

Example 18

Using an analogous procedure to that described in Example 7, 7-(3-dimethylaminopropylamino)-4-(3'-methylaminopropylamino)-6-nitroquinazoline vas reduced to give 6-amino-7-(3-dimethylaminopropylamino)-4-(3'-methylanilino)quinazoline in 56% yield, m.p. $60-66^{\circ}\text{C}$. NMR Spectrum: (CD_3SOCD_3) 1.84 (m, 2H), 2.28 (s, 6H), 2.30 (s, 3H), 2.31 (m, 2H), 3.23 (m, 2H), 6.58 (s, 1H), 6.81 (d, 1H), 7.19 (t, 1H), 7.31 (s, 1H), 7.63 (m, 2H), 8.24 (s, 1H); Elemental Analysis: Found C, 66.5; H, 7.6; N, 22.8; $C_2OH_26^N6$. $0.66H_2O$ requires C, 66.3; H, 7.6; N, 23.2%.

The 7-(3-dimethylaminopropylamino)-4-(3'-methylanilino)-6nitroquinazoline used as a starting material vas obtained as follows:A mixture of 4-chloroanthranilic acid (17.2 g) and formamide
(10 ml) was stirred and heated to 130°C for 45 minutes and to 175°C
for 75 minutes. The mixture was allowed to cool to approximately
100°C and 2-(2-ethoxyethoxy)ethanol (50 ml) was added. The solution

so formed was poured into a mixture (250 ml) of ice and water. The precipitate was isolated, washed with water and dried. There was thus obtained 7-chloroquinazolin-4-one (15.3 g, 85%).

A portion (6 g) of the material so obtained was added portionwise to a stirred mixture of concentrated sulphuric acid (12 ml) and fuming nitric acid (12 ml). The mixture was heated to 110°C for 30 minutes. The mixture was cooled to ambient temperature and poured onto ice. The solid was isolated, washed with water and dried. There was thus obtained 7-chloro-6-nitroquinazolin-4-one (6.89 g, 92%).

A mixture of a portion (4 g) of the material so obtained, thionyl chloride (30 ml), phosphoryl chloride (5 ml) and DNF (10 drops) was stirred and heated to reflux for 4 hours. The mixture was evaporated. A mixture of the residue, 3'-methylamiline (1.88 g) and isopropanol (25 ml) was stirred and heated to reflux for 2 hours. The mixture was filtered and the solid was washed with isopropanol and with diethyl ether. There was thus obtained 7-chloro-4-(3'-methylamilino)-6-nitroquinazoline (3.74 g, 67%), m.p. 271-274°C.
NMR Spectrum: (CD₃SOCD₃) 2.37 (s, 3H), 7.13 (d, 1H), 7.47 (t, 1H), 7.57 (m, 2H), 8.20 (s, 1H), 8.83 (s, 1H), 9.72 (s, 1H).

3-Dimethylaminopropylamine (2.44 g) was added to a stirred solution of a portion (0.75 g) of the material so obtained in DMA (20 ml). The mixture was heated to 70°C for 1 hour and to 90°C for a further hour. The mixture was evaporated. The residue was triturated under water to give a solid. The solid was taken into hot methanol. Water was added and the solution was allowed to cool. The resultant precipitate was isolated and dried. There was thus obtained 7-(3-dimethylaminopropylamino)-4-(3'-methylamilino)-6-nitroquinazoline (0.47 g, 52%), m.p. 112-118°C.

NMR Spectrum: (CD_SOCD_3) 1.61 (m, 2H), 2.2-2.3 (3 s's, 9H), 2.39 (t, 20 c) 2.2 (2.6 kH), 7.27 (f. 1H), 7.61 (s.

NNR Spectrum: (CO₃SOCD₃) 1.61 (m, 2H), 2.2-2.3 (3 s's, 9H), 2.39 (t, 2H), 3.39 (m, 2H), 6.93 (s, 1H), 6.96 (d, 1H), 7.27 (t, 1H), 7.61 (s, 1H), 7.63 (d, 1H), 8.36 (t, 1H), 8.42 (s, 1H), 9.50 (s, 1H), 10.07 (broad s, 1H).

Example 19

(4 g), sodium ethanethiolate (9.8 g) and DHF (100 ml) was stirred and heated to 80°C for 6 hours. The mixture was cooled and poured into a mixture of ethyl acetate and vater. The mixture was acidified to pH7 by the addition of dilute aqueous hydrochloric acid. The organic phase was dried (MgSO₄) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. The oil so obtained was triturated under diethyl ether to give a solid. There was thus obtained 7-hydroxy-6-methoxy-4-(3'-methylanilino)quinazoline (1.02 g), m.p. 139-149°C.

NMR Spectrum: (CD₃SOCD₃) 2.35 (s, 3H), 3.97 (s, 3H), 6.90 (m, 1H), 7.05 (s, 1H), 7.26 (m, 1H), 7.5-7.7 (m, 2H), 7.84 (s, 1H), 8.39 (s, 1H), 9.34 (broad s, 1H);

Elemental Analysis: Found C, 66.5; H, 5.7; N, 13.7; $C_{16}H_{15}N_2O_2$. 0.15Et₂O. 0.5H₂O requires C, 66.3; H, 5.5; N, 14.0%.

Example 20

A mixture of 6,7-dimethoxy-4-(3'-methylanilino)quinazoline (4 g), sodium ethanethiolate (9.8 g) and DMF (100 ml) was stirred and heated to 80°C for 3 hours. The mixture was cooled to ambient temperature and acidified to pH4 by the addition of glacial acetic acid. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6-hydroxy-7-methoxy-4-(3'-methylanilino)quinazoline (0.3 g), m.p. 265-267°C.

NMR Spectrum: (CD₃SOCD₃) 2.32 (s, 3H), 3.97 (s, 3H), 6.90 (m, 1H), 7.15-7.30 (m, 2H), 7.66 (m, 2H), 7.80 (s, 1H), 8.41 (s, 1H), 9.24 (broad s, 1H), 9.53 (broad s, 1H); 8.53 (broad s, 1H); 8.61 (s, 1H), 9.53 (s, 1H), 9.54 (s, 1H), 9.54

Example 21

Ethyl bromoacetate (0.033 g) was added dropwise to a stirred mixture of 7-hydroxy-6-methoxy-4-(3'-methylanilino)quinazoline (0.05 g), potassium carbonate (0.074 g) and DMF (1 ml). The mixture was

stirred at ambient temperature for 1 hour. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 7-(ethoxycarbonylmethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline (0.051 g), m.p. 165-168°C.
NMR Spectrum: (CD₃SOCD₃) 1.24 (t, 3H), 2.35 (s, 3H), 3.99 (s, 3H), 4.99 (q, 2H), 4.33 (s, 2H), 6.9-7.9 (m, 6H), 8.43 (s, 1H), 9.40 (s, 1H);
Elemental Analysis: Found C, 64.8; H, 5.9; N, 10.9;
C₂₀H₂₁N₃O₄. 0.2H₂O requires C, 64.7; H, 5.8; N, 11.3%.

Example 22

The procedure described in Example 21 was repeated except that 2-iodoacetamide was used in place of ethyl bromoacetate. There was thus obtained 7-(carbamoylmethoxy)-6-methoxy-4-(3'-methylanilino)-quinazoline in 91% yield, m.p. 214-222°C.

NMR Spectrum: (CD₃80CD₃) 2.35 (s, 3H), 3.99 (s, 3H), 4.65 (s, 2H), 6.9-7.9 (m, 6H), 8.45 (s, 1H);

Elemental Analysis: Found C, 47.8; H, 4.9; N, 11.9;

C₁₈H₁₈N₄O₃. 0.1HI requires C, 47.5; H, 4.8; N, 12.3%.

Example 23

A mixture of 7-hydroxy-6-methoxy-4-(3'-methylanilino)-quinazoline (0.556 g), 2-bromoethanol (0.153 ml), potassium carbonate (0.819 g) and DMF (10 ml) was stirred and heated to 80°C for 3 hours. The mixture was evaporated and the residue was purified by column chromatography using a 19:1 mixture of ethyl acetate and methanol as eluent. The product was further purified by reverse phase chromatography using a 50:50:0.2 mixture of methanol, water and trifluoroacetic acid as eluent. There was thus obtained 7-(2-hydroxyethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline (0.154 g), m.p. 122-124°C.

NMR Spectrum: (CD_3SOCD_3) 2.35 (s, 3H), 3.81 (m, 2H), 3.97 (s, 3H), 4.17 (t, 2H), 6.9-7.9 (m, 6H), 8.45 (s, 1H);

Elemental Analysis: Found C, 52.9; H, 4.9; N, 8.7;

C18H1gN_3O_3. 1.1CF_3CO_2H. 0.5H2O requires C, 52.7; H, 4.6; N, 91%.

Example 24

The procedure described in Example 21 was repeated except that 2-bromoethyl methyl ether was used in place of ethyl bromoacetate and that the reaction mixture was stirred at ambient temperature for 16 hours. There was thus obtained 6-methoxy-7-(2-methoxyethoxy)-4-(3'-methylanilino)quinazoline as a colourless oil. The oil was dissolved in ethyl acetate (2 ml) and a saturated solution of hydrogen chloride in diethyl ether was added. There was thus obtained the hydrochloride salt of the product in an overall yield of 73%, m.p. 211-227°C.

NMR Spectrum: (CD₃SOCD₃) 2.35 (s, 3H), 3.34 (s, 3H), 3.78 (q, 2H), 4.01 (s, 3H), 4.31 (q, 2H), 6.9-7.6 (m, 5H), 8.23 (s, 1H), 8.75 (s, 1H);

Elemental Analysis: Found C, 61.2; H, 6.0; N, 10.9; $C_{10}H_{21}N_{2}O_{3}$. 0.9 HCl requires C, 61.2; H, 5.9; N, 11.3%.

Example 25

A mixture of 7-(ethoxycarbonylmethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline (0.262 g), 2N aqueous sodium hydroxide solution (2 ml) and 1,4-dioxan (2 ml) vas stirred at ambient temperature for 3 hours. The mixture vas acidified by the addition of 2N aqueous hydrochloric acid and the acidity was reduced to pH6 by the addition of aqueous ammonium hydroxide solution. The precipitate vas isolated and dried. There was thus obtained 7-(carboxymethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline (0.159 g), m.p. 215-222°C. NNR Spectrum: (CD_SOCD_3) 2.34 (s, 3H), 3.95 (s, 3H), 4.33 (s, 2H), 6.9-7.9 (m, 6H), 8.41 (s, 1H); Elemental Analysis: Found C, 53.5; H, 5.0; N, 10.5; C18H₁₆NaN₃O₄. 2.3H₂O requires C, 53.6; H, 5.1; N, 10.4%.

Example 26

A mixture of 7-(2-hydroxyethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline (0.23 g), DMF (1 drop) and thionyl chloride (5 ml) was heated to reflux for 2 hours. The mixture was evaporated.

The residue was dissolved in DMF (3 ml) and the solution was

saturated with dimethylamine gas. The solution was stirred and heated to 100°C for 3 hours. The mixture was evaporated and the residue was purified by reverse phase column chromatography using a 50:50:0.2 mixture of methanol, water and trifluoroacetic acid as eluent. There was thus obtained

7-(2-dimethylaminoethoxy)-6-methoxy-4-(3'-methylamilino)quinazoline (0.24 g), m.p. 97-100°C.

NMR Spectrum: (CD₃SOCD₃) 2.37 (s, 3H), 2.93 (s, 6H), 3.66 (t, 2H), 3.98 (s, 3H), 4.57 (t, 2H), 7.1-8.2 (m, 6H), 8.78 (s, 1H), 10.82 (s, 1H);

Elemental Analysis: Found C, 46.4; H, 4.2; N, 8.8; C₂₀H₂₆N₆O₂. 2.6CF₃CO₂H requires C, 46.6; H, 4.1; N, 8.6%.

Example 27

2-Todoethanol (0.327 ml) was added to a mixture of 6,7-dihydroxy-4-(3'-methylanilino)quinazoline (0.534 g), potassium carbonate (1.1 g) and DHA (10 ml). The mixture was stirred at ambient temperature for 18 hours. The mixture was evaporated and the residue was purified by reverse phase column chromatography using a 50:50:0.2 mixture of methanol, water and trifluoroacetic acid as eluent. There was thus obtained 6,7-di-(2-hydroxyethoxy)-4-(3'-methylanilino)quinazoline (0.049 g), m.p. 96-102°C.
NMR Spectrum: (CO₃SOCO₃) 2.37 (s, 3H), 3.85 (m, 4H), 4.23 (m, 4H), 7.05-7.55 (m, 5H), 8.06 (s, 1H), 8.76 (s, 1H), 10.78 (broad s, 1H);
Elemental Analysis: Found C, 49.2; H, 4.5; N, 7.9;
C19H₂N₃O₄. 1.6Cr₃CO₂H requires C, 49.5; H, 4.2; N, 7.8%.

The 6,7-dihydroxy-4-(3'-methylanilino)quinazoline used as a starting material was obtained in 77% yield from 6,7-dimethoxy-4-(3'-methylanilino)quinazoline using an analogous procedure to that described in Example 4.

Example 28

A solution of 6-bromomethyl-4-(3'-methylanilino)quinazoline in DMF (3 ml) was saturated with dimethylamine gas and the resultant solution was stirred at ambient temperature for 16 hours. The mixture

was evaporated and the residue was purified by column chromatography using a 17:3 mixture of methylene chloride and methanol as eluent. The resultant solid (0.308 g) was further purified by reversed-phase column chromatography using a 3:2:0.01 mixture of water, methanol and trifluoroacetic acid as eluent. There was thus obtained 6-dimethylaminomethyl-4-(3'-methylamilino)quinazoline (0.172 g), m.p. 174-177°C.

NMR Spectrum: (CD₃SOCD₃) 2.35 (s, 3H), 2.85 (s, 6H), 4.47 (s, 2H), 7.0-8.1 (m, 6H), 8.66 (d, 1H), 8.85 (s, 1H); Elemental Analysis: Found C, 49.2; H, 4.2; N, 10.4; C₁₈H₂ON₄· 2.25CF₃CO₂H requires C, 49.2; H, 4.1; N, 10.2%.

Example 29

Using an analogous procedure to that described in Example 28, 6-bromomethyl-4-chloroquinazoline was reacted with 3-methylaniline and the product so formed was reacted with piperazine. There was thus obtained 4-(3'-methylanilino)-6-(piperazin-1-ylmethyl)quinazoline in 45% yield. m.p. 175-178°C.

NMR Spectrum: (CD₃SOCD₃) 2.38 (s, 3H), 2.73 (m, 4H), 3.17 (m, 4H), 3.86 (s, 2H), 7.1-8.1 (m, 6H), 8.66 (d, 1H), 8.90 (s, 1H); Elemental Analysis: Found C, 43.0; H, 3.7; N, 9.0; C₂₀H₂₃N₅. 3.9CF₃CO₂H requires C, 42.9; H, 3.5; N, 9.0%.

Example 30

Using an analogous procedure to that described in Example 28, 6-bromomethyl-4-chloroquinazoline (0.5 g) was reacted with analogous (0.204 g). A mixture of the product so formed and the sodium salt of 2-mercaptoethanol [prepared by the reaction of 2-mercaptoethanol (0.38 g) with sodium hydride (60% dispersion in mineral oil, 0.17 g) in DMA (5 ml)] was stirred at ambient temperature for 2 hours. The mixture was evaporated and the residue was purified by reverse phase column chromatography using an 11:9:0.04 mixture of methanol, water and trifluoroacetic acid as eluent. There was thus obtained 6-(2-hydroxyethylthiomethyl)-4-(3'-methylanilino)quinazoline (0.38 g), m.p. 93-94°C.

NMR Spectrum: (CD₃SOCD₃) 2.37 (s, 3H), 2.52 (m, 2H), 3.56 (m, 2H),

3.98 (s, 2H), 7.1-8.1 (m, 6H), 8.60 (d, 1H), 8.84 (s, 1H); Elemental Analysis: Found C, 54.1; H, 4.5; N, 9.3; C₁₀H₁₀N₂OS. 1.1CF₂CO₂H requires C, 53.8; H, 4.5; N, 9.3%.

Example 31

A mixture of 7-methoxycarbonyl-4-(3'-methylanilino)-quinazoline (1.3 g) and 2N aqueous sodium hydroxide solution (10 ml) was stirred and heated to 40°C for 4 hours. The mixture vas cooled to ambient temperature and acidified to pH6 by the addition of glacial acetic acid. The precipitate vas isolated, vashed vith vater and dried. There vas thus obtained 7-carboxy-4-(3'-methylanilino)-quinazoline (1.16 g), m.p. >280°C.
NMR Spectrum: (CD₃SOCD₃) 2.36 (s, 3H), 6.98 (d, 1H), 7.29 (t, 1H), 7.66 (m, 2H), 8.18 (m, 1H), 8.28 (d, 1H), 8.64 (s, 1H), 8.66 (d, 1H), 9.88 (s, 1H);
Elemental Analysis: Found C, 67.3; H, 4.8; N, 14.8;
C₁₆H₁₂N₃O₂. 0.3H₂O requires C, 67.3; H, 4.8; N, 14.7X.

Example 32

Ethyl chloroformate (0.146 g) and triethylamine (0.162 g) were added in turn to a stirred mixture of 7-carboxy-4-(3'methylanilino)quinazoline (0.3 g) and THF (5 ml). The mixture was stirred at ambient temperature for 1 hour. Sodium borohydride (0.123 g) was added and the mixture was stirred at ambient temperature for 2 hours. The mixture was acidified by the addition of 2N aqueous hydrochloric acid and evaporated. The residue was dissolved in water and extracted with methylene chloride. The aqueous phase was basified to pH9 by the addition of a saturated aqueous ammonium hydroxide solution and extracted with ethyl acetate. The organic phase was dried (MgSO,) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 7-hydroxymethyl-4-(3'-methylanilino)quinazoline (0.125 g), m.p. 175-177°C. NMR Spectrum: (CD₃SOCD₃) 2.35 (s, 3H), 4.70 (d, 2H), 5.45 (t, 1H), 6.96 (d, 1H), 7.2-7.7 (m, 5H), 8.50 (s, 1H), 8.57 (s, 1H), 9.64 (s, 1H):

Elemental Analysis: Found C, 72.2; H, 5.8; N, 15.8; $C_{16}H_{15}N_3O$ requires C, 72.4; H, 5.7; N, 15.8%.

Example 33

Using an analogous procedure to that described in Example 11, 6-amino-4-(3'-trifluoromethylanilino)quinazoline was reacted with accetic anhydride to give 6-acetamido-4-(3'-trifluoromethylanilino)-quinazoline in 87% yield as a solid.

NMR Spectrum: (CDSOCD₃) 2.14 (s, 3H), 7.45 (d, 1H), 7.64 (t, 1H), 7.78 (d, 1H), 7.87 (m, 1H), 8.18 (d, 1H), 8.26 (s, 1H), 8.60 (s, 1H), 8.73 (d, 1H);

Elemental Analysis: Found C, 58.7; H, 3.9; N, 16.1;

C₁₇H₁₄F₄N₄O requires C, 59.0; H, 3.8; N, 16.5%.

Example 34

Using an analogous procedure to that described in Example 1, the appropriate substituted 4-chloroquinazoline was reacted with the appropriate aniline to give, as hydrochloride salts, the compounds described in the following table, the structures of which were confirmed by proton magnetic resonance spectroscopy and by elemental analysis.

TABLE III

Example 34 Compd. No.	(R ¹) _m	(R ²) _n	m.p. (°C)
1ª	6-methoxy	3'-methyl	236-240
2 ^b	6-methoxy	3'-chloro	261-265
3 ^c	6-hydroxy	3'-methyl	150-156
4 ^d	6-trifluoromethyl	3'-methyl	>300
5 ^e	6,7-dimethoxy	3'-chloro-4'-fluoro	>240
6 ^f	6,7-dimethoxy	3'-chloro-4'-cyano	>240
7 ^g	6,7-dimethoxy	3',4'-dichloro	>240
8 ^h	6,7-dimethoxy	3'-nitro	>240
9 ¹	6,7-dimethoxy	hydrogen	234-236
10 ^j	6,7-dimethoxy	4'-chloro-3'-nitro	>240
11 ^k	6,7-dimethoxy	4'-fluoro-3'-nitro	>240

Notes

a. The product gave the following analytical data: Found C, 63.1; H, 5.2; N, 13.5; $C_1 B_{15} N_3 O$. 1.HCl requires C, 62.9; H, 5.3; N, 13.8%; and the following characteristic NNR data: $(CD_3 SOCD_3)$ 2.37 (s, 3H), 4.01 (s, 3H), 7.16 (d, 1H), 7.38 (m, 1H), 7.52 (s, 2H), 7.73 (m, 1H), 7.94 (d, 1H), 8.43 (d, 1H), 8.84 (s, 1H), 11.63 (s, 1H).

The 4-chloro-6-methoxyquinazoline used as a starting material was obtained from 5-methoxyanthranilic acid using analogous procedures to those described in the portion of Example 1 which is concerned with the preparation of starting materials.

The 5-methoxyanthranilic acid used as a starting material was obtained as follows:-

A mixture of 5-chloro-2-nitrobenzoic acid (60.5 g) and thionyl chloride (113 ml) was stirred and heated to reflux for 4 hours. The mixture vas evaporated. The material so obtained vas added to a solution obtained by adding sodium (15.2 g) to methanol (250 ml). The mixture vas heated to reflux for 4 hours. The mixture vas evaporated and the residue vas partitioned between ethyl acetate and vater. The organic layer vas dried (${\rm MgSO_4}$) and evaporated. The residue vas purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There vas thus obtained methyl 5-methoxy-2-nitrobenzoate as an oil (22.5 g).

A mixture of the material so obtained, 10% palladium-on-charcoal catalyst (2.1 g), ethanol (200 ml) and ammonium formate (25.2 g) was stirred and heated to 70°C for 2 hours. The mixture was filtered and the filtrate was evaporated. The residue was partitioned between methylene chloride and a dilute aqueous sodium bicarbonate solution. The organic layer was dried (MgSO $_4$) and evaporated to give methyl 2-amino-5-methoxybenzoate (15.2 g).

A mixture of the material so obtained, 2N aqueous sodium hydroxide solution (150 ml) and l,4-dioxan (50 ml) was stirred and heated to 40°C for 3 hours. The bulk of the l,4-dioxan was evaporated, the aqueous residue was acidified to pH4 by the addition of concentrated hydrochloric acid and the solution was extracted with

ethyl acetate. The organic phase was dried (${\rm MgSO_4}$) and evaporated to give 5-methoxyanthranilic acid (14.1 g).

- b. The reaction mixture was heated to reflux for 3 hours. The product gave the following analytical data: Found C, 55.4; H, 4.0; N, 12.8; $C_{15}H_{12}ClN_3O$. 1.1HCl requires C, 55.2; H, 4.0; N, 12.9%; and the following characteristic NHR data: (CD_3SOCD_3) 4.02 (s, 3H), 7.37 (m, 1H), 7.53 (m, 1H), 7.67 (m, 2H), 7.95 (m, 2H), 8.51 (d, 1H), 8.91 (s, 1H), 11.62 (s, 1H).
- c. 6-Acetoxy-4-chloroquinazoline was used as the appropriate quinazoline and the reaction mixture was heated to reflux for 2.5 hours. The product gave the following analytical data: Found C, 58.6; H, 5.3; N, 13.4; C₁₅H₁₃N₃O. 1HCl. 1H₂O requires C, 58.9; H, 5.2; N, 13.7%; and the following characteristic NMR data:

(CD₃SOCD₃) 2.36 (s, 3H), 7.14 (d, 1H), 7.36 (t, 1H), 7.51 (d, 2H), 7.72 (m, 1H), 7.90 (d, 1H), 8.07 (d, 1H), 8.78 (s, 1H), 10.42 (s, 1H), 11.22 (s, 1H).

 $\label{thm:continuous} The \ 6\mbox{-acetoxy-4-chloroquinazoline} \ used \ as \ a \ starting \\ \ material \ vas \ obtained \ as \ follows:-$

Using an analogous procedure to that described in the portion of Example 1 which is concerned with the preparation of starting materials, 5-hydroxyanthranilic acid was converted into 6-hydroxyquinazolin-4-one. Acetic anhydride (1.38 g) was added dropwise to a mixture of 6-hydroxyquinazolin-4-one (2 g), triethylamine (1.37 g) and DHF (60 ml). The mixture was stirred at ambient temperature for 1 hour. The mixture was evaporated to give 6-acetoxyquinazolin-4-one which was reacted with thionyl chloride using an analogous procedure to that described in the portion of Example 1 which is concerned with the preparation of starting materials.

d. The product gave the following analytical data: Found C, 54.1; H, 3.7; N, 11.7; $C_{16}H_{12}F_3N_3O$. 1HCl requires C, 54.0; H, 3.7; N, 11.9%;

and the following characteristic NMR data: (CD_3SOCD_3) 2.37 (s, 3H), 7.17 (s, 1H), 7.38 (t, 1H), 7.51 (d, 2H), 8.07 (m, 2H), 8.91 (m, 2H), 11.45 (s. 1H).

The 4-chloro-6-trifluoromethoxyquinazoline used as a starting material was obtained from 5-trifluoromethoxyanthranilic acid using analogous procedures to those described in the portion of Example 1 which is concerned with the preparation of starting materials.

- e. The reaction mixture was heated to reflux for 2 hours. The product gave the following analytical data: Found C, 51.7; H, 3.7; N, 11.1; $C_{16}H_{13}CIFN_{3}O_{2}$. IHCl requires C, 51.9; H, 3.8; N, 11.4%; and the following characteristic NHR data: $(CD_{3}SOCD_{3})$ 4.01 (s, 3H), 4.04 (s, 3H), 7.45 (s, 1H), 7.59 (t, 1H), 7.84 (m, 1H), 8.1 (m, 1H), 8.51 (s, 1H), 8.93 (s, 1H), 11.74 (s, 1H).
- f. The reaction mixture was heated to reflux for 2 hours. The product gave the following characteristic NMR data: (CD_3SOCD_3) 4.04 (s, 3H), 4.08 (s, 3H), 7.35 (s, 1H), 7.91 (s, 1H), 8.03 (d, 1H), 8.18 (m, 1H), 8.47 (d, 1H), 8.74 (s, 1H), 9.93 (s, 1H).
- g. The reaction mixture was heated to reflux for 2 hours. The product gave the following analytical data: Found C, 49.7; H, 3.7; N, 11.0; $\mathrm{C_{16}^{H_{13}}Cl_2N_3O_2}$. 1HCl requires C, 49.7; H, 3.65; N, 10.9x; and the following characteristic NMR data: $(\mathrm{CO_3SOCO_3})$ 4.01 (s, 3H), 4.04 (s, 3H), 7.36 (s, 1H), 7.74 (m, 1H), 7.83 (m, 1H), 8.17 (d, 1H), 8.38 (s, 1H), 8.91 (s, 1H), 11.55 (s, 1H).
- h. The reaction mixture was heated to reflux for 2 hours. The product gave the following analytical data: Found C, 53.1; H, 4.2; N, 15.3; $C_{16}H_{14}N_4O_4$ IHCl requires C, 53.0; H, 4.2; N, 15.4%; and the following characteristic NHR data: (CO_3SOCO_3) 4.0 (s, 3H), 4.04 (s, 3H), 7.37 (s, 1H), 7.75 (t, 1H), 8.11 (m, 1H), 8.33 (m, 1H), 8.40 (s, 1H), 8.74 (m, 1H), 8.88 (s, 1H), 11.58 (s, 1H).
- The reaction mixture was heated to reflux for 3 hours. The

product gave the following analytical data: Found C, 59.1; H, 5.0; N, 12.7; $C_{16}H_{15}N_3O_2$. IRCl. 0.35H₂0 requires C, 59.3; H, 5.2; N, 13.0%; and the following characteristic NMR data: $(C_{13}SOCD_3)$ 3.99 (s, 3H), 4.02 (s, 3H), 7.1-7.6 (m, 4H), 7.68-7.75 (m, 2H), 8.43 (s, 1H), 8.80 (s, 1H).

j. The reaction mixture was heated to reflux for 2 hours. The product gave the following analytical data: Found C, 48.3; H, 3.5; N, 13.5; C₁₆H₁₃ClN₄O₄. 1HCl requires C, 48.4; H, 3.5; N, 14.1%; and the following characteristic NMR data: (CD,50CD₂) 4.01 (s, 3H), 4.05 (s, 3H), 7.34 (s, 1H), 7.86 (d, 1H),

7.88 (d, 1H), 8.23 (m, 1H), 8.48 (s, 1H), 8.64 (d, 1H), 8.94 (s, 1H),

k. The product gave the following analytical data: Found C, 50.7; H, 3.4; N, 14.2; $C_{16}H_{13}FN_4O_4$. 1HCl requires C, 50.5; H, 3.7; N, 14.7%; and the following characteristic NHR data: (CD_3SOCD_3) 4.0 (s, 3H), 4.04 (s, 3H), 7.40 (s, 1H), 7.71 (m, 1H), 8.29 (m, 1H), 8.50 (s, 1H), 8.65 (m, 1H), 8.92 (s, 1H), 11.9 (broad s, 1H).

Example 35

11.87 (s, 1H).

3-Methylaniline (0.123 g) was added dropwise to a stirred solution of 6-bromomethyl-4-chloroquinazoline (0.3 g) in DMF (3 ml). The mixture was stirred at ambient temperature for 2 hours. Diethyl ether (10 ml) was added and the precipitate was isolated. There was thus obtained 6-bromomethyl-4-(3'-methylanilino)quinazoline in 32% yield, m.p. >260°C (decomposes); NMR Spectrum: (CD₃SOCD₃) 2.37 (s, 3H), 4.98 (s, 2H), 7.17 (d, 1H), 7.39 (t, 1H), 7.53 (m, 2H), 7.95 (d, 1H), 8.15 (m, 1H), 8.93 (s, 1H), 8.96 (d, 1H), 11.59 (broad s, 1H); Elemental Analysis: Found C, 56.5; H, 4.6; N, 12.3; C₁₆H₁₄BrN₃. 0.25HCl requires C, 56.9; H, 4.3; N, 12.4%.

The 6-bromomethyl-4-chloroquinazoline used as a starting material was obtained as described in Note g. below Table II in

Example 6.

Example 36

Using an analogous procedure to that described in Example 7, 6,7-dimethoxy-4-(3'-methylanilino)-5-nitroquinazoline was reduced to give 5-amino-6,7-dimethoxy-4-(3'-methylanilino) quinazoline which was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained the required product in 55% yield, m.p. $181-182^{\circ}C$. NMR Spectrum: (CD₃SOCD₃) 2.30 (s, 3H), 3.70 (s, 3H), 3.86 (s, 3H), 6.56 (d, 1H), 7.10 (m, 2H), 7.19 (t, 1H), 7.90 (s, 1H); Elemental Analysis: Found C, 65.4; H, 5.9; N, 17.6; $C_{17}H_{18}N_4O_2$. $0.15H_2O$ requires C, 65.2; H, 5.8; N, 17.9%.

The 6,7-dimethoxy-4-(3'-methylanilino)-5-nitroquinazoline used as a starting material was obtained as follows:-

6,7-Dimethoxyquinazolin-4-one (10 g) was added portionwise to a stirred mixture of concentrated sulphuric acid (30 ml) and fuming nitric acid (30 ml) which had been cooled to 0°C. The mixture was stirred at ambient temperature for 1 hour. The mixture was poured onto a mixture of ice and vater (500 ml). The precipitate was isolated, washed with water and dried. There was thus obtained 6,7-dimethoxy-5-nitroquinazolin-4-one (9.51 g).

Using analogous procedures to those described in Example 1, the compound so obtained was converted into 6,7-dimethoxy-4-(3'-methylanilino)-5-nitroquinazoline in 71% yield, m.p. 151-155°C.
NMR Spectrum: (CD_3GOCD_3) 2.30 (s, 3H), 3.86 (s, 3H), 4.02 (s, 3H), 6.75 (m, 2H), 6.88 (d, 1H), 7.22 (t, 1H), 7.28 (s, 1H), 7.85 (s, 1H).

Example 37

Using an analogous procedure to that described in Example 7, except that the reaction mixture was heated to 70°C for 2 hours, 4-(3'-methylanilino)-7-methylthio-6-nitroquinazoline was reduced to 6-amino-4-(3'-methylanilino)-7-methylthioquinazoline which was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus

obtained the required product in 22% yield, m.p. 217-218°C. NNR Spectrum: (CD_3SOCD_3) 2.33 (s, 3H), 2.59 (s, 3H), 5.34 (broad s, 2H), 6.90 (d, 1H), 7.24 (t, 1H), 7.44 (s, 1H), 7.50 (s, 1H), 7.63 (s, 2H), 8.47 (s, 1H); Elemental Analysis: Found C, 64.8; H, 5.4; N, 18.7; $C_{16}H_{16}H_{26}$ requires C, 64.8; H, 5.4; N, 18.9%.

The 4-(3'-methylanilino)-7-methylthio-6-nitroquinazoline used as a starting material was obtained as follows:-

A mixture of 4-chloroanthranilic acid (17.2 g) and formamide (10 ml) was stirred and heated to 130°C for 45 minutes and to 175°C for 75 minutes. The mixture was allowed to cool to approximately 100°C and 2-(2-ethoxyethoxy)ethanol (50 ml) was added. The solution so formed was poured into a mixture (250 ml) of ice and water. The precipitate was isolated, washed with water and dried. There was thus obtained 7-chloroquinazolin-4-one (15.3 g, 85%).

After repetition of this reaction, 7-chloroquinazolin-4-one (30 g) was added portionwise to a stirred mixture of concentrated sulphuric acid (60 ml) and fuming nitric acid (60 ml) which had been cooled to 0°C. The mixture was stirred at ambient temperature for 1 hour and then heated to 110°C for 30 minutes. The mixture was cooled to ambient temperature and poured onto a mixture of ice and vater (1L). The precipitate was isolated, washed with water and dried. There was thus obtained 7-chloro-6-nitroquinazolin-4-one (38.1 g).

Using analogous procedures to those described in Example 1, the material so obtained was converted into 7-chloro-4-(3'-methylanilino)-6-nitroquinazoline in 59% yield, m.p. 271-274°C.

A portion (0.9 g) of the material so obtained was dissolved in DMA (15 ml). Sodium methanethiolate (0.44 g) was added and the mixture was stirred at ambient temperature for 1 hour. Them mixture was acidified by the addition of glacial acetic acid. The mixture was evaporated and the residue was triturated under methylene chloride. The solid so obtained was partitioned between methylene chloride and a dilute aqueous ammonium hydroxide solution. The organic layer was dried (MgSO_A) and evaporated to give 4-(3'-methylanilino)-7-methyl-

thio-6-nitroquinazoline (0.473 g), m.p. 230-231°C. NMR Spectrum: $(Cb_3^3 S C Cb_3)$ 2.33 (s, 3H), 2.63 (s, 3H), 6.97 (d, 1H), 7.28 (t, 1H), 7.61 (s, 1H), 7.63 (m, 2H), 8.63 (s, 1H), 9.70 (s, 1H); Elemental Analysis: Found C, 58.6; H, 4.6; N, 17.2; $C_{16}H_1_4N_4O_2$ S requires C, 58.8; H, 4.3; N, 17.1%.

Example 38

A mixture of 7-methoxy-4-(3'-methylanilino)-6-nitroquinazoline (0.4 g), 10% palladium-on-charcoal catalyst (0.06 g), DMF (5 ml) and ethanol (20 ml) was stirred under an atmosphere pressure of hydrogen for 5 hours. The mixture was filtered and the filtrate was evaporated. The residue was purified by column chromatography on reversed-phase silica using decreasingly polar mixtures of methanol, water and trifluoroacetic acid as eluent. There were thus obtained in turn:-

6-hydroxyamino-7-methoxy-4-(3'-methylanilino)quinazoline (0.038 g), m.p. 130-147°C.

NHR Spectrum: (CD_3SOCD_3) 2.35 (s, 3H), 4.02 (s, 3H), 7.12 (d, 1H), 7.19 (s, 1H), 7.34 (t, 1H), 7.48 (m, 2H), 8.10 (s, 1H), 8.70 (s, 1H); Elemental Analysis: Found C, 44.0; H, 3.5; N, 10.5; $C_{16}H_{16}N_4O_2$. $1H_2O$. $2CF_3CO_2H$ requires C, 44.3; H, 3.7; N, 10.7X; and 6-amino-7-methoxy-4-(3'-methylanilino)quinazoline (0.049 g), m.p. $85-95^{\circ}C$.

NMR Spectrum: (CD_3SOCD_3) 2.36 (s, 3H), 4.03 (s, 3H), 7.12 (d, 1H), 7.18 (s, 1H), 7.35 (t, 1H), 7.45 (m, 2H), 7.62 (s, 1H), 8.69 (s, 1H); Elemental Analysis: Found C, 52.3; H, 4.0; N, 13.0; $C_{16}H_{16}N_40$. 1.3CF $_3CO_2H$ requires C, 52.1; H, 4.0; N, 13.1%.

The 7-methoxy-4-(3'-methylanilino)-6-nitroquinazoline used as a starting material was obtained as follows:-

7-Chloro-4-(3'-methylanilino)-6-nitroquinazoline (0.35 g) was added portionwise to a methanolic solution of sodium methoxide [prepared by the addition of sodium (0.055 g) to methanol (5 ml)]. The mixture was stirred and heated to reflux for 1 hour. A second portion of sodium (0.069 g) was added and the mixture was heated to reflux for 5 hours. The mixture was evaporated and the residue was

- 71 -

purified by column chromatography on reversed-phase silica using initially a 50:50:0.2 mixture of vater, methanol and trifluoroacetic acid and then decreasingly polar mixtures of vater, methanol and trifluoroacetic acid as eluent. There was thus obtained 7-methoxy-4-(3'-methylanilino)-6-nitroquinazoline (0.81 g), m.p. 149-154°C.

Example 39

1,2-Dibromoethane (10.9 g) was added to a stirred mixture of 7-hydroxy-6-methoxy-4-(3'-methylanilino)quinazoline (2.5 g), potassium carbonate (3.69 g) and DMF (60 ml). The mixture was stirred at ambient temperature for 30 minutes and then heated to 80°C for 2 hours. The mixture was evaporated and the residue was partitioned between methylene chloride and water. The organic phase was dried (MgSO₄) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 7-(2-bromoethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline (2.8 g), m.p. 86-89°C.
NMR Spectrum: (CD₃SOCD₃) 2.35 (s, 3H), 3.89 (t, 2H), 3.99 (s, 3H), 4.51 (t, 2H), 7.21 (s, 1H), 7.28 (t, 1H), 7.58 (s, 1H), 7.62 (d, 1H), 7.88 (s, 1H), 8.46 (s, 1H), 8.94 (d, 1H), 9.46 (s, 1H);
Elemental Analysis: Found C, 55.7; H, 5.9; N, 11.9;
Cl₃H₁₈Br N₂O₂. 0.9DMF requires C, 55.5; H, 5.6; N, 11.7%.

Example 40

8.48 (s, 1H), 9.50 (s, 1H);

A mixture of 7-(2-bromoethoxy)-6-methoxy-4-(3'-methyl-anilino)quinazoline (0.25 g) and aniline (4 ml) was stirred at ambient temperature for 16 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 7-(2-anilinoethoxy)-6-methoxy-4-(3'-methylanilino)-quinazoline (0.169 g), m.p. 160-162°C.

NNR Spectrum: (CD_SOCD_3) 2.35 (s, 3H), 3.51 (m, 2H), 3.97 (s, 3H), 4.30 (t, 2H), 6.58 (t, 1H), 6.66 (d, 2H), 6.94 (d, 1H), 7.12 (t, 2H), 7.20 (s, 1H), 7.28 (t, 1H), 7.58 (s, 1H), 7.63 (d, 1H), 7.87 (s, 1H),

- 72 -

Elemental Analysis: Found C, 69.6; H, 6.2; N, 13.6; $C_{2k}H_{2k}N_kO_2$. 0.75 H_2O requires C, 69.6; H, 6.2; N, 13.5%.

Example 41

A mixture of 7-(2-bromoethoxy)-6-methoxy-4-(3'-methylanilino)quinazoline (0.25 g) and morpholine (4 ml) was stirred at ambient temperature for 4 hours. The mixture was evaporated and the residue was partitioned between methylene chloride and a dilute aqueous sodium bicarbonate solution. The organic phase was dried (HgSO₄) and evaporated. The residue was triturated under diethyl ether to give 6-methoxy-4-(3'-methylanilino)-7-(2-morpholino-ethoxy)quinazoline (0.198 g), m.p. 168-170°C.
NNR Spectrum: (CO₃SOCO₂ + CO₃CO₂D) 2.35 (s, 3H), 3.15 (t, 4H), 3.81 (t, 4H), 3.96 (s, 3H), 6.93 (d, 1H), 7.21 (s, 1H), 7.26 (t, 1H), 7.58 (s, 1H), 7.63 (d, 1H), 7.84 (s, 1H), 8.44 (s, 1H), 9.58 (s, 1H); Elemental Analysis: Found C, 64.3; H, 6.9; N, 13.8; C_{22H26}N₆O₃. 0.9H₂O requires C, 64.3; H, 6.8; N, 13.6%.

Example 42

2-Methoxyacetyl chloride (0.085 g) was added to a stirred solution of 7-hydroxy-6-methoxy-4-(3'-methylanilino)quinazoline (0.2 g) in DMA (1 ml) and the mixture was stirred at ambient temperature for 16 hours. A second portion of 2-methoxyacetyl chloride (0.085 g) was added and the mixture was heated to 45°C for 3 hours. The mixture was cooled to ambient temperature and ethyl acetate (5 ml) was added. The precipitate was isolated, washed with ethyl acetate and with diethyl ether and dried under vacuum. There was thus obtained 6-methoxy-7-(2-methoxyacetoxy)-4-(3'-methylanilino)quinazoline (0.218 g), m.p. 215-219°C.
NMR Spectrum: (CD₂SOCD₃) 2.37 (s, 3H), 3.43 (s, 3H), 4.06 (s, 3H), 4.45 (s, 2H), 7.16 (d, 1H), 7.33 (s, 1H), 7.38 (t, 1H), 7.52 (m, 2H),

8.83 (s, 1H), 8.62 (s, 1H); Elemental Analysis: Found C, 53.5; H, 5.8; N, 10.0; C₁₉H₁₉N₂O₄. 1HCl. 2H₂O requires C, 53.5; H, 5.6; N, 9.9%.

Example 43

A mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.25 g), benzoyl chloride (0.148 g), triethylamine (2 ml) and DMF (2 ml) was stirred and heated to 100°C for 3 hours. A further portion of benzoyl chloride (0.296 g) was added and the mixture was heated to 100°C for a further 3 hours. The mixture was cooled to ambient temperature and partitioned between methylene chloride and vater. The organic phase was dried (MgSO₄) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 6-benzamido-4-(3'-methylanilino)quinazoline (0.142 g), m.p. 243-245°C.

NMR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 6.95 (d, 1H), 7.27 (m, 1H), 7.6 (m, 5H), 7.79 (d, 1H), 8.01 (m, 1H), 8.04 (m, 2H), 8.52 (s, 1H), 8.90 (d, 1H), 9.80 (s, 1H), 10.55 (s, 1H);
Elemental Analysis: Found C, 73.2; H, 5.0; N, 15.4;

Example 44

A mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.75 g), methyl 3-chloroformylpropionate (0.451 g), triethylamine (0.303 g) and toluene (6 ml) was stirred and heated to reflux for 4 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6-(3-methoxy-carbonylpropionamido)-4-(3'-methylanilino)quinazoline (0.46 g), m.p. 202-203°C.

 $C_{22}H_{18}N_4O.$ 0.25 H_2O requires C, 73.6; H, 5.2; N, 15.6%.

NMR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 2.68 (m, 4H), 3.61 (s, 3H), 6.95 (d, 1H), 7.26 (t, 1H), 7.6 (s, 2H), 7.74 (d, 1H), 7.84 (m, 1H), 8.52 (s, 1H), 8.70 (d, 1H), 9.8 (s, 1H), 10.3 (s, 1H); Elemental Analysis: Found C, 65.3; H, 5.5; N, 14.8; C₂₀H₂₀N₄O₃ requires C, 65.2; H, 5.5; N, 15.0%.

Example 45

A mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.5 g), methyl 4-chlorobutyrate (1 ml) and triethylamine (0.55 ml) was

stirred and heated to 100°C for 4 hours. The mixture was cooled to ambient temperature and partitioned between methylene chloride and water. The organic layer was dried (MgSO,) and evaporated. The residue was purified by column chromatography using a 20:1 mixture of methylene chloride and methanol as eluent. There was thus obtained 6-(3-methoxycarbonylpropylamino)-4-(3'-methylanilino)quinazoline (0.32 NMR Spectrum: (CD₃SOCD₃) 1.92 (m, 2H), 2.34 (s, 3H), 3.23 (m, 4H), 3.61 (s, 3H), 6.22 (t, 1H), 6.93 (d, 1H), 7.18 (d, 1H), 7.25 (m, 1H), 7.29 (t, 1H), 7.6 (s, 1H), 7.65 (d, 1H), 8.43 (s, 1H), 9.25 (s, 1H). A mixture of the material so obtained and diphenyl ether (0.5 ml) was stirred and heated to 160°C for 3 hours. The mixture was cooled to ambient temperature and partitioned between methylene chloride and water. The organic phase was dried (${\rm MgSO}_{\Lambda}$) and evaporated. The residue was purified by column chromatography using a 20:1 mixture of methylene chloride and methanol as eluent. There was thus obtained 4-(3'-methylanilino)-6-(2-oxopyrrolidin-1-yl)quinazoline (0.053 g), m.p. 212-215°C. NMR Spectrum: (CD₃SOCD₃) 2.15 (m, 2H), 2.35 (s, 3H), 2.59 (t, 2H), 4.01 (t, 2H), 7.02 (d, 1H), 7.30 (t, 1H), 7.6 (m, 2H), 7.8 (d, 1H), 8.24 (d, 1H), 8.55 (s, 1H), 8.60 (m, 1H), 9.88 (s, 1H); Elemental Analysis: Found C, 64.8; H, 5.0; N, 14.9;

Example 46

Phenyl isocyanate (0.193 g) was added to a stirred mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.39 g) and THF (15 ml) which had been cooled to -2°C. The mixture was stirred at 5°C for 10 minutes and then allowed to warm to ambient temperature. The mixture was evaporated and the residue was purified by column chromatography using a 20:1 mixture of methylene chloride and methanol as eluent. There was thus obtained 4-(3'-methylanilino)-6-(3-phenylureido)quinazoline (0.335 g), m.p. 224-226°C. NMR Spectrum: (CD₂SOCD₂) 2.34 (s, 3H), 6.94 (d, 1H), 7.01 (m, 1H), 7.28 (m, 2H), 7.30 (t, 1H), 7.51 (m, 2H), 7.62 (m, 2H), 7.73 (d, 1H), 7.92 (m, 1H), 8.46 (d, 1H), 8.49 (s, 1H), 8.90 (s, 1H), 8.94 (s, 1H),

 $C_{19}H_{18}N_40.$ 0.75 $CH_2Cl_2.$ 0.5 H_2O requires C, 64.4; H, 5.4; N, 14.6%.

9.75 (s, 1H); Elemental Analysis: Pound C, 65.2; H, 5.5; N, 17.2; C₂₂H₁₀N₅O. 2H₂O requires C, 65.2; H, 5.7; N, 17.3%.

Example 47

A solution of sodium cyanate (0.195 g) in vater (3 ml) was added to a stirred solution of 6-amino-4-(3'-methylanilino)quinazoline (0.25 g) in vater (5 ml) and acetic acid (0.1 ml). The mixture was stirred at ambient temperature for 2 hours. The mixture was evaporated and the residue was purified by column chromatography on reversed-phase silica using initially a 30:70:0.2 mixture and then a 45:55:0.2 mixture of methanol, water and trifluoroacetic acid as eluent. There was thus obtained 4-(3'-methylanilino)-6-ureido-quinazoline (0.047 g), m.p. >230°C (decomposes).

NMR Spectrum: (CD₃SOCD₃) 2.36 (s, 3H), 6.18 (s, 2H), 7.12 (d, 1H), 7.36 (m, 1H), 7.48 (m, 2H), 7.79 (d, 1H), 8.01 (m, 1H), 8.65 (d, 1H), 8.75 (s, 1H), 9.11 (s, 1H), 11.12 (s, 1H);

Elemental Analysis: Found C, 48.8; H, 4.1; N, 15.4;

C16H₁N₅O. 1H₂O. 1.3CF₃CO₂H requires C, 48.6; H, 4.0; N, 15.2%.

Example 48

Benzyl chloride (0.378 g) was added to a stirred mixture of 7-hydroxy-6-methoxy-4-(3'-methylanilino)quinazoline (0.281 g), potassium carbonate (0.414 g) and DNA (4 ml). The mixture was stirred at ambient temperature for 10 minutes and then heated to 60°C for 1 hour. The mixture was evaporated and the residue was purified by column chromatography using initially methylene chloride and then a 100:3 mixture of methylene chloride and methanol as eluent. There was thus obtained 7-benzyloxy-6-methoxy-4-(3'-methylanilino)quinazoline (0.225 g), m.p. 203-205°C.

NNR Spectrum: (CD₃SCCD₃) 2.34 (s, 3H), 3.97 (s, 3H), 5.28 (s, 2H), 6.93 (d, 1H), 7.27 (t, 1H), 7.28 (s, 1H), 7.22-7.55 (m, 5H), 7.58 (s, 1H), 7.63 (d, 1H), 7.87 (s, 1H), 8.44 (s, 1H), 9.41 (s, 1H); Elemental Analysis: Found C, 74.0; H, 5.8; N, 11.1; C₂₃H₂N₃O₂ requires C, 74.4; H, 5.7; N, 11.3%.

Example 49

Isopropyl bromide (0.246 g) was added to a stirred mixture of 7-hydroxy-6-methoxy-4-(3'-methylanilino)quinazoline (0.281 g), potassium carbonate (0.414 g) and DHA (3 ml). The mixture was stirred at ambient temperature for 30 minutes and then heated to 70°C for 1 hour. The mixture was partitioned between ethyl acetate and water. The organic phase was dried (MgSO₄) and evaporated to give 7-isopropoxy-6-methoxy-4-(3'-methylanilino)quinazoline (0.28 g), m.p. 218-221°C.
MNR Spectrum: (CD₃SOCD₃) 1.36 (d, 6H), 2.34 (s, 3H), 3.94 (s, 3H), 4.83 (m, 1H), 6.94 (d, 1H), 7.17 (s, 1H), 7.27 (t, 1H), 7.57 (s, 1H),

7.64 (d, 1H), 7.82 (s, 1H), 8.43 (s, 1H), 7.27 (t, 1H), 7.57 (s, 1H), 7.64 (d, 1H), 7.82 (s, 1H), 8.43 (s, 1H);

Elemental Analysis: Found C, 69.4; H, 6.7; N, 12.0;

C_{1.0}H_{2,1}N₂O₂, 0.3H₂O. 0.1EtOAc requires C, 69.0; H, 6.6; N, 12.4%.

Example 50

Ethyl iodide (0.624 g) was added to a stirred mixture of 6,7-dihydroxy-4-(3'-methylanilino)quinazoline (0.534 g), potassium carbonate (0.628 g) and DMA (10 ml). The mixture was heated to 50°C for 2 hours. A second portion of ethyl iodide (0.624 g) was added and the mixture was heated to 60°C for 2 hours. The mixture was evaporated and the residue was purified by column chromatography using initially methylene chloride and then increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6,7-diethoxy-4-(3'-methylanilino)quinazoline (0.26 g), m.p. 178-180°C.

NNR Spectrum: (CD_3SOCD_3) 1.43 & 1.44 (2 t's, 6H), 2.34 (s, 3H), 4.2 (m, 4H), 6.92 (d, 1H), 7.14 (s, 1H), 7.26 (t, 1H), 7.57 (s, 1H), 7.63 (d, 1H), 7.82 (s, 1H), 8.42 (s, 1H); Elemental Analysis: Found C, 69.1; H, 6.6; N, 12.2; $C_{19}H_21N_3O_2$. 0.48H $_2O$ requires C, 68.7; H, 6.6; N, 12.6%.

Example 51

2-Bromoethyl methyl ether (0.834 g) was added to a stirred mixture of 6,7-dihydroxy-4-(3'-methylanilino)quinazoline (0.534 g), potassium carbonate (0.828 g) and DMA (10 ml). The mixture was

stirred at ambient temperature for 16 hours. The mixture was evaporated and the residue was partitioned between ethyl acetate and water. The organic layer was dried (MgSO₄) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. The gum so obtained was dissolved in ethyl acetate (4 ml) and acidified by the addition of a saturated solution of hydrogen chloride in diethyl ether. The precipitate was isolated. There was thus obtained 6,7-di-(2-methoxyethoxy)-4-(3'-methylanilino)quinazoline hydrochloride (0.292 g), m.p. 218-220°C.

NMR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 3.36 (s, 6H), 3.75-3.8 (m, 4H), 4.1-4.5 (m, 4H), 7.14 (d, 1H), 7.37 (t, 1H), 7.40 (s, 1H), 7.48 (m, 2H), 8.35 (s, 1H), 8.79 (s, 1H);

Elemental Analysis: Found C, 59.8; H, 6.4; N, 9.9;

C₃₁H₃N₃O₄. 1HCl requires C, 60.0; H, 6.2; N, 10.0%.

Example 52

1,2-Dibromoethane (0.376 g) was added to a stirred mixture of 6,7-dihydroxy-4-(3'-methylanilino)quinazoline (0.534 g), potassium carbonate (0.828 g) and DNA (20 ml). The mixture was heated to 100°C for 30 minutes. The mixture vas evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 6,7-ethylenedioxy-4-(3'-methylanilino)quinazoline (0.23 g), m.p. 223-226°C.

NNR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 4.40 (s, 4H), 7.14 (d, 1H), 7.17 (s, 1H), 7.26 (t, 1H), 7.66 (m, 2H), 8.10 (s, 1H), 8.43 (s, 1H), 9.38 (s, 1H);

Elemental Analysis: Found C, 67.5; H, 5.1; N, 13.0;

C_{1,7}H_{1,N}₂O₂, 0.33H₂O. 0.25EtOAc requires C, 67.2; H, 5.5; N, 13.1%.

Example 53

A mixture of 6-bromomethyl-4-(3'-methylanilino)quinazoline (0.415 g) and morpholine (2 ml) was stirred and heated to 60°C for 2 hours. The mixture was cooled to ambient temperature and the precipitate was isolated. The solid so obtained was partitioned

between methylene chloride and water. The organic phase was washed with brine, dried (MgSO₄) and evaporated. There was thus obtained 6-morpholinomethyl-4-(3'-methylanilino)quinazoline (0.195 g), m.p. 191-193°C.

NMR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 2.49 (t, 4H), 3.62 (t, 4H), 3.69 (s, 2H), 6.96 (d, 1H), 7.29 (t, 1H), 7.69 (m, 2H), 7.74 (d, 1H), 7.85 (m, 1H), 8.45 (s, 1H), 8.55 (s, 1H), 9.71 (s, 1H); Elemental Analysis: Found C, 71.2; H, 6.8; N, 16.2; C₂₀H₂₂N₄O requires C, 71.2; H, 6.6; N, 16.6%.

Example 54

A mixture of 6-bromomethyl-4-(3'-methylanilino)quinazoline (0.3 g), aniline (0.085 g) and DMA (5 ml) was stirred and heated to 80°C for 2 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6-anilinomethyl-4-(3'-methylanilino)quinazoline as an oil (0.254 g), which was dissolved in ethyl acetate. A saturated solution of hydrogen chloride in diethyl ether was added and the precipitate so formed was isolated. There was thus obtained 6-anilinomethyl-4-(3'-methylanilino)quinazoline dihydrochloride, m.p. 216-221°C.

NMR Spectrum: (CD_3SOCD_3) 2.30 (s, 3H), 4.45 (s, 2H), 6.6 (t, 1H), 6.7 (d, 2H), 7.05 (d, 1H), 7.08 (d, 1H), 7.10 (d, 1H), 7.31 (m, 1H), 7.5 (m, 2H), 7.88 (d, 1H), 8.06 (m, 1H), 8.83 (s, 1H), 9.02 (s, 1H); Elemental Analysis: Found C, 60.4; H, 5.6; N, 12.9; C_3H_A,N, 2HCl. 1.33H,O requires C, 60.4; H, 5.6; N, 12.8X.

Example 55

Sodium methoxide (0.073 g) was added to a stirred mixture of 6-bromomethyl-4-(3'-methylanilino)quinazoline (0.3 g) and methanol (5 ml). The mixture was stirred at ambient temperature for 2 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 6-methoxymethyl-4-(3'-methylanilino)quinazoline as a gum (0.045 g).
NNHR Spectrum: (CD,SOCD₂) 2.36 (s, 3H), 3.39 (s, 3H), 4.62 (s, 2H),

- 79 -

7.07 (d, 1H), 7.35 (t, 1H), 7.58 (s, 2H), 7.82 (d, 1H), 7.92 (d, 1H), 8.65 (s, 1H), 8.76 (s, 1H).

Example 56

A mixture of 6-bromomethyl-4-(3'-methylanilino)quinazoline (0.5 g) and 2-methoxyethanol (2.5 ml) was stirred and heated to 80°C for 2 hours. The mixture was cooled to ambient temperature and partitioned between methylene chloride and water. The organic phase was washed with brine, dried (MgSO $_4$) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 6-(2-methoxyethoxymethyl)-4-(3'-methylanilino)quinazoline as an oil (0.211 g).

NHR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 3.27 (s, 3H), 3.53 (m, 2H), 3.63 (m, 2H), 4.67 (s, 2H), 6.96 (d, 1H), 7.28 (t, 1H), 7.7 (m, 2H), 7.8 (m, 2H), 8.5 (s, 1H), 8.57 (s, 1H), 9.8 (s, 1H); Elemental Analysis: Found C, 68.5; H, 6.8; N, 12.5; C₁₀H₂,N₃O₂ requires C, 68.6; H, 6.7; N, 12.6%.

Example 57

Sodium methanethiolate (0.141 g) was added to a stirred mixture of 6-bromomethyl-4-(3'-methylanilino)quinazoline (0.6 g), triethylanine (0.203 g) and DMF (2 ml). The mixture was stirred at ambient temperature for 4 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained an oil which was triturated under a mixture of hexane and dlethyl ether to give 4-(3'-methylanilino)-6-methylthiomethylquinazoline (0.205 g), m.p. 134-136°C.

quinazoline (0.205 g), m.p. 134-136*C.

NNR Spectrum: (CD₃SOCD₃) 2.01 (s, 3H), 2.34 (s, 3H), 3.88 (s, 2H), 6.97 (d, 1H), 7.28 (t, 1H), 7.6 (m, 2H), 7.75 (d, 1H), 7.83 (m, 1H), 8.45 (d, 1H), 8.58 (s, 1H), 9.8 (broad s, 1H);

Elemental Analysis: Found C, 69.7; H, 5.8; N, 14.2;

C_{1,7H,7N,2}S. 0.1C₂H₁₆ requires C, 69.5; H, 6.1; N, 13.8%.

Example 58

Triethylamine (0.1 ml) was added to a stirred mixture of 6-bromomethyl-4-(3'-methylamilino)quinazoline (0.33 g), benzenethiol (0.11 g) and DHA (2 ml). The mixture was stirred at ambient temperature for 5 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures by methylene chloride and ethyl acetate as eluent. There was thus obtained 4-(3'-methylamilino)-6-phenylthiomethylquinazoline (0.155 g), m.p. 145-148°C.

NNR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 4.41 (s, 2H), 6.96 (d, 1H), 7.24 (t, 1H), 7.3 (s, 5H), 7.65 (m, 2H), 7.72 (d, 1H), 7.86 (m, 1H), 8.54 (d, 1H), 8.55 (s, 1H), 9.73 (s, 1H);

Elemental Analysis: Found C, 73.7; H, 5.3; N, 11.5;

C₂₂H₁₀N₃S requires C, 73.9; H, 5.4; N, 11.8%.

Example 59

Succinyl dichloride (0.207 g) was added to a mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.32 g), triethylamine (0.128 g) and toluene (5 ml). The mixture was stirred and heated to reflux for 2 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 4-(3'-methylanilino)-6-(2,5-dioxopyrrolidin-1-yl)quinazoline (0.082 g), m.p. >150°C.

NMR Spectrum: (CD_3SOCD_3) 2.34 (s, 3H), 2.90 (s, 4H), 6.98 (d, 1H), 7.28 (t, 1H), 7.61 (d, 2H), 7.75 (m, 1H), 7.88 (d, 1H), 8.50 (d, 1H), 8.64 (s, 1H), 9.95 (s, 1H);

Elemental Analysis: Found C, 64.9; H, 5.2; N, 15.2;

CloH, M, O, O, AHCI. 0.4CH, OH requires C, 64.8; H, 5.0; N, 15.6x.

Example 60

3-Chloroacetyl chloride (0.473 g) was added to a mixture of 6-amino-4-(3'-methylanilino)quinazoline (1 g), triethylamine (0.423 g) and DHF (5 ml). The mixture was stirred and heated to 50°C for 2 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene

chloride and methanol as eluent. There was thus obtained 6-(2-chloroacetamido)-4-(3'-methylanilino)quinazoline (0.775 g), m.p. >290°C.

NHR Spectrum: (CD₃SOCD₃) 2.32 (s, 3H), 4.33 (s, 2H), 6.94 (d, 1H), 7.25 (t, 1H), 7.6 (m, 2H), 7.75 (d, 1H), 7.84 (m, 1H), 8.50 (s, 1H), 8.68 (d, 1H), 9.80 (s, 1H), 10.57 (s, 1H); Elemental Analysis: Found C, 62.6; H, 4.5; N, 17.1; C₁₇H₁₅ClN₄O requires C, 62.5; H, 4.6; N, 17.1%.

Example 61

Sodium cyanoborohydride (0.2 g) was added portionwise to a mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.5 g), formaldehyde (37% solution in vater, 0.8 ml) and acetonitrile (15 ml). The mixture was stirred at ambient temperature for 45 minutes. The mixture was neutralised by the addition of glacial acetic acid and evaporated. The residue was partitioned between methylene chloride and 2N aqueous sodium hydroxide. The organic phase was dried (MgSO₄) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6-dimethylamino-4-(3'-methylamilino)quinazoline (0.237 g), m.p. >200°C (decomposes).

NMR Spectrum: (CD_3SOCD_3) 2.33 (s, 3H), 3.06 (s, 6H), 6.95 (d, 1H), 7.26 (t, 1H), 7.41 (s, 1H), 7.48 (d, 1H), 7.6 (m, 2H), 7.65 (d, 1H), 8.37 (s, 1H), 9.5 (s, 1H); Elemental Analysis: Found C, 71.2; H, 6.3; N, 19.4; $C_{17}H_{18}N_4$. 0.4H₂0 requires C, 71.5; H, 6.6; N, 19.6%.

Example 62

Using an analogous procedure to that described in Example 39, except that DMA was used in place of DMF and that the reaction mixture was heated to 80°C for 4 hours,

- 6-hydroxy-4-(3'-methylanilino)quinazoline was reacted with
- 1.2-dibromoethane to give
- 6-(2-bromoethoxy)-4-(3'-methylanilino)quinazoline in 47% yield, m.p. 129-135°C.

NMR Spectrum: (CD₃SOCD₃) 2.35 (s, 3H), 3.92 (t, 2H), 4.52 (t, 2H), 6.95 (d, 1H), 7.28 (t, 1H), 7.53 (m, 1H), 7.63 (m, 2H), 7.74 (d, 1H), 7.96 (d, 1H), 8.49 (s, 1H), 9.52 (s, 1H); Elemental Analysis: Found C, 57.5; H, 4.2; N, 11.5; C_{1,7H,6}BrH₂O requires C, 57.0; H, 4.5; N, 11.7%.

Example 63

The procedure described in Example 62 was repeated except that 2-bromoethyl methyl ether was used in place of 1,2-dibromoethane. There was thus obtained 6-(2-methoxyethoxy)-4-(3'-methylanilino)quinazoline in 52% yield, m.p.

177-179°C.

NMR Spectrum: (CD₃SOCD₃) 2.35 (s, 3H), 3.36 (s, 3H), 3.76 (t, 2H),

4.29 (t, 2H), 6.95 (d, 1H), 7.28 (m, 1H), 7.51 (m, 1H), 7.62 (s, 1H),

7.65 (d, 1H), 7.72 (d, 1H), 7.95 (d, 1H), 8.49 (s, 1H);

Elemental Analysis: Found C, 69.4; H, 6.2; N, 13.2;

C₁₀H₁N₂O₂, 0.1H₂O requires C, 69.4; H, 6.2; N, 13.5%.

Example 64

Dimethylamine gas was led into a stirred solution of 6-(2-bromoethoxy)-4-(3'-methylanilino)quinazoline (0.237 g) in DMA (5 ml) and the mixture was stirred at ambient temperature for 16 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6-(2-dimethylaminoethoxy)-4-(3'-methylanilino)quinazoline hydrobromide (0.177 g), m.p. 83-86°C.
NNR Spectrum: (CD_SOCD_3) 2.35 (s, 3H), 2.5 (s, 6H), 3.09 (t, 2H), 4.35 (t, 2H), 6.96 (d, 1H), 7.29 (m, 1H), 7.50 (m, 1H), 7.62 (m, 2H), 7.64 (d, 1H), 7.98 (d, 1H), 8.49 (s, 1H), 9.54 (s, 1H); Elemental Analysis: Found C, 56.6; H, 5.9; N, 13.6; C10H₂₇N₄O. 1HBr requires C, 56.6; H, 5.7; N, 13.9%.

Example 65

Sodium cyanide (0.121 g) and triethylamine (0.303 g) were added in turn to a mixture of

6-bromomethyl-4-(3'-methylanilino)quinazoline (0.3 g) and DMA (5 ml). The mixture was stirred at ambient temperature for 16 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 6-cyanomethyl-4-(3'-methylanilino)quinazoline as a solid (0.084 g). NMR Spectrum: (CD₂SOCD₂) 2.34 (s, 3H), 4.24 (s, 2H), 6.98 (d, 1H), 7.29 (t, 1H), 7.61 (m, 2H), 7.83 (s, 2H), 8.56 (s, 1H), 8.62 (s, 1H); Elemental Analysis: Found C, 72.7; H, 4.9; N, 19.6; C₁₇H₁₄N₄. 0.33H₂O requires C, 72.8; H, 5.2; N, 20.0%.

Example 66

Di-(1-imidazolyl) ketone (0.421 g) was added to a mixture of 7-carboxy-4-(3'-methylanilino)quinazoline (0.558 g), THF (40 ml) and DMF (20 ml). The mixture was stirred and heated to 40°C for 90 minutes. The mixture was cooled to 5°C and dimethylamine was led into the mixture for 40 minutes. The mixture was evaporated and the residue was triturated under water. The solid so obtained was isolated and dried. There was thus obtained 7-(N.N-dimethylcarbamoyl)-4-(3'-methylanilino)quinazoline (0.55 g), m.p. 207-209°C. NHR Spectrum: (CD₃SOCD₃ + CD₃CO₂D) 2.35 (s, 3H), 2.96 (s, 3H), 3.07 (s, 3H), 7.04 (d, 1H), 7.32 (t, 1H), 7.63 (m, 1H), 7.66 (s, 2H), 7.82 (d, 1H), 8.60 (d, 1H), 8.64 (s, 1H); Elemental Analysis: Found C, 69.6; H, 5.8; N, 18.1; C18H18N4O. 0.2H2O requires C, 69.8; H, 5.9; N, 18.1%.

Example 67

Using an analogous procedure to that described in Example 1, 4-chloro-6-morpholinoquinazoline was reacted with 3-methylaniline to give 4-(3'-methylanilino)-6-morpholinoquinazoline hydrochloride in 76% yield, m.p. 276-278°C. NMR Spectrum: (CD₃SOCD₃) 2.38 (s, 3H), 3.41 (m, 4H), 3.82 (m, 4H), 7.18 (d, 1H), 7.38 (m, 1H), 7.48 (s, 1H), 7.50 (d, 1H), 7.87 (s, 2H), 8.08 (s, 1H), 8.75 (s, 1H); Elemental Analysis: Found C, 63.9; H, 6.0; N, 15.4; C19H20N40. 1HCl requires C, 64.1; H, 5.9; N, 15.8%.

The 4-chloro-6-morpholinoquinazoline used as a starting material was obtained as follows:-

A mixture of 5-chloro-2-nitrobenzoic acid (20.2 g) and morpholine (50 ml) was stirred and heated to reflux for 3 hours. The mixture was evaporated. Water (100 ml) was added and the mixture was acidified to pH2 by the addition of concentrated hydrochloric acid. The precipitate was isolated, washed with water and dried. There was thus obtained 2-nitro-5-morpholinobenzoic acid (24.3 g).

A mixture of a portion (10 g) of the material so obtained, 10% palladium-on-charcoal catalyst (1 g) and DMA (150 ml) was heated to 40°C and stirred under an atmosphere of hydrogen for 4 hours. The mixture was filtered and the filtrate was evaporated. The residue was triturated under diethyl ether to give 5-morpholinoanthranilic acid (6.05 g).

A mixture of a portion (5.5 g) of the material so obtained and formamide (20 ml) was stirred and heated to 170°C for 4 hours. The mixture was cooled to ambient temperature and the precipitate was isolated, washed in turn with formamide, ethyl acetate and diethyl ether and dried. There was thus obtained 6-morpholinoquinazolin-4-one (4.8 g), m.p. 270-273°C.

Phosphoryl chloride (0.664 g) was added to a stirred mixture of 6-morpholinoquinazoline (0.5 g), N,N-dimethylanlline (0.471 g) and toluene (10 ml). The mixture was heated to reflux for 1 hour. The mixture was cooled to ambient temperature, diluted with toluene (25 ml) and extracted with dilute aqueous ammonium chloride solution. The organic phase was dried (MgSO $_4$) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 4-chloro-6-morpholinoquinazoline as a solid (0.52 g).

Example 68

A mixture of 4-chloro-6,7-dimethoxyquinazoline (0.449 g), 1,3-phenylenediamine (0.433 g) and THF (16 ml) was stirred and heated to reflux for 20 hours. The mixture was cooled to ambient temperature. The precipitate was isolated, washed with diethyl ether and dried. There was thus obtained 4-(3'-aminoanilino)-6,7-dimethoxy-

quinazoline hydrochloride (0.367 g), m.p. 242-243°C. NMR Spectrum: (CD_SOCD_) 3.97 (s, 3H), 4.0 (s, 3H), 6.64 (m, 1H), 6.95 (d. 1H), 7.02 (d. 1H), 7.16 (t. 1H), 7.87 (s. 1H), 8.25 (s. 1H), 8.72 (s. 1H), 10.99 (broad s. 1H); Elemental Analysis: Found C, 57.6; H, 5.0; N, 16.4; $C_{16}H_{16}N_{4}O_{2}$. 1HCl. 0.1H₂O requires C, 57.4; H, 5.2; N, 16.7%.

Example 69 Using an analogous procedure to that described in Example 68. 4-chloro-6.7-dimethoxyquinazoline was reacted with 3-aminophenol to give 4-(3'-hydroxyanilino)-6,7-dimethoxyquinazoline in 92% yield, m.p. 256-257°C. NMR Spectrum: 3.98 (s, 3H), 4.02 (s, 3H), 6.75 (m, 1H), 7.12 (d, 1H), 7.14 (d, 1H), 7.25 (t, 1H), 7.42 (s, 1H), 8.37 (s, 1H), 8.80 (s, 1H), 9.5 (broad hump, 1H), 11.4 (broad s, 1H); Elemental Analysis: Found C, 57.1; H, 4.8; N, 12.1;

 $C_{16}H_{15}N_3O_3$. 1HCl. 0.25 H_2O requires C, 56.8; H, 4.9; N, 12.4%.

Example 70

A mixture of 4-chloro-6-piperidinoquinazoline (0.371 g). 3.4-dichloroaniline (0.243 g), isopropanol (3 ml) and THF (4 ml) was stirred and heated to reflux for 3 hours. The mixture was allowed to cool to ambient temperature. The precipitate was isolated, washed with THF and diethyl ether and dried. There was thus obtained 4-(3',4'-dichloroanilino)-6-piperidinoquinazoline hydrochloride (0.331 g, 54%), m.p. >280°C. NMR Spectrum: (CD₃SOCD₃) 1.68 (m, 6H), 3.49 (m, 4H), 7.7-8.0 (m, 5H), 8.13 (s, 1H), 8.81 (s, 1H); Elemental Analysis: Found C, 56.4; H, 4.7; N, 13.6; C19H18Cl2N4. 0.9HCl requires C, 56.3; H, 4.7; N, 13.8%.

The 4-chloro-6-piperidinoquinazoline used as a starting material was obtained as follows:-

A mixture of 5-chloro-2-nitrobenzoic acid (13.7 g), piperidine (27 ml) and DMA (100 ml) was stirred and heated to 120°C for 18 hours. The mixture was evaporated. The residue was dissolved in water and the solution was basified to pH10 by the addition of 2N aqueous sodium hydroxide solution. The solution was extracted with ethyl acetate. The aqueous layer was acidified to pH2 by the addition of concentrated hydrochloric acid and extracted with ethyl acetate. The organic layer was dried (MgSO₄) and evaporated to give 2-nitro-5-piperidinobenzoic acid (16.25 g), m.p.130-140°C.

A mixture of a portion (10 g) of the material so obtained, 10% palladium-on-charcoal catalyst (1 g) and DMA (150 ml) was heated to 40°C and stirred under an atmosphere of hydrogen for 4 hours. The mixture was filtered and the filtrate was evaporated. There was thus obtained 5-piperidinoanthranilic acid as an oil (12.1 g) which was used without further purification.

A mixture of the material so obtained and formamide (50 ml) was stirred and heated to 170°C for 90 minutes. The mixture was allowed to cool to ambient temperature. The precipitate was isolated, washed with formamide and with diethyl ether and dried. There was thus obtained 6-piperidinoquinazolin-4-one (5.95 g), m.p. 160-166°C.

Phosphoryl chloride (5.37 g) was added to a stirred mixture of 6-piperidinoquinazoline (4 g), $\underline{N}, \underline{N}$ -dimethylaniline (3.81 g) and toluene (70 ml). The mixture was heated to reflux for 2 hours. The mixture was allowed to cool to ambient temperature, diluted with toluene (80 ml) and extracted with dilute aqueous ammonium chloride solution. The organic phase was dried (\underline{NgSQ}_4) and evaporated. The residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and ethyl acetate as eluent. There was thus obtained 4-chloro-6-piperidinoquinazoline as a solid (2.01 g).

Example 71

A mixture of 7-methylamino-4-(3'-methylanilino)-6-nitroquinazoline (1 g), 10% palladium-on-charcoal catalyst (0.1 g) and DMA (20 ml) vas stirred and heated to 50°C under an atmosphere of hydrogen for 3 hours. The mixture vas cooled to ambient temperature and filtered. The filtrate vas evaporated and the residue vas partitioned between methylene chloride and aqueous ammonium hydroxide solution. The organic phase vas dried (MgSO $_4$) and evaporated. The residue vas purified by column chromatography using increasingly polar

mixture of methylene chloride and methanol as eluent. There was thus obtained 6-amino-7-methylamino-4-(3'-methylanilino)quinazoline (0.056 g. 6%), m.p. 229-232°C.

NMR Spectrum: (CD₃SOCD₃) 2.31 (s, 3H), 2.86 (d, 3H), 5.10 (broad s, 2H), 5.98 (broad s, 1H), 6.65 (s, 1H), 6.84 (d, 1H), 7.20 (m, 1H), 7.32 (s, 1H), 7.60 (d, 1H), 7.62 (s, 1H), 8.29 (s, 1H), 9.10 (broad s, 1H); Elemental Analysis: Found C, 65.9; H, 5.8; N, 23.8; C₁₆H₁N₅. 0.1H₂O. 0.15CH₂Cl₂ requires C, 66.2; H, 5.9; N, 23.7%.

The 7-methylamino-4-(3'-methylamilino)-6-nitroquinazoline used as a starting material was obtained as follows:-

A mixture of

7-chloro-4-(3'-methylanilino)-6-nitroquinazoline (10.5 g), an ethanolic solution of methylamine (30% veight/volume; 100 ml) and ethanol (100 ml) was stirred at ambient temperature for 16 hours. The mixture was evaporated to give the required starting material which was used without further purification.

Example 72

Tert-butyl nitrite (0.051 g) was added to a mixture of 6-amino-4-(3'-methylanilino)-7-morpholinoquinazoline (0.167 g) and DHF (5 ml) which had been heated to 65°C. The mixture was heated to 65°C for 30 minutes. A second portion (0.051 g) of tert-butyl nitrite was added and the mixture was stirred at ambient temperature for 65 hours. The mixture was evaporated and the residue was purified by reversed-phase column chromatography using a 60:40:0.2 mixture of methanol, water and trifluoroacetic acid as eluent. There was thus obtained 4-(3'-methylanilino)-7-morpholinoquinazoline (0.066 g, 41%), m.p. 227-229°C.

NMR Spectrum: (CD_3SOCD_3) 2.33 (s, 3H), 3.50 (m, 4H), 3.82 (m, 4H), 6.93 (d, 1H), 7.14 (d, 1H), 7.56 (d, 1H), 7.57 (s, 1H), 7.59 (m, 1H), 8.49 (d, 1H), 8.75 (s, 1H), 10.93 (broad s, 1H).

The 6-amino-4-(3'-methylanilino)-7-morpholinoquinazoline used as a starting material was obtained as follows:-

A mixture of 7-chloro-4-(3'-methylanilino)-6-nitroquinazoline (1 g) and morpholine (0.306 ml) was stirred and heated to 70°C for 3 hours. The mixture was evaporated and the residue was triturated under methylene chloride. There was thus obtained 4-(3'-methylanilino)-7-morpholino-6-nitroquinazoline (1.02 g), m.p. 212-215°C.

NMR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 3.11 (t, 4H), 3.74 (t, 4H), 6.97 (d, 1H), 7.28 (t, 1H), 7.31 (s, 1H), 7.62 (s, 1H), 7.64 (d, 1H), 8.58 (s, 1H), 9.19 (s, 1H), 9.90 (broad s, 1H); Elemental Analysis: Found C, 55.7; H, 16.4; N, 4.7; C₁₉H₁₉N₅O₃. 0.73CH₂Cl₂ requires C, 55.4; H, 16.4; N, 4.6%.

Using an analogous procedure to that described in Example 70 except that the reaction was conducted at ambient temperature, 4-(3'-methylanilino)-7-morpholino-6-nitroquinazoline was reduced to give 6-amino-4-(3'-methylanilino-7-morpholinoquinazoline in 48% yield, m.p. 211-213°C.

MRR Spectrum: (CD₃SoCD₃) 2.32 (s, 3H), 2.98 (m, 4H), 3.84 (m, 4H), 5.24 (broad s, 2H), 6.92 (d, 1H), 7.18 (s, 1H), 7.25 (t, 1H), 7.52 (s, 1H), 7.62 (d, 2H), 8.38 (s, 1H), 9.37 (broad s, 1H); Elemental Analysis: Found C, 67.7; H, 6.4; N, 20.5; C₁₉H₂N₅O requires C, 68.0; H, 6.3; N, 20.9%.

Example 73

Using an analogous procedure to that described in Example 1 except that the reaction mixture was heated to reflux for 2 hours, the appropriate 4-chloroquinazoline was reacted with the appropriate aniline to give, as hydrochloride salts (unless otherwise stated), the compounds described in the following table, the structures of which were confirmed by proton magnetic resonance spectroscopy and by elemental analysis.

(R ¹) _m	(R ²) _n	m.p. (°C)
6,7-dimethoxy	3'-cyano	>240
6,7-dimethoxy	3'-acetyl	>240
6,7-dimethoxy	2',6'-difluoro	>240
6-piperidino	3'-methyl	230-232
	6,7-dimethoxy 6,7-dimethoxy 6,7-dimethoxy	6,7-dimethoxy 3'-cyano 6,7-dimethoxy 3'-acetyl 6,7-dimethoxy 2',6'-difluoro

Notes

a. The product, obtained initially as the hydrochloride salt, was converted into the corresponding free base as follows. The salt was treated with a mixture of methylene chloride and IN aqueous sodium hydroxide solution. The mixture was filtered and the solid so isolated was washed with a 10:1 mixture of methylene chloride and methanol and dried. There was thus obtained the required free base, m.p. >240°C;

NMR Spectrum: (CD₃SOCD₃) 3.97 (s, 3H), 4.0 (s, 3H), 7.22 (s, 1H), 7.55 (m, 1H), 7.62 (m, 1H), 7.83 (s, 1H), 8.16 (m, 1H), 8.38 (m, 1H), 8.56 (s, 1H), 9.67 (broad s, 1H);

Elemental Analysis: Found C, 66.0; H, 4.6; N, 18.0;

C17H14N4O2. 0.2H2O requires C, 65.9; H, 4.7; N, 18.1%.

- b. The product gave the following analytical data: Found C, 58.3; H, 5.0; N, 11.2; C₁₈H₁₇N₃O₃. 1RCl. 0.5H₂O requires C, 58.6; H, 5.2; N, 11.4%; and the following characteristic NMR data: 2.62 (s, 3H), 3.99 (s, 3H), 4.04 (s, 3H), 7.43 (s, 1H), 7.62 (m, 1H), 7.90 (m, 1H), 8.05 (m, 1H), 8.29 (m, 1H), 8.47 (s, 1H), 8.84 (s, 1H), 11.74 (broad s, 1H).
- c. The product, obtained initially as the hydrochloride salt, was converted into the corresponding free base as follows. The salt was partitioned between ethyl acetate and 1N aqueous sodium hydroxide solution. The organic phase was washed with brine, dried (MgSO $_4$) and evaporated. The residue was purified by column chromatography using a 19:1 mixture of methylene chloride and methanol as eluent. There was thus obtained the required free base, m.p. >240°C; NMR Spectrum: (CO $_3$ SOCO $_3$) 3.82 (s, 6H), 7.05-7.35 (m, 3H), 7.72 (s, 1H), 8.21 (s, 1H), 9.34 (broad s, 1H); Elemental Analysis: Found C, 60.6; H, 4.1; N, 13.4; $C_{16}H_{13}F_{2}^{N}N_{3}O_{2}$ requires C, 60.6; H, 4.1; N, 13.2%.
- d. The product gave the following analytical data: Found C, 67.8; H, 6.9; N, 15.3; $C_{20}H_{22}N_4$. 1.03 HCl requires C, 67.4; H, 6.5; N, 15.7x; and the following characteristic NHR data: (CD_3SOCD_3) 1.63 (m, 6H), 2.35 (s, 3H), 3.45 (m, 4H), 7.13 (d, 1H), 7.36 (m, 1H), 7.45 (m, 2H), 7.75 (d, 1H), 7.84 (m, 1H), 8.69 (s, 1H), 8.88 (d, 1H), 11.2 (broad s, 1H).

Example 74

A mixture of 4-chloro-6,7-dimethoxyquinazoline (0.674 g), 1,2-phenylenediamine (0.649 g) and THF (24 ml) was stirred and heated to reflux for 40 hours. The mixture was cooled to ambient temperature. The precipitate was isolated, washed with diethyl ether and dried. There was thus obtained 4-(2'-aminoanilino)-6,7-dimethoxyquinazoline hydrochloride (0.83 g, 83%), m.p. 241-243°C. NNR Spectrum; (CD₂SOCD₂) 3.98 (s, 6H), 6.68 (m, 1H), 6.87 (d, 1H),

- 91 -

7.12 (m, 2H), 7.40 (s, 1H), 8.29 (s, 1H), 8.68 (s, 1H), 11.05 (broad s, 1H); Elemental Analysis: Found C, 57.9; H, 5.2; N, 16.6; $C_{16}H_{16}N_{4}O_{2}$. 1HCl requires C, 57.7; H, 5.15; N, 16.8%.

Example 75

Using an analgous procedure to that described in Example 74, 4-chloro-6,7-dimethoxyquinazoline was reacted with 1,4-phenylenediamine to give 4-(4'-aminoanilino)-6,7-dimethoxyquinazoline hydrochloride in 85% yield, m.p. 274-276°C.
NMR Spectrum: (CD₃SOCD₃) 3.95 (s, 3H), 3.98 (s, 3H), 6.75 (d, 2H), 7.35 (s, 1H), 7.38 (d, 2H), 8.25 (s, 1H), 8.67 (s, 1H), 11.05 (broad s, 1H);
Elemental Analysis: Found C, 57.6; H, 5.0; N, 16.9;
C16H₁₆N₄O₂. 1HCl requires C, 57.7; H, 5.15; N, 16.8%.

Example 76

Sodium cyanoborohydride (0.013 g) was added to a mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.5 g), formaldehyde (37% solution in water, 0.16 ml) and DMA (5 ml). The mixture was stirred at ambient temperature for 1 hour. The mixture was neutralised by the addition of glacial acetic acid. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6-methylamino-4-(3'-methylanilino)quinazoline (0.15 g, 28%), m.p. 99-102°C.

NMR Spectrum: (CD₃SOCD₃) 2.34 (s, 3H), 2.85 (d, 3H), 6.32 (q, 1H), 6.96 (d, 1H), 7.20 (d, 1H), 7.28 (m, 2H), 7.54 (d, 1H), 7.6 (m, 2H), 8.48 (s, 1H), 9.52 (broad s, 1H); Elemental Analysis: Found C, 70.8; H, 5.9; N, 20.5; C₁₆H₁₆N₄. 0.4H₂O requires C, 70.7; H, 6.2; N, 20.6%.

Example 77

A mixture of 6-amino-4-(3'-methylanilino)quinazoline (0.05 g), benzaldehyde (0.02 ml) and methanol (5 ml) was stirred and heated to reflux for 1 hour. The mixture was cooled to ambient temperature

and sodium borohydride (0.0076 g) was added portionwise. The mixture was stirred at ambient temperature for 16 hours. The mixture was evaporated and the residue was purified by column chromatography using a 4:1 mixture of methylene chloride and ethyl acetate as eluent. There was thus obtained 6-benzylamino-4-(3'-methylanilino)quinazoline (0.068 g).

NMR Spectrum: (CD_3SOCD_3) 2.35 (s, 3H), 4.36 (d, 1H), 6.67 (t, 1H), 6.93 (d, 1H), 7.2-7.7 (m, 11H), 8.33 (s, 1H), 9.26 (broad s, 1H); Elemental Analysis: Found C, 77.3; H, 6.1; N, 16.0; $C_{22}H_{20}N_{\Delta}$. 0.125H₂O requires C, 77.1; H, 5.9; N, 16.4%.

Example 78

DMA (3 ml) was saturated with dimethylamine gas and 6-(2-chloroacetamido)-4-(3'-methylanilino)quinazoline (0.2 g) was added. The mixture was stirred at ambient temperature for 18 hours. The mixture was evaporated and the residue was purified by column chromatography using increasingly polar mixtures of methylene chloride and methanol as eluent. There was thus obtained 6-(2-dimethyl-aminoacetamido)-4-(3'-methylanilino)quinazoline (0.127 g, 62%), m.p. 146-148°C.

NMR Spectrum: (CD₃SOCD₃) 2.32 (s, 9H), 3.14 (s, 2H), 6.94 (d, 1H), 7.26 (t, 1H), 7.55 (m, 2H), 7.75 (d, 1H), 8.13 (m, 1H), 8.53 (s, 1H), 8.61 (d, 1H), 9.64 (broad s, 1H), 9.89 (broad s, 1H); Elemental Analysis: Found C, 67.7; H, 6.5; N, 20.6; C₁₀H₁N₆O requires C, 68.0; H, 6.3; N, 20.9%.

Example 79

Using an analogous procedure to that described in Example 11, 4-(3'-aminoanilino)-6,7-dimethoxyquinazoline hydrochloride was reacted with acetic anhydride. The crude product was purified by column chromatography using a 150:8:1 mixture of methylene chloride, methanol and ammonia as eluent. There was thus obtained 4-(3'-acetamidoanilino)-6,7-dimethoxyquinazoline in 47% yield, m.p. 252-255°C.
NMR Spectrum: (CD₃SOCD₃) 2.06 (s, 3H), 3.94 (s, 3H), 3.96 (s, 3H),

7.18 (s, 1H), 7.27-7.35 (m, 2H), 7.45 (m, 1H), 7.87 (s, 1H), 8.06 (s,

1H), 8.45 (s, 1H), 9.5 (broad s, 1H), 9.9 (broad s, 1H); Elemental Analysis: Found C, 62.9; H, 5.5; N, 16.1; C₁₈H₁₈N₄O₃. 0.25H₂O requires C, 63.1; H, 5.4; N, 16.3%.

Example 80

A mixture of 4-(3'-aminoanilino)-6,7-dimethoxyquinazoline hydrochloride (0.083 g), benzoyl chloride (0.042 g), triethylamine (0.101 g) and DMF (1.5 ml) was stirred at ambient temperature for 20 hours. The mixture was evaporated and the residue was purified by column chromatography using a 100:8:1 mixture of methylene chloride, methanol and ammonia as eluent. There was thus obtained 4-(3'-benzamidoanilino)-6,7-dimethoxyquinazoline (0.15 g, 15%), m.p. 239-242°C.

NMR Spectrum: (CD₃SOCD₃) 3.92 (s, 3H), 3.96 (s, 3H), 7.18 (s, 1H), 7.34 (t, 1H), 7.45-7.63 (m, 5H), 7.87 (s, 1H), 7.96 (m, 2H), 8.26 (t, 1H), 8.45 (s, 1H), 9.52 (broad s, 1H), 10.29 (broad s, 1H); Elemental Analysis: Found C, 65.9; H, 5.3; N, 13.0; C_{2,7H₂N₂N₂O₂, 0.3CH₂OK. 0.75H₂O requires C, 66.1; H, 5.4; N, 13.2%.}

Example 81

The following illustrate representative pharmaceutical dosage forms containing the compound of formula I, or a pharmaceutically-acceptable salt thereof (hereafter compound X), for therapeutic or prophylactic use in humans:

		/
(a)	Tablet I	mg/tablet
	Compound X	100
	Lactose Ph.Eur	182.75
	Croscarmellose sodium	12.0
	Maize starch paste (5% w/v paste)	2.25
	Magnesium stearate	3.0
(b)	Tablet II	mg/tablet
, ,	Compound X	50
	Lactose Ph.Eur	223.75
	Croscarmellose sodium	6.0
	Maize starch	15.0
	Polyvinylpyrrolidone (5% w/v paste)	2.25
	Magnesium stearate	3.0
	nagneszum secarace	
(-)	Tablet III	mg/tablet
(c)	Compound X	
	•	
	Lactose Ph.Eur	
	Croscarmellose sodium	
	Maize starch paste (5% w/v paste)	
	Magnesium stearate	1.0
(d)	Capsule	mg/capsule
	Compound X	10
	Lactose Ph.Eur	488.5
	Magnesium stearate	1.5
	-	
(e)	Injection I	(50 mg/ml)
` '	Compound X	5.0% w/v
	1M Sodium hydroxide solution	15.0% v/v
	0.1M Hydrochloric acid	
	(to adjust pH to 7.6)	
	Polyethylene glycol 400	4.5% w/v
	•	
	Water for injection to 100%	

- 95 -

(f)	Injection II	10 mg/ml)	
	Compound X	1.0% w/v	
	Sodium phosphate BP	3.6% w/v	
	0.1M Sodium hydroxide solution	15.0% ∀/∀	
	Water for injection to 100%		
(g)	Injection III (lmg/ml,buffered to pH6)		
	Compound X	0.1% w/v	
	Sodium phosphate BP	2.26% w/v	
	Citric acid	0.38% w/v	
	Polyethylene glycol 400	3.5% w/v	
	Water for injection to 100%		

Note

The above formulations may be obtained by conventional procedures well known in the pharmaceutical art. The tablets (a)-(c) may be enteric coated by conventional means, for example to provide a coating of cellulose acetate phthalate.

TS36729

BST/KEB: 08DEC92

CHENICAL FORMULAE

CLAIMS

A quinazoline derivative of the formula I

wherein m is 1, 2 or 3 and each R^1 is independently hydroxy, amino, carboxy, carbamoyl, ureido, (1-4C)alkoxycarbonyl, N-(1-4C)alkylcarbamoyl, N,N-di-[(1-4C)alkyl]carbamoyl, hydroxyamino, (1-4C)alkoxyamino, (2-4C)alkanoyloxyamino, trifluoromethoxy, (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, pyrrolidin-1-yl, piperidino, morpholino, piperazin-1-yl, 4-(1-4C)alkylpiperazin-1-yl, (1-4C)alkylthio, (1-4C)alkylsulphinyl, (1-4C)alkylsulphonyl, halogeno-(1-4C)alkyl (other than trifluoromethyl), hydroxy-(1-4C)alkyl, (2-4C)alkanoyloxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, carboxy-(1-4C)alkyl, (1-4C)alkoxycarbonyl-(1-4C)alkyl, carbamoyl-(1-4C)alkyl, N-(1-4C)alkylcarbamoyl-(1-4C)alkyl,N,N-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkyl, amino-(1-4C)alkyl, (1-4C)alkylamino-(1-4C)alkyl, di-[(1-4C)alkyl]amino-(1-4C)alkyl, piperidino-(1-4C)alkyl, morpholino-(1-4C)alkyl, piperazin-1-yl-(1-4C)alkyl, 4-(1-4C)alkylpiperazin-1-yl-(1-4C)alkyl, hydroxy-(2-4C)alkoxy-(1-4C)alkyl, (1-4C)alkoxy-(2-4C)alkoxy-(1-4C)alkyl, hydroxy-(2-4C)alkylamino-(1-4C)alkyl, (1-4C)alkoxy-(2-4C)alkylamino-(1-4C)alkyl, (1-4C)alkylthio-(1-4C)alkyl, hydroxy-(2-4C)alkylthio-(1-4C)alkyl, (1-4C)alkoxy-(2-4C)alkylthio-(1-4C)alkyl, phenoxy-(1-4C)alkyl,

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anilino-(1-4C)alkyl, phenylthio-(1-4C)alkyl, cyano-(1-4C)alkyl,
halogeno-(2-4C)alkoxy, hydroxy-(2-4C)alkoxy,
(2-4C)alkanoyloxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy,
carboxy-(1-4C)alkoxy, (1-4C)alkoxycarbonyl-(1-4C)alkoxy,
carbamoyl-(1-4C)alkoxy, N-(1-4C)alkylcarbamoyl-(1-4C)alkoxy,
N,N-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkoxy, amino-(2-4C)alkoxy,
(1-4C)alkylamino-(2-4C)alkoxy, di-[(1-4C)alkyl]amino-(2-4C)alkoxy,
(2-4C)alkanoyloxy, hydroxy-(2-4C)alkanoyloxy,
(1-4C)alkoxy-(2-4C)alkanoyloxy, phenyl-(1-4C)alkoxy,
phenoxy-(2-4C)alkoxy, anilino-(2-4C)alkoxy, phenylthio-(2-4C)alkoxy,
piperidino-(2-4C)alkoxy, morpholino-(2-4C)alkoxy,
piperazin-1-yl-(2-4C)alkoxy, 4-(1-4C)alkylpiperazin-1-yl-(2-4C)alkoxy,
halogeno-(2-4C)alkylamino, hydroxy-(2-4C)alkylamino,
(2-4C)alkanoyloxy-(2-4C)alkylamino, (1-4C)alkoxy-(2-4C)alkylamino,
carboxy-(1-4C)alkylamino, (1-4C)alkoxycarbonyl-(1-4C)alkylamino,
carbamoyl-(1-4C)alkylamino, N-(1-4C)alkylcarbamoyl-(1-4C)alkylamino,
N, N-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkylamino,
amino-(2-4C)alkylamino, (1-4C)alkylamino-(2-4C)alkylamino,
di-[(1-4C)alkyl]amino-(2-4C)alkylamino,
phenyl-(1-4C)alkylamino, phenoxy-(2-4C)alkylamino,
anilino-(2-4C)alkylamino, phenylthio-(2-4C)alkylamino,
 (2-4C)alkanoylamino, (1-4C)alkoxycarbonylamino,
(1-4C)alkylsulphonylamino, benzamido, benzenesulphonamido,
 3-phenylureido, 2-oxopyrrolidin-1-yl, 2,5-dioxopyrrolidin-1-yl,
halogeno-(2-4C)alkanoylamino, hydroxy-(2-4C)alkanoylamino,
 (1-4C)alkoxy-(2-4C)alkanoylamino, carboxy-(2-4C)alkanoylamino,
 (1-4C)alkoxycarbonyl-(2-4C)alkanoylamino,
 carbamoyl-(2-4C)alkanoylamino, N-(1-4C)alkylcarbamoyl-(2-4C)alkanoyl-
 amino, N,N-di-[(1-4C)alkyl]carbamoyl-(2-4C)alkanoylamino,
 amino-(2-4C)alkanoylamino, (1-4C)alkylamino-(2-4C)alkanoylamino or
 di-[(1-4C)alkyl]amino-(2-4C)alkanoylamino, and wherein said benzamido
 or benzenesulphonamido substituent or any anilino, phenoxy or phenyl
 group in a R<sup>1</sup> substituent may optionally bear one or two halogeno,
 (1-4C)alkyl or (1-4C)alkoxy substituents;
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n is 1 or 2 and each R² is independently hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino, di[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl, (1-4C)alkylsulphonyl, (2-4C)alkanoylamino, benzamido or (2-4C)alkanoyl, and wherein said benzamido group may optionally bear one or two halogeno, (1-4C)alkyl or (1-4C)alkoxy substituents; or a pharmaceutically-acceptable salt thereof; except that 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 4-(4'-methoxyanilino)-8methoxyquinazoline, 4-(4'-chloroanilino)-8-methoxyquinazoline, 8-hydroxy-4-(4'-methoxyan1lino)quinazoline, 4-(4'-chloroanilino)-8-hydroxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof are excluded.

2. A quinazoline derivative of the formula I as claimed in claim 1 wherein each R² is independently hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl or (1-4C)alkylsulphonyl, or a pharmaceutically-acceptable salt thereof, except that 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 4-(4'-methoxyanilino)-8-methoxy

quinazoline, 4-(4'-chloroanilino)-8-methoxyquinazoline, 8-hydroxy-4-(4'-methoxyanilino)quinazoline, 4-(4'-chloro-anilino)-8-hydroxyquinazoline, 6-amino-4-(4'-aminoanilino)-quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof are excluded.

A quinazoline derivative of the formula I as claimed з. in claim 1 wherein m is 1, 2 or 3 and each \mathbb{R}^1 is independently hydroxy, amino, carboxy, carbamoyl, ureido, (1-4C)alkoxycarbonyl, \underline{N} -(1-4C)alkylcarbamoyl, $\underline{N},\underline{N}$ -d1-[(1-4C)alkyl]carbamoyl, (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl, (1-4C)alkylsulphonyl, halogeno-(1-4C)alkyl (other than trifluoromethyl), hydroxy-(1-4C)alkyl, (2-4C)alkanoyloxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, carboxy-(1-4C)alkyl, (1-4C)alkoxycarbonyl-(1-4C)alkyl, carbamoyl-(1-4C)alkyl, N-(1-4C)alkylcarbamoyl-(1-4C)alkyl,N,N-di-[(1-4C)alkyl]-carbamoyl-(1-4C)alkyl, amino-(1-4C)alkyl, (1-4C)alkylamino-(1-4C)alkyl, di-[(1-4C)alkyl]amino-(1-4C)alkyl, piperidino-(1-4C)alkyl, morpholino-(1-4C)alkyl, piperazin-1-yl-(1-4C)alkyl, 4-(1-4C)alkylpiperazin-1-yl-(1-4C)alkyl,

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hydroxy-(2-4C)alkoxy-(1-4C)alkyl, (1-4C)alkoxy-(2-4C)alkoxy-
(1-4C)alkyl, hydroxy-(2-4C)alkylamino-(1-4C)alkyl,
(1-4C)alkoxy-(2-4C)alkylamino-(1-4C)alkyl, (1-4C)alkylthio-
(1-4C)alkyl, hydroxy-(2-4C)alkylthio-(1-4C)alkyl,
(1-4C)alkoxy-(2-4C)alkylthio-(1-4C)alkyl, halogeno-(2-4C)alkoxy,
hydroxy-(2-4C)alkoxy, (2-4C)alkanoyloxy-(2-4C)alkoxy,
(1-4C)alkoxy-(2-4C)alkoxy, carboxy-(1-4C)alkoxy,
(1-4C)alkoxycarbonyl-(1-4C)alkoxy, carbamoyl-(1-4C)alkoxy,
N-(1-4C) alkylcarbamoyl-(1-4C) alkoxy, \underline{N},\underline{N}-di-[(1-4C) alkyl] carbamoyl-
(1-4C)alkoxy, amino-(2-4C)alkoxy, (1-4C)alkylamino-(2-4C)alkoxy,
di-[(1-4C)alkyl]amino-(2-4C)alkoxy, halogeno-(2-4C)alkylamino,
hydroxy-(2-4C)alkylamino, (2-4C)alkanoyloxy-(2-4C)alkylamino,
(1-4C)alkoxy-(2-4C)alkylamino, carboxy-(1-4C)alkylamino,
 (1-4C)alkoxycarbonyl-(1-4C)alkylamino, carbamoyl-(1-4C)alkylamino,
N-(1-4C)alkylcarbamoyl-(1-4C)alkylamino,
 \underline{N}, \underline{N}-di-[(1-4C)alkyl]carbamoyl-(1-4C)alkylamino,
 amino-(2-4C)alkylamino, (1-4C)alkylamino-(2-4C)alkylamino,
 di-[(1-4C)alkyl]amino-(2-4C)alkylamino, (2-4C)alkanoylamino,
 (1-4C)alkoxycarbonylamino, (1-4C)alkylsulphonylamino, benzamido,
 benzenesulphonamido, halogeno-(2-4C)alkanoylamino,
 hydroxy-(2-4C)alkanoylamino, (1-4C)alkoxy-(2-4C)alkanoylamino,
 carboxy-(2-4C)alkanoylamino, (1-4C)alkoxycarbonyl-(2-4C)alkanoylamino,
 carbamoyl-(2-4C)alkanoylamino, \ \underline{N}-(1-4C)alkylcarbamoyl-(2-4C)alkanoyl-
 amino, \underline{N}, \underline{N}-di-[(1-4C)alkyl]carbamoyl-(2-4C)alkanoylamino,
 amino-(2-4C)alkanoylamino, (1-4C)alkylamino-(2-4C)alkanoylamino or
 di-[(1-4C)alkyl]amino-(2-4C)alkanoylamino, and wherein said benzamido
 or benzenesulphonamido substituent may optionally bear one or two
 halogeno, (1-4C)alkyl or (1-4C)alkoxy substituents;
 n is 1 or 2 and each R^2 is independently hydrogen, hydroxy, halogeno,
  trifluoromethyl, amino, nitro, cyano, (1-4C)alkyl, (1-4C)alkoxy,
  (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio,
  (1-4C)alkylsulphinyl or (1-4C)alkylsulphonyl;
  or a pharmaceutically-acceptable salt thereof;
  except that 4-(4'-hydroxyanilino)-6-methoxyquinazoline,
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4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline,
4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline,
6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline
or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof are excluded.

- A quinazoline derivative of the formula I as claimed in claim 1 wherein m is 1 or 2 and each R^1 is independently hydroxy, amino, carboxy, (1-4C)alkoxycarbonyl, (1-4C)alkyl, (1-4C)alkoxy, (1-3C)alkylenedioxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl, (1-4C)alkylsulphonyl, hydroxy-(1-4C)alkyl, (1-4C)alkoxy-(1-4C)alkyl, amino-(1-4C)alkyl, (1-4C)alkylamino-(1-4C)alkyl, di-[(1-4C)alkyl]amino-(1-4C)alkyl, hydroxy-(2-4C)alkoxy, (1-4C)alkoxy-(2-4C)alkoxy, carboxy-(1-4C)alkoxy, (1-4C)alkoxycarbonyl-(1-4C)alkoxy, (2-4C)alkanoylamino, (1-4C)alkylsulphonylamino, benzamido or benzenesulphonamido, and wherein said last 2 substituents may optionally bear one or two halogeno, (1-4C)alkyl or (1-4C)alkoxy substituents; n is 1 or 2 and each R^2 is independently hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano, (1-4C)alkyl, (1-4C)alkoxy, (1-4C)alkylamino, di-[(1-4C)alkyl]amino, (1-4C)alkylthio, (1-4C)alkylsulphinyl or (1-4C)alkylsulphonyl; or a pharmaceutically-acceptable salt thereof; except that 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof are excluded.
- 5. A quinazoline derivative of the formula I as claimed in claim 1 and subject to the provisos stated in claim 1 wherein m is 1, 2 or 3 and each R¹ is independently hydroxy, amino, ureido, methoxycarbonyl, ethoxycarbonyl, hydroxyamino, trifluoromethoxy, methyl, ethyl, methoxy, ethoxy, propoxy, isopropoxy,

butoxy, methylenedioxy, ethylenedioxy, methylamino, ethylamino, dimethylamino, diethylamino, piperidino, morpholino, methylthio, ethylthio, bromomethyl, dibromomethyl, methoxymethyl, piperidinomethyl, morpholinomethyl, piperazin-1-ylmethyl, methoxyethoxymethyl, methylthiomethyl, 2-hydroxyethylthiomethyl, anilinomethyl, phenylthiomethyl, cyanomethyl, 2-bromoethoxy, 2-hydroxyethoxy, 3-hydroxypropoxy, 2-methoxyethoxy, 2-ethoxyethoxy, 3-methoxypropoxy, 3-ethoxypropoxy, methoxycarbonylmethoxy, ethoxycarbonylmethoxy, carbamoylmethoxy, 2-dimethylaminoethoxy. 2-diethylaminoethoxy, 2-methoxyacetoxy, benzyloxy, 2-anilinoethoxy, 2-piperidinoethoxy, 2-morpholinoethoxy, 2-(piperazin-1-y1)ethoxy, 2-hydroxyethylamino, 3-hydroxypropylamino, 2-methoxyethylamino, 2-ethoxyethylamino, 3-methoxypropylamino, 3-ethoxypropylamino, 2-dimethylaminoethylamino, 2-diethylaminoethylamino, 3-dimethylaminopropylamino, 3-diethylaminopropylamino, acetamido, propionamido, benzamido, 3-phenylureido, 2-chloroacetamido, 2-oxopyrrolidin-1-yl, 2-hydroxyacetamido, 2-methoxyacetamido or 2-ethoxyacetamido: n is 1 or 2 and each R2 is independently hydrogen, fluoro, chloro, bromo, trifluoromethyl, nitro, cyano, methyl or ethyl; or a pharmaceutically-acceptable salt thereof.

6. A quinazoline derivative of the formula I as claimed in claim 1 and subject to the provisos stated in claim 1 wherein (R¹)_m is 6-hydroxy, 7-hydroxy, 6,7-dihydroxy, 6-amino, 7-amino, 6-ureido, 6-trifluoromethoxy, 6-methyl, 6,7-dimethyl, 6-methoxy, 7-methoxy, 6,7-dimethoxy, 6-dimethoxy, 6-hydroxy-7-methoxy, 7-hydroxy-6-methoxy, 6-amino-7-methoxy, 6-amino-7-methylthio, 5-amino-6,7-dimethoxy, 6-methoxy-7-isopropoxy, 6,7-methoxymethyl, 6-(2-methoxyethoxymethyl), 6-cyanomethyl, 7-(2-hydroxyethoxy), 6-methoxy-6,7-di-(2-hydroxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6-formethoxy-7-(2-methoxyethoxy), 6-formethoxy-7-(2-methoxyethoxy), 6-formethoxy-7-(2-methoxyethoxy), 6-formethoxy, 6,7-di-(2-methoxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6-formethoxy, 6,7-di-(2-methoxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6-methoxy, 6,7-di-(2-methoxyethoxy), 6-methoxy, 6,7-di-(2-methoxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6-methoxy, 6,7-di-(2-methoxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6-methoxy, 6-methoxy, 6-methoxy, 6-methoxy, 6-methoxy, 6-methoxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6-methoxy, 6-methoxy, 6-methoxyethoxy), 6-methoxy-7-(2-methoxyethoxy), 6-methoxyethoxy), 6-methoxyethoxyethoxyethoxy), 6-methoxyethoxyethoxyethoxyethoxyethoxyethoxyethoxy), 6-meth

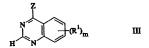
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7-benzyloxy-6-methoxy, 6-(2-methoxyacthanino), 6-acetamido, 6-(2-methoxyacetamido) or 7-(2-methoxyacetamido); and (\mathbb{R}^2)_n is hydrogen, 4'-fluoro, 3'-chloro, 3'-bromo, 3',4'-dichloro, 4'-fluoro-3'-chloro, 3'-trifluoromethyl, 3'-nitro-4'-chloro, 3'-nitro-4'-fluoro or 3'-methyl; or a pharmaceutically-acceptable acid-addition salt thereof.
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- 7. A quinazoline derivative of the formula I, or a pharmaceutically-acceptable acid-addition salt thereof, as claimed in claim 1, selected from:4-(3'-chloro-4'-fluoroanilino)-6,7-dimethoxyquinazoline,
 4-(3',4'-dichloroanilino)-6,7-dimethoxyquinazoline,
 6,7-dimethoxy-4-(3'-methylanilino)quinazoline,
 6,7-diethoxy-4-(3'-methylanilino)quinazoline,
 6-methoxy-4-(3'-methylanilino)quinazoline,
 6-methoxy-4-(3'-methylanilino)quinazoline,
 6,7-ethylenedioxy-4-(3'-methylanilino)quinazoline,
 6-amino-7-methoxy-4-(3'-methylanilino)quinazoline,
 4-(3'-methylanilino)-6-ureidoquinazoline and
 6-(2-methoxyethoxymethyl)-4-(3'-methylanilino)quinazoline.
- 8. A quinazoline derivative of the formula I as claimed in claim 1 and subject to the provisos stated in claim 1 wherein (R⁺)_m is 6-hydroxy, 7-hydroxy, 6,7-dihydroxy, 6-amino, 7-amino, 6-ureido, 6-trifluoromethoxy, 6-methyl, 6,7-dimethyl, 6-methoxy, 7-methoxy, 7-hydroxy-6-methoxy, 6-amino-7-methyl, 6-7-dimethoxy, 6-amino-7-methylthio, 5-amino-6,7-dimethoxy, 6-methoxy-7-isopropoxy, 6,7-methylenedioxy, 6,7-ethylenedioxy, 6-methylamino, 7-methylamino, 6-dimethylamino, 6-amino-7-methyl, 6-(2-methoxy-thoxy

6-methoxy-7-(2-methoxyethoxy), 6,7-di-(2-methoxyethoxy), 7-(2-bromoethoxy)-6-methoxy, 7-benzoyloxy-6-methoxy, 6-(2-methoxyethylamino), 6-acetamido, 6-benzamido, 6-(2-chloroacetamido), 6-(2-methoxyacetamido) or 7-(2-methoxyacetamido); and (R²)_n is hydrogen, 4'-fluoro, 3'-chloro, 3'-bromo, 3',4'-dichloro, 4'-fluoro-3'-chloro, 3'-trifluoromethyl, 4'-fluoro-3'-trifluoromethyl, 3'-nitro, 3'-nitro-4'-chloro, 3'-nitro-4'-fluoro or 3'-methyl;

or a pharmaceutically-acceptable acid-addition salt thereof.

- 9. A quinazoline derivative of the formula I, or a pharmaceutically-acceptable acid-addition salt thereof, as claimed in claim 1, selected from: 6,7-d1-(2-methoxyethoxy)-4-(3'-methylanilino)quinazoline; 6-dimethylamino-4-(3'-methylanilino)quinazoline and 6-benzamido-4-(3'-methyl-anilino)quinazoline.
- The compound 6,7-dimethoxy-4-(3'-bromoanilino)quinazoline or a pharmaceutically-acceptable salt thereof.
- The compound 6,7-dimethoxy-4-(3'-bromoanilino)quinazoline.
- 12. A process for the preparation of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as defined in any one of claims 1 to 11 which comprises:
 - (a) the reaction of a quinazoline of the formula III



wherein Z is a displaceable group, with an aniline of the formula IV

$$H_2N$$
 $(R^2)_n$ IV

- (b) for the production of those compounds of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is hydroxy, the cleavage of a quinazoline derivative of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is (1-4C)alkoxy;
- (c) for the production of those compounds of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is a (1-4C)alkylsulphinyl or (1-4C)alkylsulphonyl group, the oxidation of a quinazoline derivative of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is a (1-4C)alkylthio group,
- (d) for the production of those compounds of the formula I wherein \mathbb{R}^1 is amino, the reduction of a quinazoline derivative of the formula I wherein \mathbb{R}^1 is nitro,
- (e) for the production of those compounds of the formula I wherein \mathbb{R}^1 is (2-4C)alkanoylamino or substituted (2-4C)-alkanoylamino, ureido, 3-phenylureido or benzamido, or \mathbb{R}^2 is acetamido or benzamido the acylation of a quinazoline derivative of the formula I wherein \mathbb{R}^1 or \mathbb{R}^2 is amino;
- (f) for the production of those compounds of the formula I wherein \mathbb{R}^1 is (1-4C)alkoxy or \mathbb{R}^1



is (1-4C)alkylamino or substituted (1-4C)alkylamino, the alkylation of a quinazoline derivative of the formula I wherein \mathbb{R}^1 is hydroxy or amino as appropriate;

- (g) for the production of those compounds of formula I wherein \mathbb{R}^1 is a carboxy substituent or a substituent which includes a carboxy group, the hydrolysis of a quinazoline derivative of the formula I wherein \mathbb{R}^1 is a (1-4C)alkoxy-carbonyl substituent or a substituent which includes a (1-4C)-alkoxycarbonyl group, or
- (h) for the production of those compounds of the formula I wherein \mathbb{R}^1 is an amino-, oxy-, thio- or cyano-substituted (1-4C)alkyl substituent, the reaction of a quinazoline derivative of the formula I wherein \mathbb{R}^1 is a (1-4C)alkyl substituent bearing a displaceable group with an appropriate amine, alcohol, thiol or cyanide;

and when a pharmaceutically-acceptable salt of a quinazoline derivative of the formula I is required, it may be obtained by reaction of said compound with a suitable acid using a conventional procedure.

13. A pharmaceutical composition which comprises a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as claimed in any one of claims 1 to 11, or a quinazoline derivative selected from 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline and 4-anilino-6-methylquinazoline or

the hydrochloride salt thereof, in association with a pharmaceutically-acceptable diluent or carrier.

- 14. The use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as claimed in any one of claims 1 to 11 or a quinazoline derivative selected from 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof in the manufacture of a medicament for use in the production of an anti-cancer effect in a warm-blooded animal.
- 15. The use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as claimed in any one of claims 1 to 11 or a quinazoline derivative selected from 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof and 4-anilino-6,7-dimethoxyquinazoline or the hydrochloride salt thereof in the manufacture of a medicament for use in the production of an anti-cancer effect in man.

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- 16. The use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as claimed in any one of claims 1 to 11 or a quinazoline derivative selected from 4-(4'-hydroxyanilino)-6-methoxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof as an anti-cancer agent in a warm-blooded animal.
- 17. The use of a quinazoline derivative of the formula I, or a pharmaceutically-acceptable salt thereof, as claimed in any one of claims 1 to 11 or a quinazoline derivative selected from 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7-methylenedioxyquinazoline, 4-(4'-hydroxyanilino)-6,7,8-trimethoxyquinazoline, 6-amino-4-(4'-aminoanilino)quinazoline, 4-anilino-6-methylquinazoline or the hydrochloride salt thereof as an anti-cancer agent in man.

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PATENT AGENTS

ABSTRACT

QUINAZOLINE DERIVATIVES

The invention concerns quinazoline derivatives of the formula \boldsymbol{I}

wherein m is 1, 2 or 3 and each R¹ includes hydroxy, amino, carboxy, carbamoyl, ureido, (1-4C)alkoxycarbonyl, N-(1-4C)alkylcarbamoyl, N-N-d1-[(1-4C)alkyl]carbamoyl, hydroxyamino, (1-4C)alkoxyamino, (2-4C)alkanoyloxyamino, trifluoromethoxy, (1-4C)alkyl, (1-4C)alkoxy and (1-3C)alkylenedioxy; n is 1 or 2 and each R² includes hydrogen, hydroxy, halogeno, trifluoromethyl, amino, nitro, cyano and (1-4C)alkyl; or a pharmaceutically-acceptable salt thereof;

processes for their preparation; pharmaceutical compositions containing them; and the use of the receptor tyrosine kinase inhibitory properties of the compounds in the treatment of cancer.

